

# Production Worksheet

Wilcom TrueSizer  
Design: E-20397 4x4  
Colorway: Madeira Classic 40

Stitches: 28662  
Colors: 3  
Height: 3.80 in  
Width: 3.80 in  
Zoom: 1.31



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.46 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 557.83ft  
Total bobbin: 218.34ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		8679	1066 Fune / Sand	Madeira Classic 40
2.	13		4453	1001 Super White	Madeira Classic 40
3.	10		15528	1172 Orange	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20397 5x5  
Colorway: Madeira Classic 40

Stitches: 41189  
Colors: 3  
Height: 4.80 in  
Width: 4.80 in  
Zoom: 1.04



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.04 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 847.31ft  
Total bobbin: 341.17ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		13307	1066 Fune / Sand	Madeira Classic 40
2.	13		5704	1001 Super White	Madeira Classic 40
3.	10		22176	1172 Orange	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20397 6x6




Colorway: Madeira Classic 40

Stitches: 56056  
Colors: 3  
Height: 5.80 in  
Width: 5.80 in  
Zoom: 0.86

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www.digitemb.com

Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.59 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1202.27ft  
Total bobbin: 493.71ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		18859 1066	Fune / Sand	Madeira Classic 40
2.	13		7104 1001	Super White	Madeira Classic 40
3.	10		30091 1172	Orange	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20397 8x8  
Colorway: Madeira Classic 40

Stitches: 92238  
Colors: 3  
Height: 7.80 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 60.83 in<sup>2</sup>  
Max Stitch: 7.1 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 2104.23ft  
Total bobbin: 887.51ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		33060	1066 Fune / Sand	Madeira Classic 40
2.	13		10032	1001 Super White	Madeira Classic 40
3.	10		49144	1172 Orange	Madeira Classic 40