

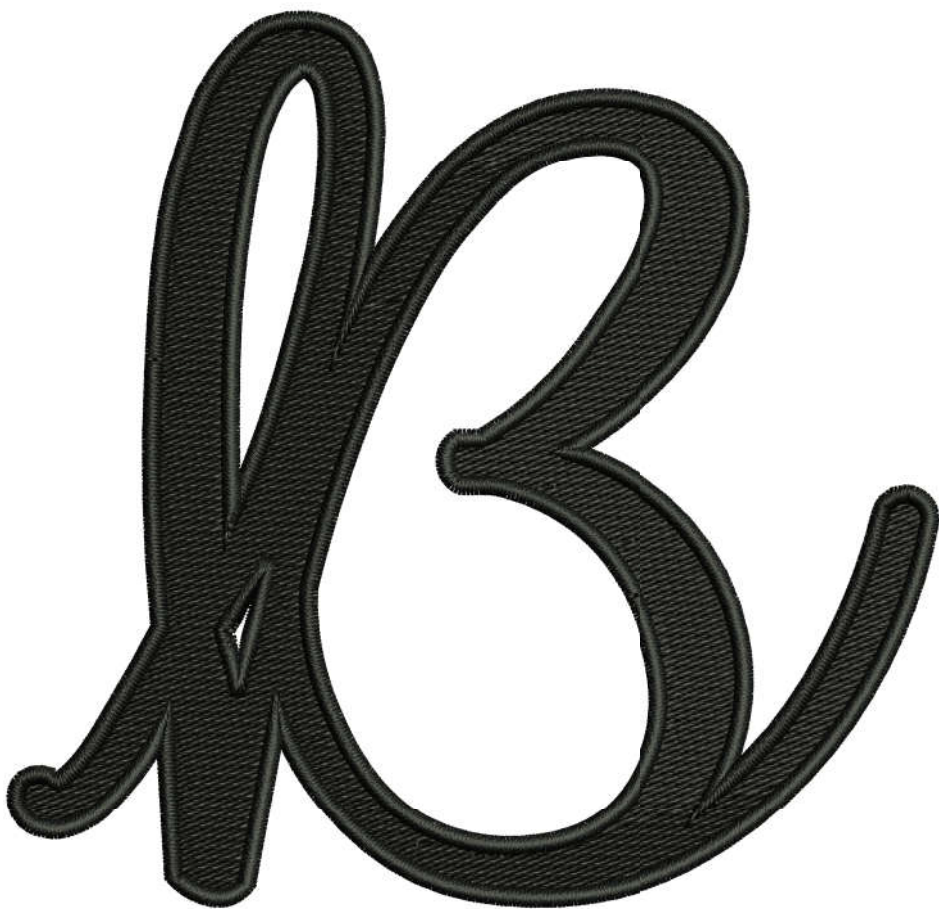
Production Worksheet

Wilcom TrueSizer
Design: E-20682 4x4
Colorway: Madeira Classic 40

Stitches: 11790
Colors: 1
Height: 3.66 in
Width: 3.80 in
Zoom: 1.28



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 46.5 mm
Down: 46.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.89 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.4 mm
Total Thread: 206.31ft
Total bobbin: 76.02ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11788	1000 Emerald Black	Madreia Classic 40

