

# Production Worksheet

Wilcom TrueSizer  
Design: E-20361 4x4  
Colorway: Madeira Classic 40

Stitches: 28326  
Colors: 3  
Height: 3.80 in  
Width: 3.80 in  
Zoom: 1.31



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.46 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 550.97ft  
Total bobbin: 215.58ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		8825 1066	Fune / Sand	Madeira Classic 40
2.	13		4657 1001	Super White	Madeira Classic 40
3.	10		14842 1172	Orange	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20361 5x5  
Colorway: Madeira Classic 40

Stitches: 40542  
Colors: 3  
Height: 4.80 in  
Width: 4.80 in  
Zoom: 1.04



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 60.9 mm  
Down: 60.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.03 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.4 mm  
Max jump: 6.7 mm  
Total Thread: 834.55ft  
Total bobbin: 336.13ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		13498	1066 Fune / Sand	Madeira Classic 40
2.	13		5924	1001 Super White	Madeira Classic 40
3.	10		21118	1172 Orange	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20361 6x6  
Colorway: Madeira Classic 40

Stitches: 55392  
Colors: 3  
Height: 5.80 in  
Width: 5.80 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.59 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1187.63ft  
Total bobbin: 487.61ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		19251	1066 Fune / Sand	Madeira Classic 40
2.	13		7408	1001 Super White	Madeira Classic 40
3.	10		28731	1172 Orange	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20361 8x8  
Colorway: Madeira Classic 40

Stitches: 91323  
Colors: 3  
Height: 7.80 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 99.0 mm  
Down: 99.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 60.81 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 2080.81ft  
Total bobbin: 877.20ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		33737	1066 Fune / Sand	Madeira Classic 40
2.	13		10474	1001 Super White	Madeira Classic 40
3.	10		47110	1172 Orange	Madeira Classic 40