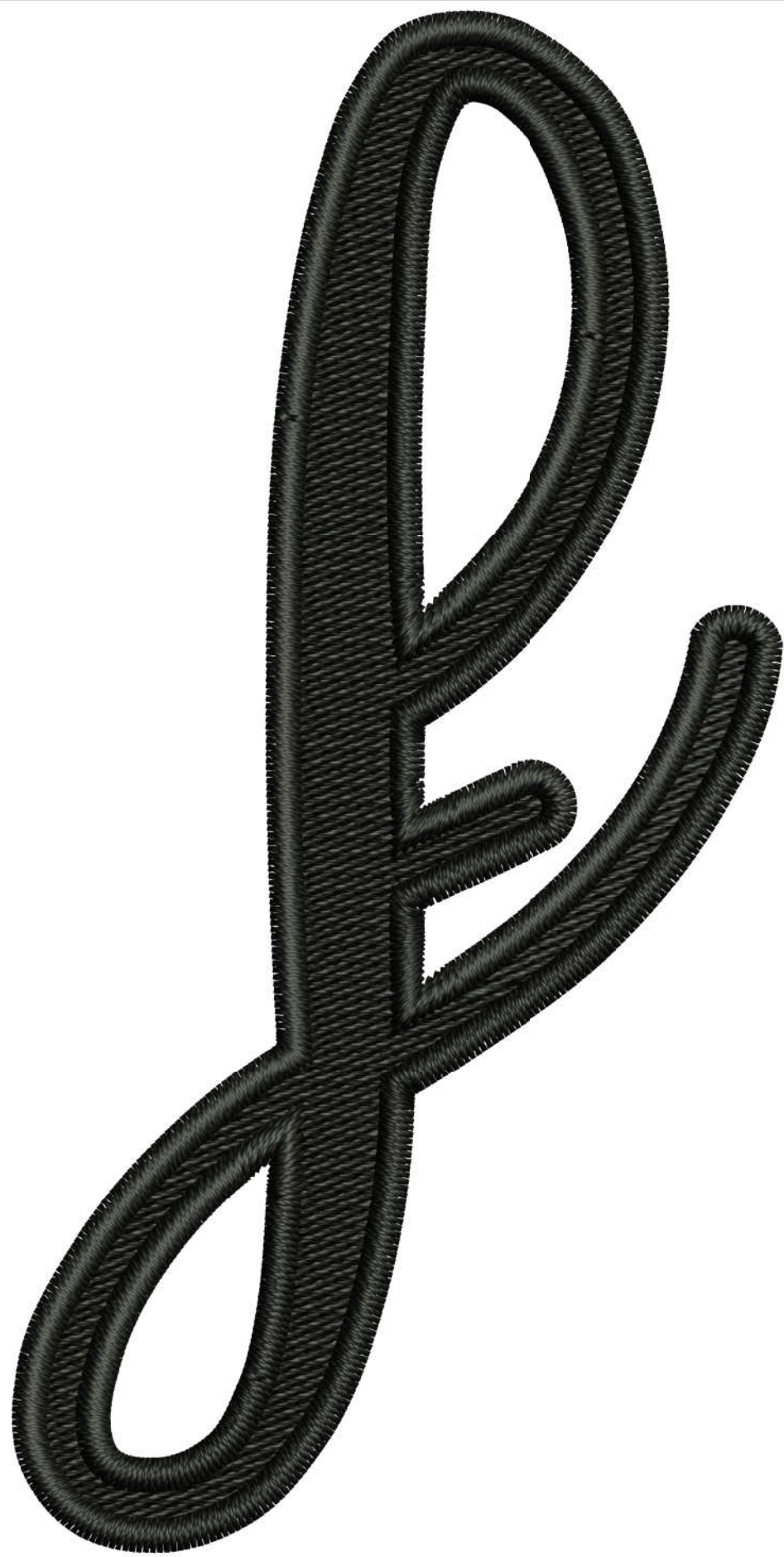


# Production Worksheet

Wilcom TrueSizer  
Design: E-20690 4x4  
Colorway: Madeira Classic 40

Stitches: 5844  
Colors: 1  
Height: 3.80 in  
Width: 1.89 in  
Zoom: 2.55



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 24.0 mm  
Right: 24.0 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 7.19 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 99.69ft  
Total bobbin: 35.96ft