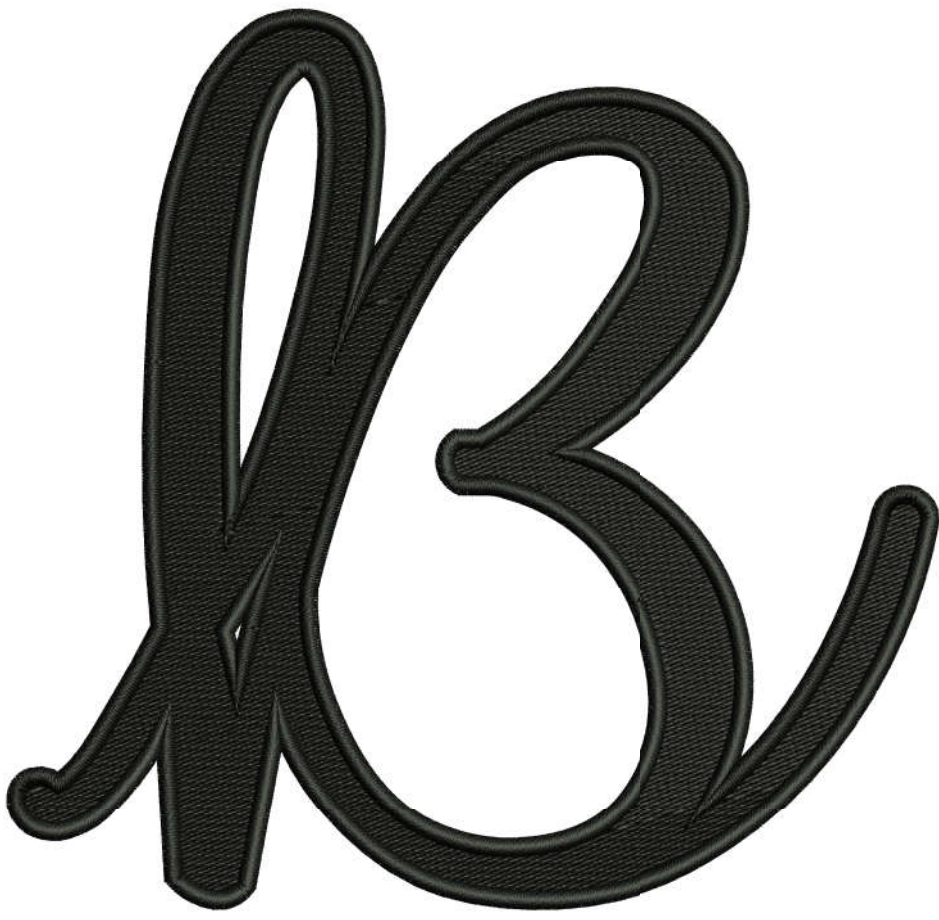
Production Worksheet

Wilcom TrueSizer
Design: E-20682 5x5
Colorway: Madeira Classic 40

Stitches: 16509
Colors: 1
Height: 4.64 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 59.0 mm
Down: 59.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.27 in²
Max Stitch: 6.3 mm
Min Stitch: 0.4 mm
Max jump: 6.3 mm
Total Thread: 313.29ft
Total bobbin: 121.07ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16507	1000 Emerald Black	Madeira Classic 40

