

Production Worksheet

Wilcom TrueSizer

Design: E-21106 4x4

Colorway: Madeira Classic 40

Stitches: 9474

Colors: 5

Height: 3.80 in

Width: 2.94 in

Zoom: 1.67



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 37.3 mm
Right: 37.3 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.16 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 183.88ft
Total bobbin: 70.77ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	541	1010	Light Grey	Madeira Classic 40
2.	18	1006	1287	Mlde Grey	Madeira Classic 40
3.	13	5528	1001	Super White	Madeira Classic 40
4.	18	1611	1287	Mlde Grey	Madeira Classic 40
5.	14	501	1000	Emerald Black	Madeira Classic 40
6.	10	285	1172	Orange	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21106 5x5
Colorway: Madeira Classic 40

Stitches: 13752
Colors: 5
Height: 4.80 in
Width: 3.70 in
Zoom: 1.33



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.0 mm
Right: 47.0 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.74 in²
Max Stitch: 7.0 mm
Min Stitch: 0.1 mm
Max jump: 7.0 mm
Total Thread: 279.42ft
Total bobbin: 110.75ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	731	1010	Light Grey	Madeira Classic 40
2.	18	1392	1287	Mlde Grey	Madeira Classic 40
3.	13	8429	1001	Super White	Madeira Classic 40
4.	18	2111	1287	Mlde Grey	Madeira Classic 40
5.	14	728	1000	Emerald Black	Madeira Classic 40
6.	10	359	1172	Orange	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-21106 6x6

Colorway: Madeira Classic 40

Stitches: 18671
Colors: 5
Height: 5.81 in
Width: 4.45 in
Zoom: 1.09



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 56.5 mm
Right: 56.5 mm
Up: 73.8 mm
Down: 73.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 25.86 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 393.38ft
Total bobbin: 159.15ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	969	1010	Light Grey	Madeira Classic 40
2.	18	1815	1287	Mlde Grey	Madeira Classic 40
3.	13	11913	1001	Super White	Madeira Classic 40
4.	18	2583	1287	Mlde Grey	Madeira Classic 40
5.	14	953	1000	Emerald Black	Madeira Classic 40
6.	10	436	1172	Orange	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21106 8x8
Colorway: Madeira Classic 40

Stitches: 31046
Colors: 5
Height: 7.80 in
Width: 5.95 in
Zoom: 0.81



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 16
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 75.6 mm
Right: 75.6 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 46.38 in²
Max Stitch: 9.1 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 682.58ft
Total bobbin: 282.41ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	1482	1010	Light Grey	Madeira Classic 40
2.	18	2813	1287	Mlde Grey	Madeira Classic 40
3.	13	20567	1001	Super White	Madeira Classic 40
4.	18	4058	1287	Mlde Grey	Madeira Classic 40
5.	14	1528	1000	Emerald Black	Madeira Classic 40
6.	10	596	1172	Orange	Madeira Classic 40