

Production Worksheet

Wilcom TrueSizer
Design: E-20680 4x4
Colorway: Madeira Classic 40

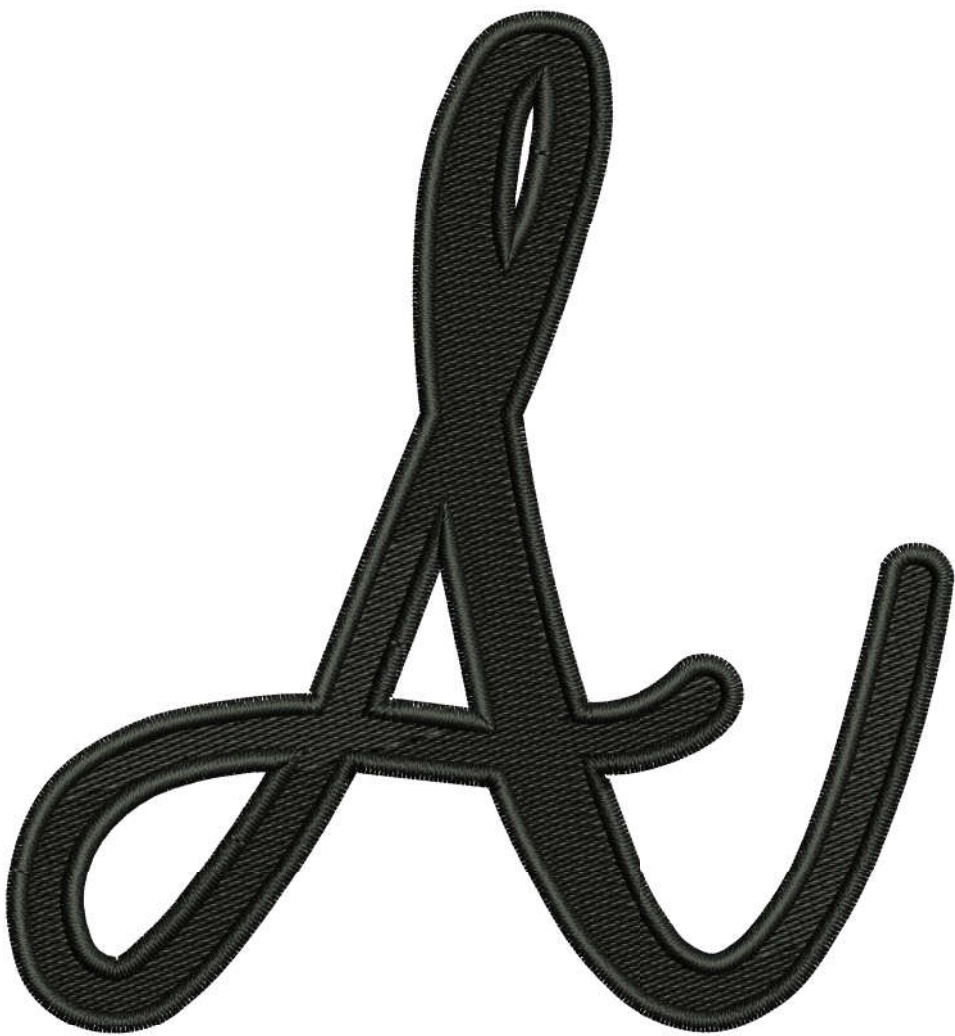
Stitches: 8320
Colors: 1
Height: 3.80 in
Width: 3.51 in
Zoom: 1.40



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 44.5 mm
Right: 44.5 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.32 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 145.25ft
Total bobbin: 53.33ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|------|--------------------|--------------------|
| 1. | 14 | ■ | 8318 | 1000 Emerald Black | Madeira Classic 40 |



Production Worksheet

Wilcom TrueSizer
Design: E-20680 5x5
Colorway: Madeira Classic 40

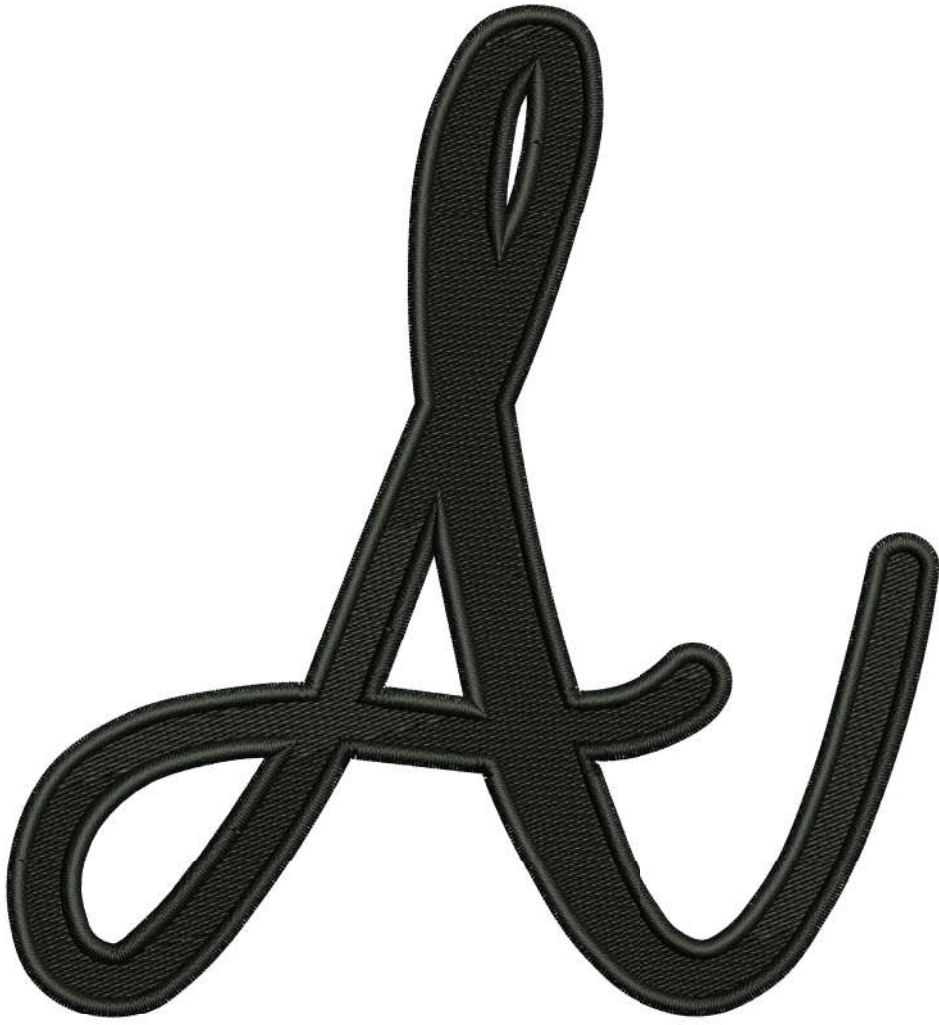
Stitches: 11456
Colors: 1
Height: 4.80 in
Width: 4.41 in
Zoom: 1.10



