

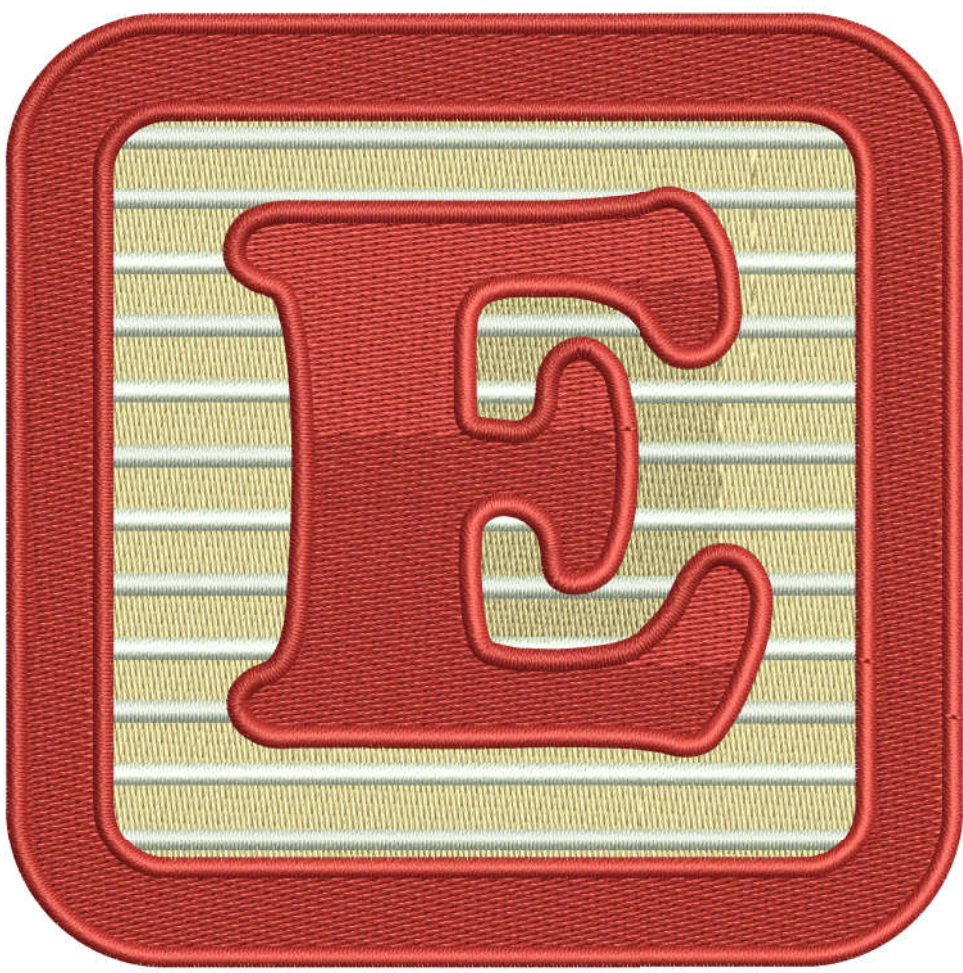
# Production Worksheet

Wilcom TrueSizer  
Design: E-20363 4x4  
Colorway: Madeira Classic 40

Stitches: 29415  
Colors: 3  
Height: 3.80 in  
Width: 3.80 in  
Zoom: 1.31



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.45 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 568.93ft  
Total bobbin: 221.99ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		9095	1066 Fune / Sand	Madeira Classic 40
2.	13		4592	1001 Super White	Madeira Classic 40
3.	3		15726	1146 Red	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20363 5x5  
Colorway: Madeira Classic 40

Stitches: 42033  
Colors: 3  
Height: 4.80 in  
Width: 4.80 in  
Zoom: 1.04



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 60.9 mm  
Down: 60.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.02 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.4 mm  
Max jump: 6.7 mm  
Total Thread: 860.78ft  
Total bobbin: 345.87ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		13834	1066 Fune / Sand	Madeira Classic 40
2.	13		5846	1001 Super White	Madeira Classic 40
3.	3		22351	1146 Red	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20363 6x6  
Colorway: Madeira Classic 40

Stitches: 57213  
Colors: 3  
Height: 5.80 in  
Width: 5.80 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.59 in<sup>2</sup>  
Max Stitch: 7.5 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1221.71ft  
Total bobbin: 500.73ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		19595	1066 Fune / Sand	Madeira Classic 40
2.	13		7277	1001 Super White	Madeira Classic 40
3.	3		30339	1146 Red	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20363 8x8  
Colorway: Madeira Classic 40

Stitches: 93850  
Colors: 3  
Height: 7.80 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 60.86 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 2135.47ft  
Total bobbin: 899.76ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		34257	1066 Fune / Sand	Madeira Classic 40
2.	13		10285	1001 Super White	Madeira Classic 40
3.	3		49306	1146 Red	Madeira Classic 40