

Production Worksheet

Wilcom TrueSizer
Design: E-20740 4x4
Colorway: Madeira Classic 40

Stitches: 6928
Colors: 1
Height: 3.80 in
Width: 2.65 in
Zoom: 1.85



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 33.7 mm
Right: 33.7 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.09 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 125.93ft
Total bobbin: 47.30ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6926	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20740 5x5
Colorway: Madeira Classic 40

Stitches: 9662
Colors: 1
Height: 4.80 in
Width: 3.33 in
Zoom: 1.47



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 42.3 mm
Right: 42.3 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 16.01 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 187.09ft
Total bobbin: 72.91ft

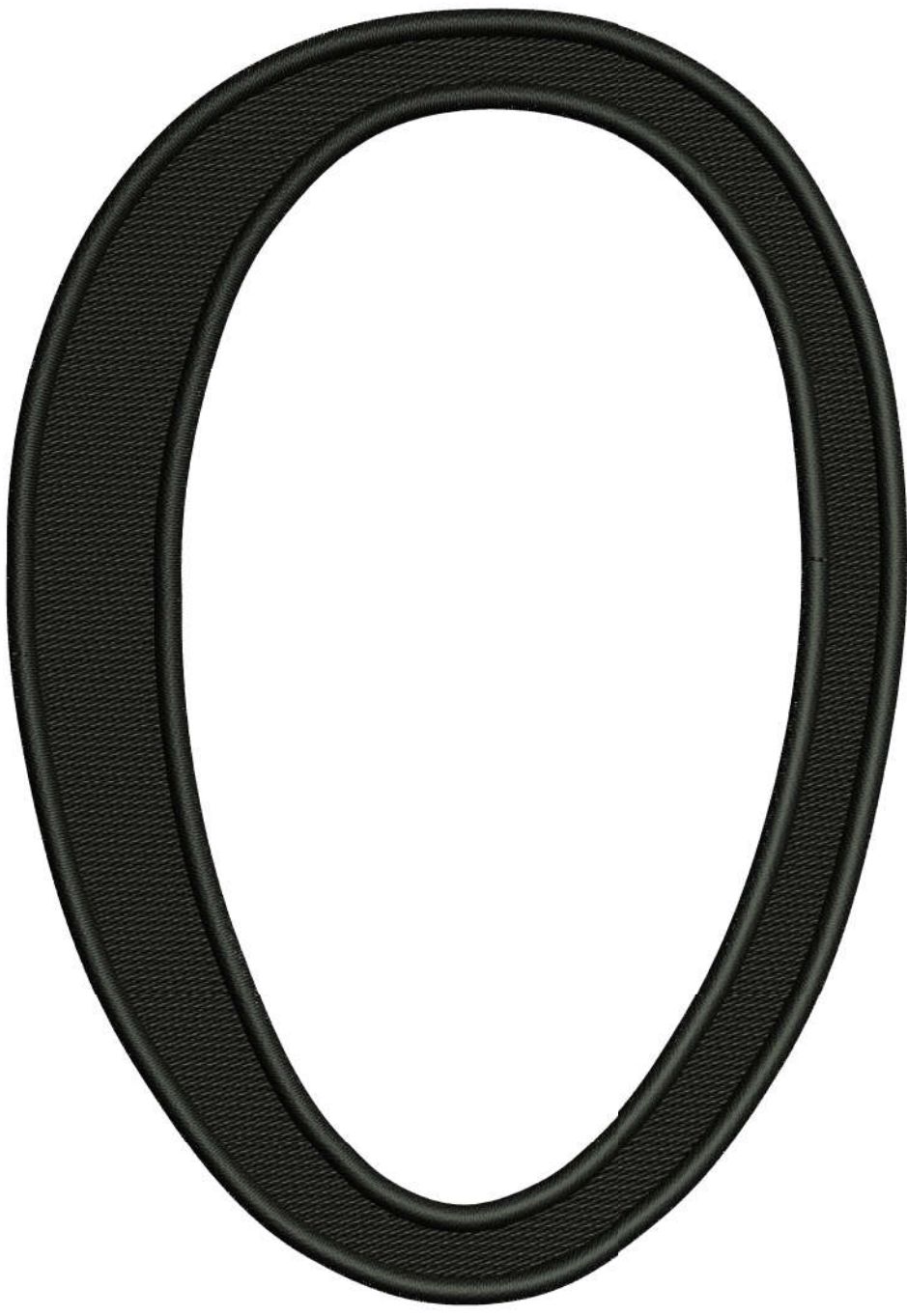
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9660 1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20740 6x6
Colorway: Madeira Classic 40

Stitches: 12891
Colors: 1
Height: 5.80 in
Width: 4.02 in
Zoom: 1.20



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 2
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 51.1 mm
 Right: 51.1 mm
 Up: 73.7 mm
 Down: 73.7 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 23.35 in²
 Max Stitch: 6.5 mm
 Min Stitch: 0.3 mm
 Max jump: 6.5 mm
 Total Thread: 262.77ft
 Total bobbin: 105.20ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12889	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20740 8x8
Colorway: Madeira Classic 40

Stitches: 20545
Colors: 1
Height: 7.81 in
Width: 5.42 in
Zoom: 0.89



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 2
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 68.8 mm
 Right: 68.8 mm
 Up: 99.2 mm
 Down: 99.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 42.33 in²
 Max Stitch: 6.9 mm
 Min Stitch: 0.3 mm
 Max jump: 6.9 mm
 Total Thread: 444.32ft
 Total bobbin: 183.03ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	20543	1000 Emerald Black	Madeira Classic 40