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 56.0 mm
Right: 56.0 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.14 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 212.91ft
Total bobbin: 81.23ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■ | 11454 | 1000 Emerald Black | Madeira Classic 40 |



Production Worksheet

Wilcom TrueSizer
Design: E-20680 6x6
Colorway: Madeira Classic 40

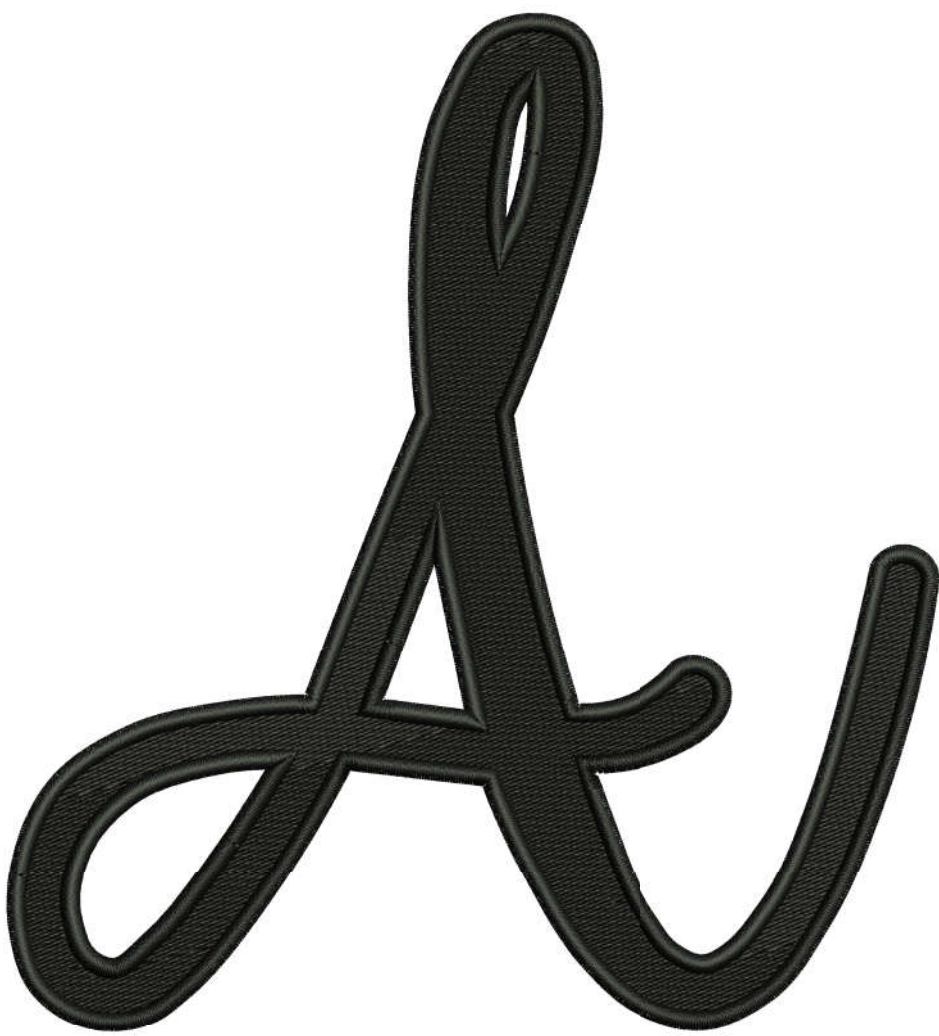
Stitches: 15093
Colors: 1
Height: 5.80 in
Width: 5.30 in
Zoom: 0.92



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 67.3 mm
Right: 67.3 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 30.71 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 294.85ft
Total bobbin: 115.65ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■ | 15091 | 1000 Emerald Black | Madreia Classic 40 |



Production Worksheet

Wilcom TrueSizer
Design: E-20680 8x8
Colorway: Madeira Classic 40

Stitches: 23888
Colors: 1
Height: 7.80 in
Width: 7.17 in
Zoom: 0.68



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 91.0 mm
Right: 91.0 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 55.89 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 505.25ft
Total bobbin: 206.13ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■ | 23886 | 1000 Emerald Black | Madeira Classic 40 |