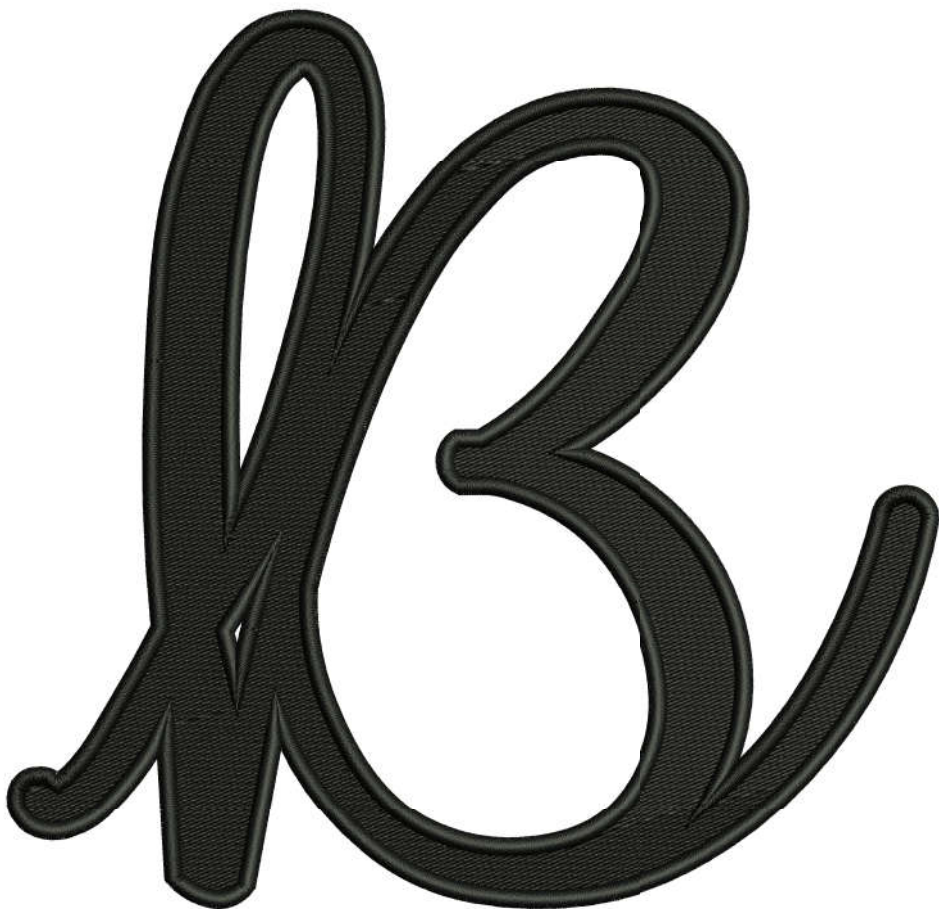
Production Worksheet

Wilcom TrueSizer
Design: E-20682 6x6
Colorway: Madeira Classic 40

Stitches: 21997
Colors: 1
Height: 5.60 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 4
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 73.6 mm
 Right: 73.6 mm
 Up: 71.2 mm
 Down: 71.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 32.48 in²
 Max Stitch: 6.9 mm
 Min Stitch: 0.4 mm
 Max jump: 6.9 mm
 Total Thread: 440.47ft
 Total bobbin: 175.09ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	21995	1000 Emerald Black	Madeira Classic 40

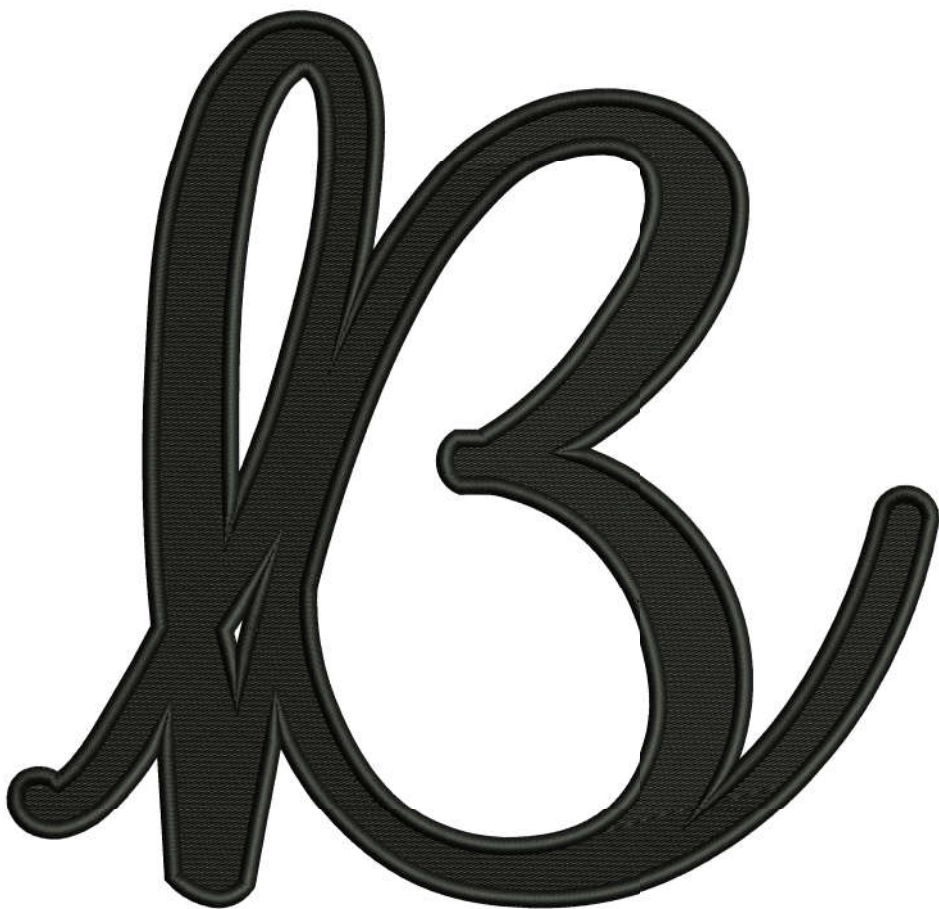
Production Worksheet

Wilcom TrueSizer
Design: E-20682 8x8
Colorway: Madeira Classic 40

Stitches: 34900
Colors: 1
Height: 7.53 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 95.6 mm
Down: 95.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 58.67 in²
Max Stitch: 6.8 mm
Min Stitch: 0.4 mm
Max jump: 6.6 mm
Total Thread: 758.43ft
Total bobbin: 313.34ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	34898	1000 Emerald Black	Madeira Classic 40