

Production Worksheet

Wilcom TrueSizer
Design: E-20365 4x4
Colorway: Madeira Classic 40

Stitches: 28811
Colors: 3
Height: 3.80 in
Width: 3.80 in
Zoom: 1.31



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.46 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 559.67ft
Total bobbin: 218.85ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		8746	1066 Fune / Sand	Madeira Classic 40
2.	13		4492	1001 Super White	Madeira Classic 40
3.	6		15571	1309 Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20365 5x5
Colorway: Madeira Classic 40




Stitches: 41310
Colors: 3
Height: 4.80 in
Width: 4.80 in
Zoom: 1.04



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.03 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 848.54ft
Total bobbin: 341.43ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		13354	1066 Fune / Sand	Madeira Classic 40
2.	13		5740	1001 Super White	Madeira Classic 40
3.	6		22214	1309 Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20365 6x6
Colorway: Madeira Classic 40

Stitches: 56260
Colors: 3
Height: 5.80 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.59 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1204.95ft
Total bobbin: 494.50ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		18963	1066 Fune / Sand	Madeira Classic 40
2.	13		7152	1001 Super White	Madeira Classic 40
3.	6		30143	1309 Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20365 8x8
Colorway: Madeira Classic 40

Stitches: 92640
Colors: 3
Height: 7.80 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.81 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 2109.41ft
Total bobbin: 889.02ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		33201	1066 Fune / Sand	Madeira Classic 40
2.	13		10088	1001 Super White	Madeira Classic 40
3.	6		49349	1309 Pink	Madeira Classic 40