

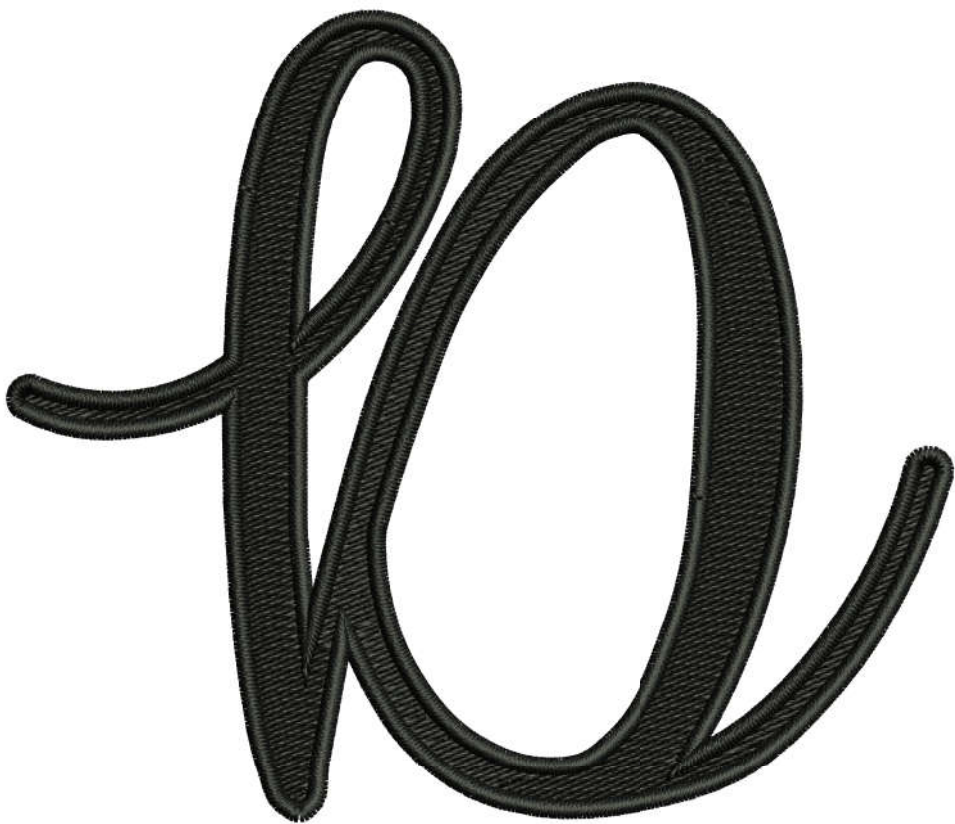
Production Worksheet

Wilcom TrueSizer
Design: E-20686 4x4
Colorway: Madeira Classic 40

Stitches: 9539
Colors: 1
Height: 3.27 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 41.5 mm
Down: 41.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.44 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.4 mm
Total Thread: 159.88ft
Total bobbin: 57.27ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9537	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20686 5x5
Colorway: Madeira Classic 40

Stitches: 13026
Colors: 1
Height: 4.11 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 52.2 mm
Down: 52.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 19.71 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 233.49ft
Total bobbin: 87.33ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13024	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20686 6x6
Colorway: Madeira Classic 40

Stitches: 16931
Colors: 1
Height: 4.94 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 62.8 mm
Down: 62.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 28.67 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.4 mm
Total Thread: 320.21ft
Total bobbin: 123.53ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16929	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20686 8x8
Colorway: Madeira Classic 40

Stitches: 26207
Colors: 1
Height: 6.61 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 3
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 99.1 mm
 Right: 99.1 mm
 Up: 84.0 mm
 Down: 84.0 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 51.60 in²
 Max Stitch: 6.5 mm
 Min Stitch: 0.3 mm
 Max jump: 6.8 mm
 Total Thread: 540.95ft
 Total bobbin: 218.27ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	26205	1000 Emerald Black	Madeira Classic 40