

# Production Worksheet

Wilcom TrueSizer

Design: E-20692 4x4

Colorway: Madeira Classic 40

Stitches: 6988

Colors: 1

Height: 3.80 in

Width: 2.26 in

Zoom: 2.18



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 28.7 mm  
Right: 28.7 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.57 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 118.32ft  
Total bobbin: 42.56ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6986	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20692 5x5  
Colorway: Madeira Classic 40

Stitches: 9614  
Colors: 1  
Height: 4.80 in  
Width: 2.85 in  
Zoom: 1.73



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 36.2 mm  
Right: 36.2 mm  
Up: 60.9 mm  
Down: 60.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.66 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.4 mm  
Max jump: 6.8 mm  
Total Thread: 176.75ft  
Total bobbin: 66.97ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9612	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20692 6x6  
Colorway: Madeira Classic 40

Stitches: 12619  
Colors: 1  
Height: 5.80 in  
Width: 3.44 in  
Zoom: 1.41



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 43.7 mm  
Right: 43.7 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 19.94 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.4 mm  
Max jump: 6.5 mm  
Total Thread: 245.70ft  
Total bobbin: 96.14ft

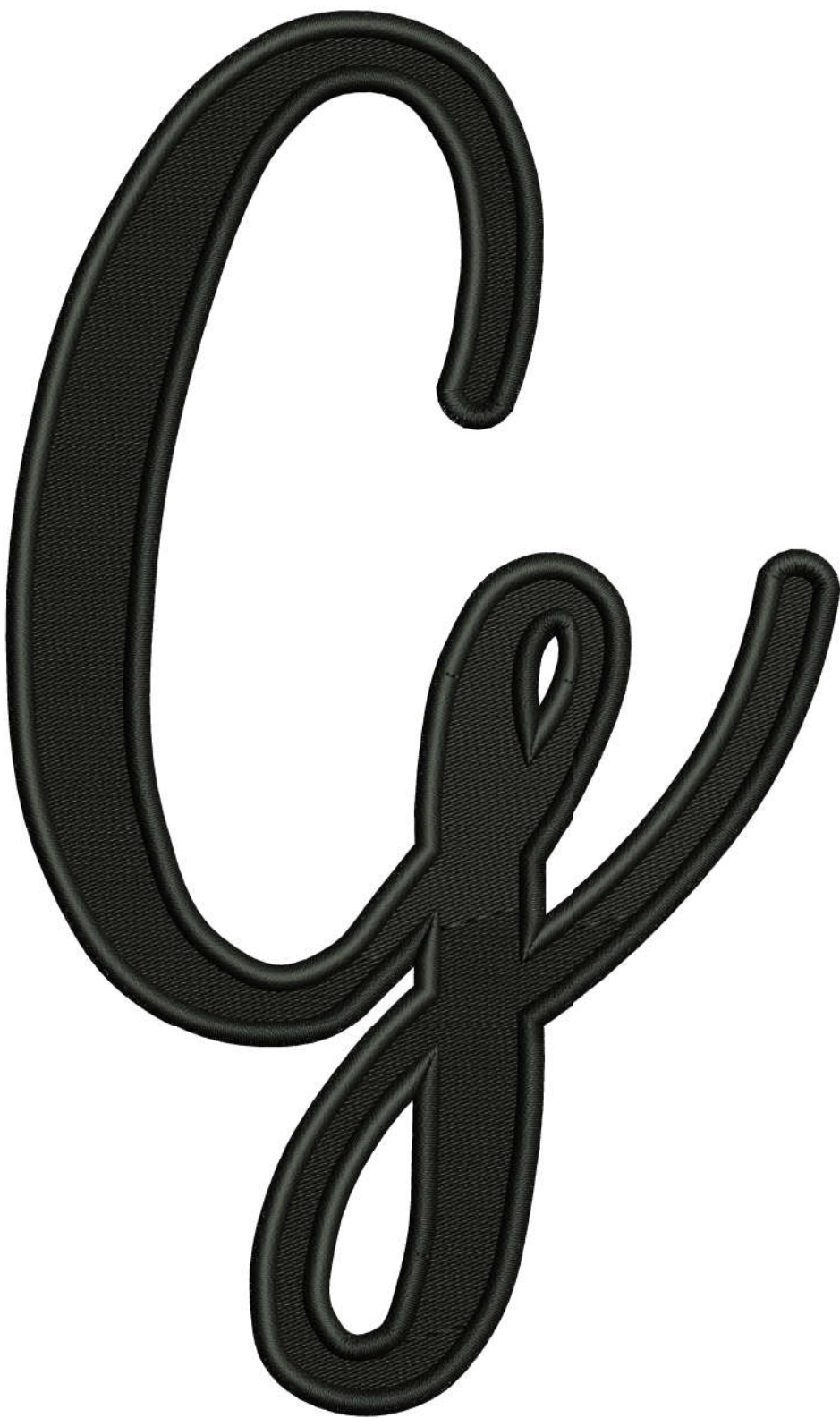
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12617	1000 Emerald Black	Madreira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20692 8x8  
Colorway: Madeira Classic 40

Stitches: 19683  
Colors: 1  
Height: 7.80 in  
Width: 4.62 in  
Zoom: 1.05



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 58.7 mm  
Right: 58.7 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 36.04 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 417.38ft  
Total bobbin: 170.41ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	19681	1000 Emerald Black	Madeira Classic 40