

# Production Worksheet

Wilcom TrueSizer

Design: E-20735 4x4

Colorway: Madeira Classic 40

Stitches: 5610

Colors: 1

Height: 3.80 in

Width: 2.34 in

Zoom: 2.10



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 29.8 mm  
Right: 29.8 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.91 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 102.11ft  
Total bobbin: 38.31ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5608	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20735 5x5

Colorway: Madeira Classic 40

Stitches: 7851  
Colors: 1  
Height: 4.80 in  
Width: 2.95 in  
Zoom: 1.67



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 37.5 mm  
Right: 37.5 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.19 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.4 mm  
Max jump: 6.5 mm  
Total Thread: 152.41ft  
Total bobbin: 59.40ft

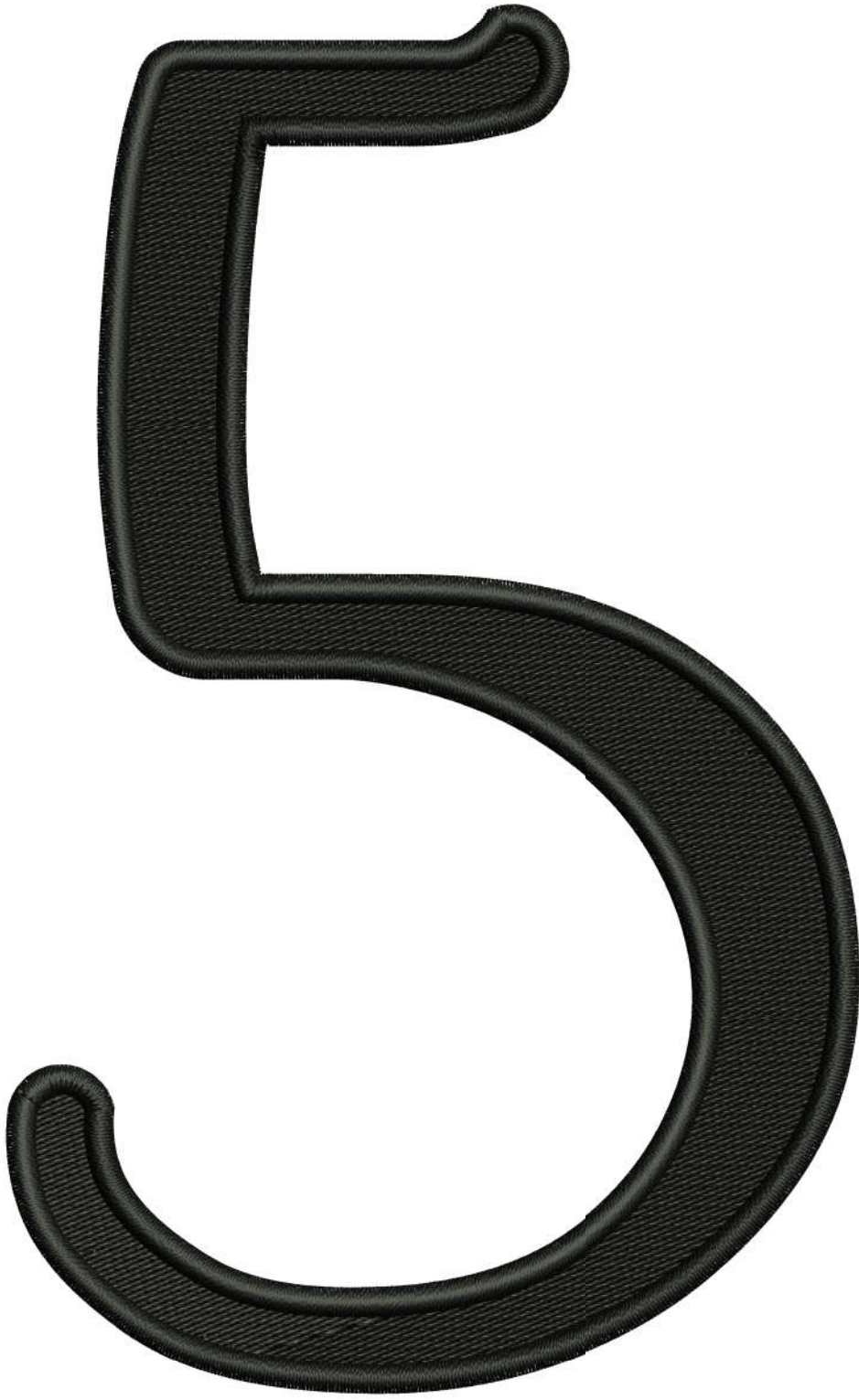
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7849	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20735 6x6  
Colorway: Madeira Classic 40

