Production Worksheet

Wilcom TrueSizer
Design: E-21454 6x10
Colorway: Madeira Classic 40

Stitches:	76575
Colors:	10
Height:	4.64 in
Width:	8.00 in
Zoom:	0.60

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	24
Stops:	25
Trims:	69
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	101.6 mm
Right:	101.6 mm
Up:	59.0 mm
Down:	59.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	37.13 in²
Max Stitch:	12.0 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	1286.51ft
Total bobbin:	459.57ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	6767	1191	Brown	Madeira Classic 40
2.	24	2322	1158	Drak Brown	Madeira Classic 40
3.	16	15625	1066	Fune / Sand	Madeira Classic 40
4.	14	11276	1000	Emerald Black	Madeira Classic 40
5.	18	1315	1287	MIde Grey	Madeira Classic 40
6.	13	97	1001	Super White	Madeira Classic 40
7.	22	12490	1239	Dark Grey	Madeira Classic 40
8.	12	875	1191	Brown	Madeira Classic 40
9.	14	1723	1000	Emerald Black	Madeira Classic 40
10.	3	2813	1146	Red	Madeira Classic 40
11.	13	381	1001	Super White	Madeira Classic 40
12.	3	5406	1146	Red	Madeira Classic 40
13.	18	263	1287	MIde Grey	Madeira Classic 40
14.	14	1144	1000	Emerald Black	Madeira Classic 40
15.	13	1218	1001	Super White	Madeira Classic 40
16.	3	3216	1146	Red	Madeira Classic 40
17.	14	838	1000	Emerald Black	Madeira Classic 40
18.	4	38	1064	golden	Madeira Classic 40
19.	10	64	1172	Orange	Madeira Classic 40
20.	18	2259	1287	MIde Grey	Madeira Classic 40
21.	3	1194	1146	Red	Madeira Classic 40
22.	13	454	1001	Super White	Madeira Classic 40
23.	10	48	1172	Orange	Madeira Classic 40
24.	14	4534	1000	Emerald Black	Madeira Classic 40
25.	13	213	1001	Super White	Madeira Classic 40