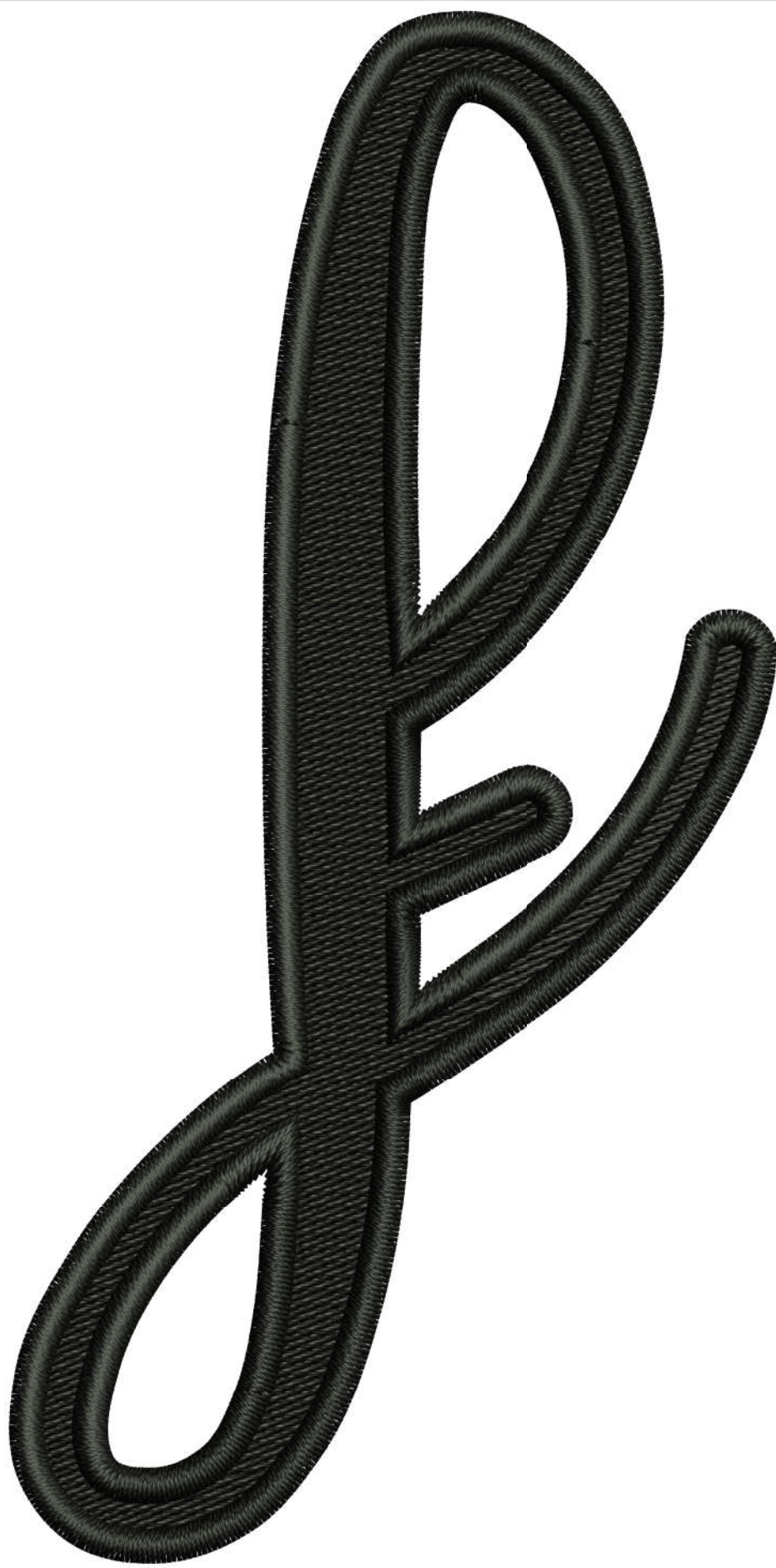
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5842	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20690 5x5  
Colorway: Madeira Classic 40

Stitches: 7985  
Colors: 1  
Height: 4.80 in  
Width: 2.37 in  
Zoom: 2.02



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 30.1 mm  
Right: 30.1 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.40 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 149.13ft  
Total bobbin: 56.94ft