Stitches: 10370  
Colors: 1  
Height: 5.80 in  
Width: 3.55 in  
Zoom: 1.36



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 45.1 mm  
Right: 45.1 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 20.62 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.4 mm  
Max jump: 6.5 mm  
Total Thread: 212.36ft  
Total bobbin: 85.13ft

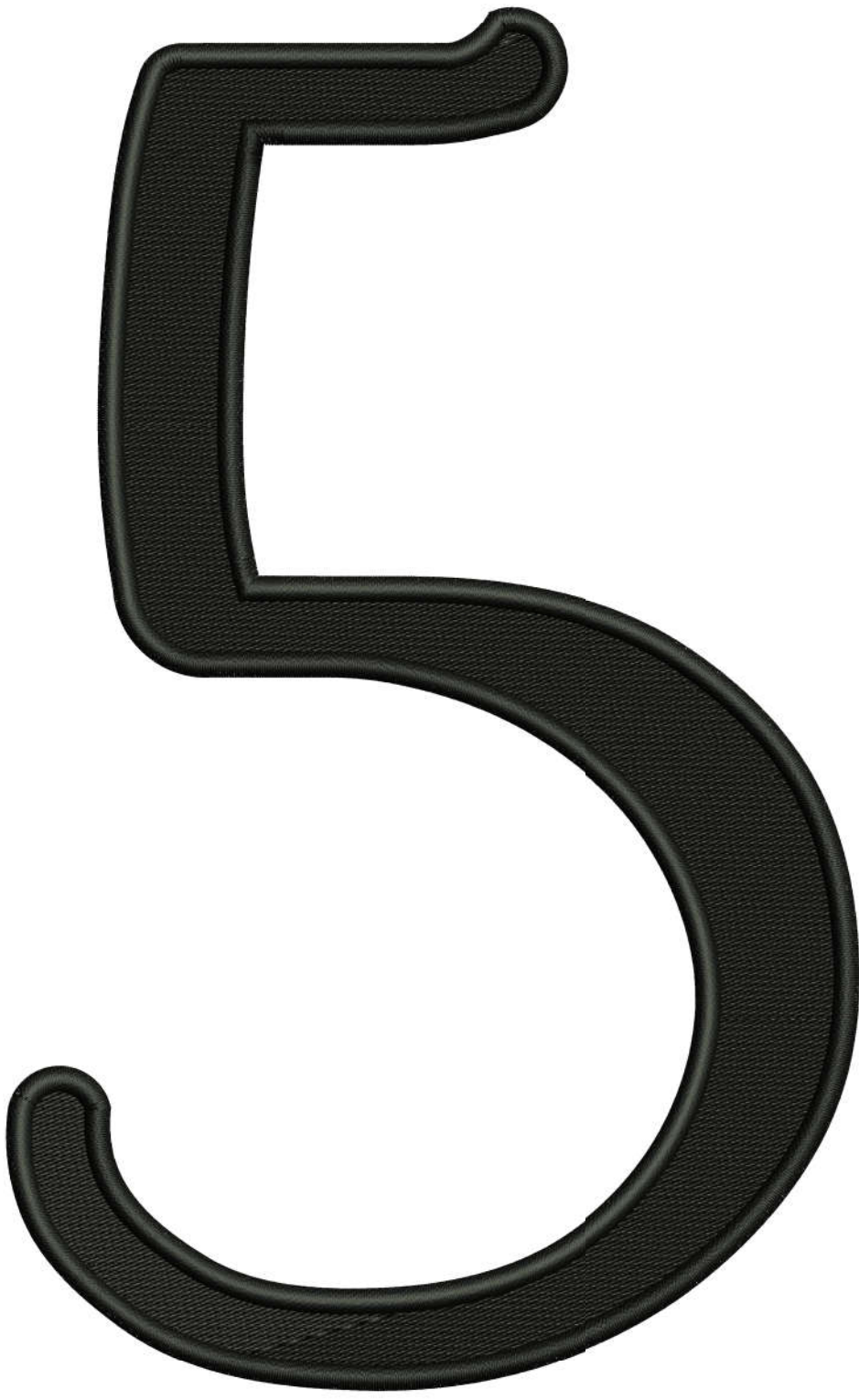
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10368	1000 Emerald Black	Madreira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20735 8x8  
Colorway: Madeira Classic 40

Stitches: 16452  
Colors: 1  
Height: 7.79 in  
Width: 4.79 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.8 mm  
Right: 60.8 mm  
Up: 98.9 mm  
Down: 98.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 37.32 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 357.98ft  
Total bobbin: 147.77ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16450	1000 Emerald Black	Madeira Classic 40