

Production Worksheet

Wilcom TrueSizer
Design: E-20731 4x4
Colorway: Madeira Classic 40

Stitches: 1053
Colors: 1
Height: 3.80 in
Width: 0.45 in
Zoom: 2.55



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 1
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 5.7 mm
 Right: 5.7 mm
 Up: 48.2 mm
 Down: 48.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 1.69 in²
 Max Stitch: 9.0 mm
 Min Stitch: 0.7 mm
 Max jump: 6.2 mm
 Total Thread: 36.05ft
 Total bobbin: 16.88ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	1051	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20731 5x5
Colorway: Madeira Classic 40

Stitches: 4278
Colors: 1
Height: 4.80 in
Width: 0.63 in
Zoom: 2.02



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 8.0 mm
Right: 8.0 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 3.04 in²
Max Stitch: 6.6 mm
Min Stitch: 0.4 mm
Max jump: 6.6 mm
Total Thread: 81.69ft
Total bobbin: 31.39ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4276	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20731 6x6
Colorway: Madeira Classic 40

Stitches: 5635
Colors: 1
Height: 5.80 in
Width: 0.75 in
Zoom: 1.67



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 9.6 mm
Right: 9.6 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 4.37 in²
Max Stitch: 6.6 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 113.30ft
Total bobbin: 44.84ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5633	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20731 8x8
Colorway: Madeira Classic 40

Stitches: 8903
Colors: 1
Height: 7.80 in
Width: 0.99 in
Zoom: 1.24



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 1
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 12.6 mm
 Right: 12.6 mm
 Up: 99.1 mm
 Down: 99.1 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 7.76 in²
 Max Stitch: 6.9 mm
 Min Stitch: 0.4 mm
 Max jump: 6.9 mm
 Total Thread: 189.90ft
 Total bobbin: 77.53ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8901 1000	Emerald Black	Madeira Classic 40