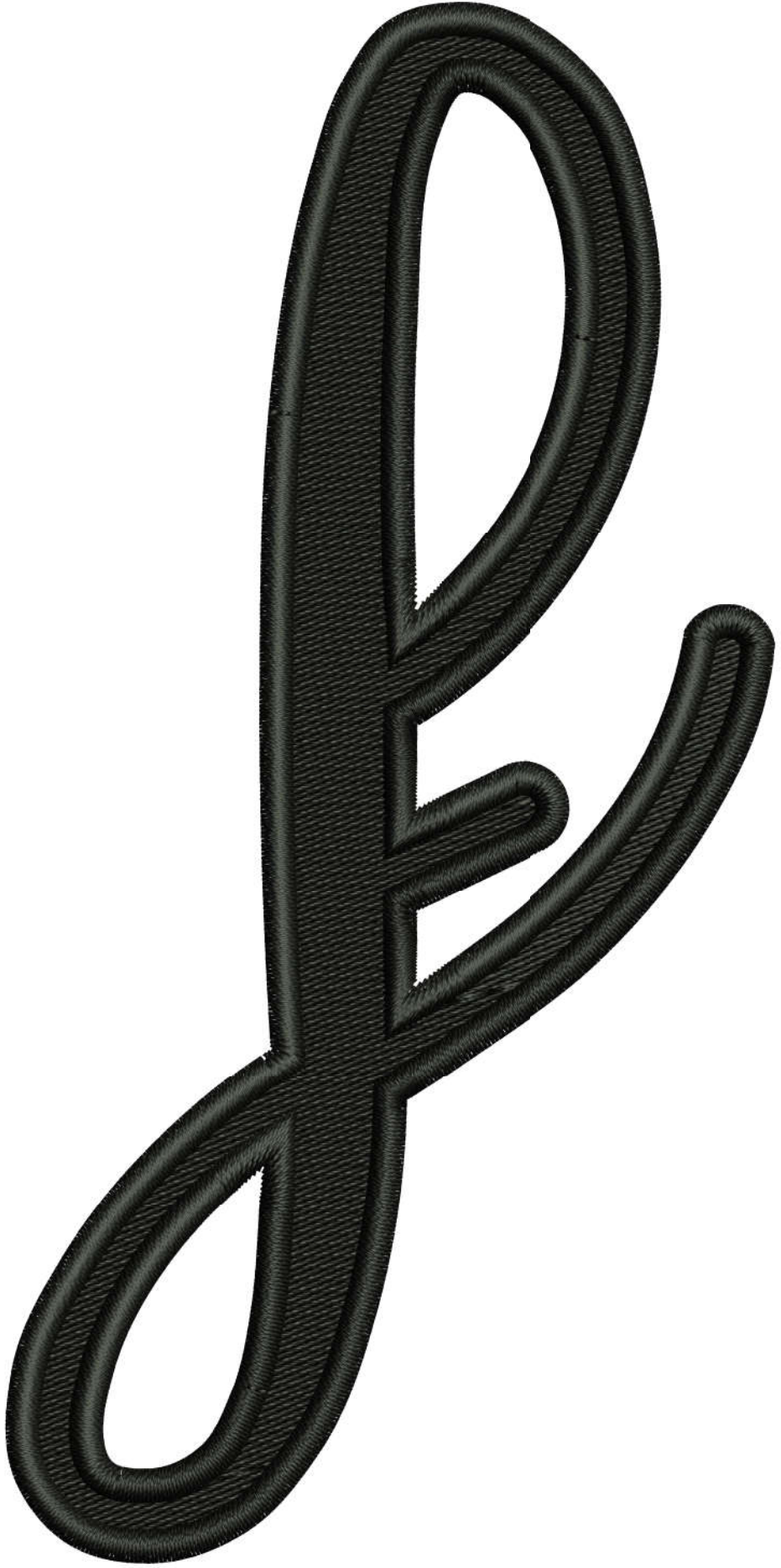
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7983	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20690 6x6  
Colorway: Madeira Classic 40

Stitches: 10459  
Colors: 1  
Height: 5.80 in  
Width: 2.85 in  
Zoom: 1.67



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 36.2 mm  
Right: 36.2 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 16.56 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 207.09ft  
Total bobbin: 81.66ft

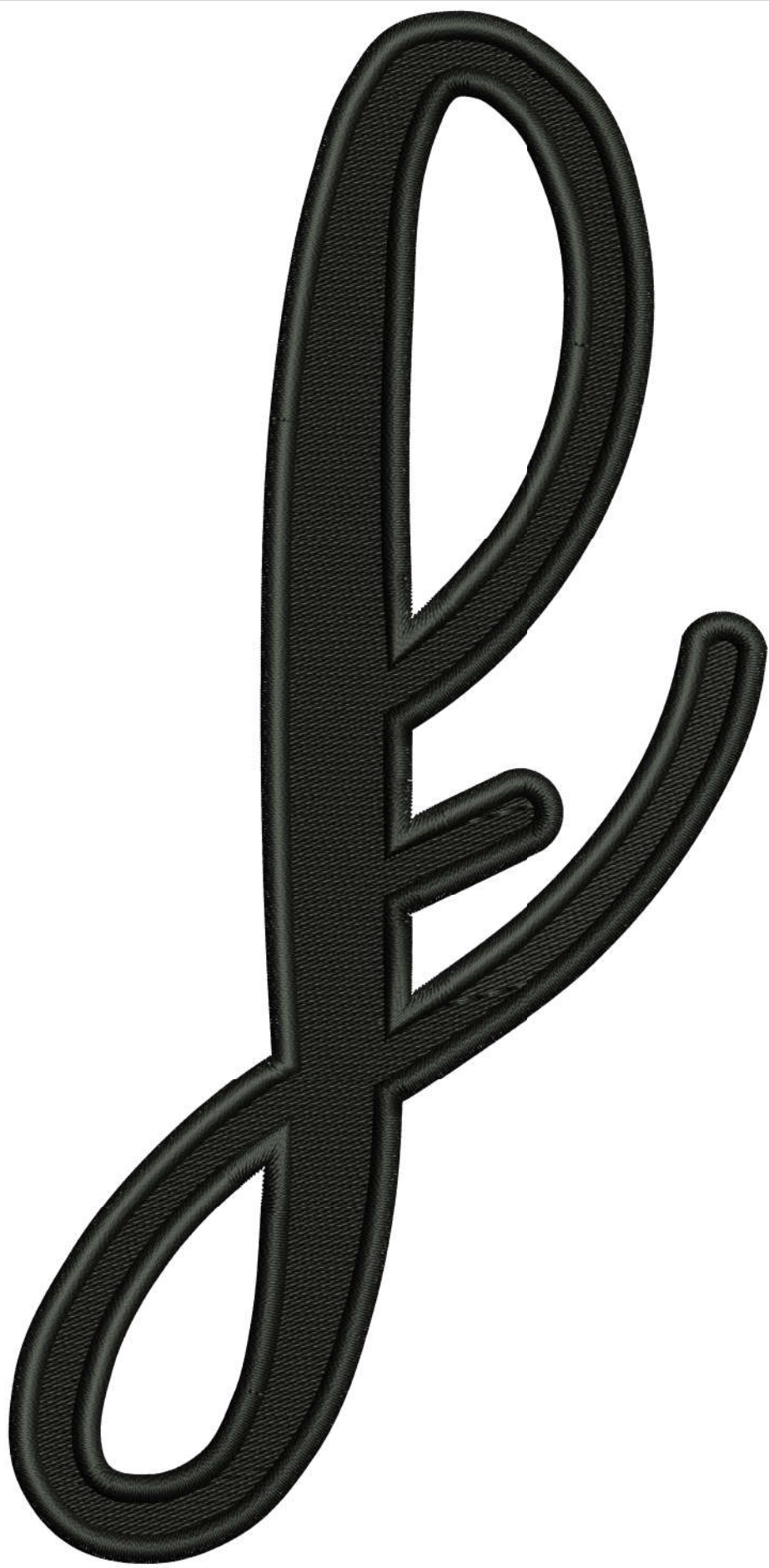
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10457	1000 Emerald Black	Madreira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20690 8x8  
Colorway: Madeira Classic 40

Stitches: 16146  
Colors: 1  
Height: 7.80 in  
Width: 3.80 in  
Zoom: 1.24



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 29.68 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 340.89ft  
Total bobbin: 138.84ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16144	1000 Emerald Black	Madeira Classic 40