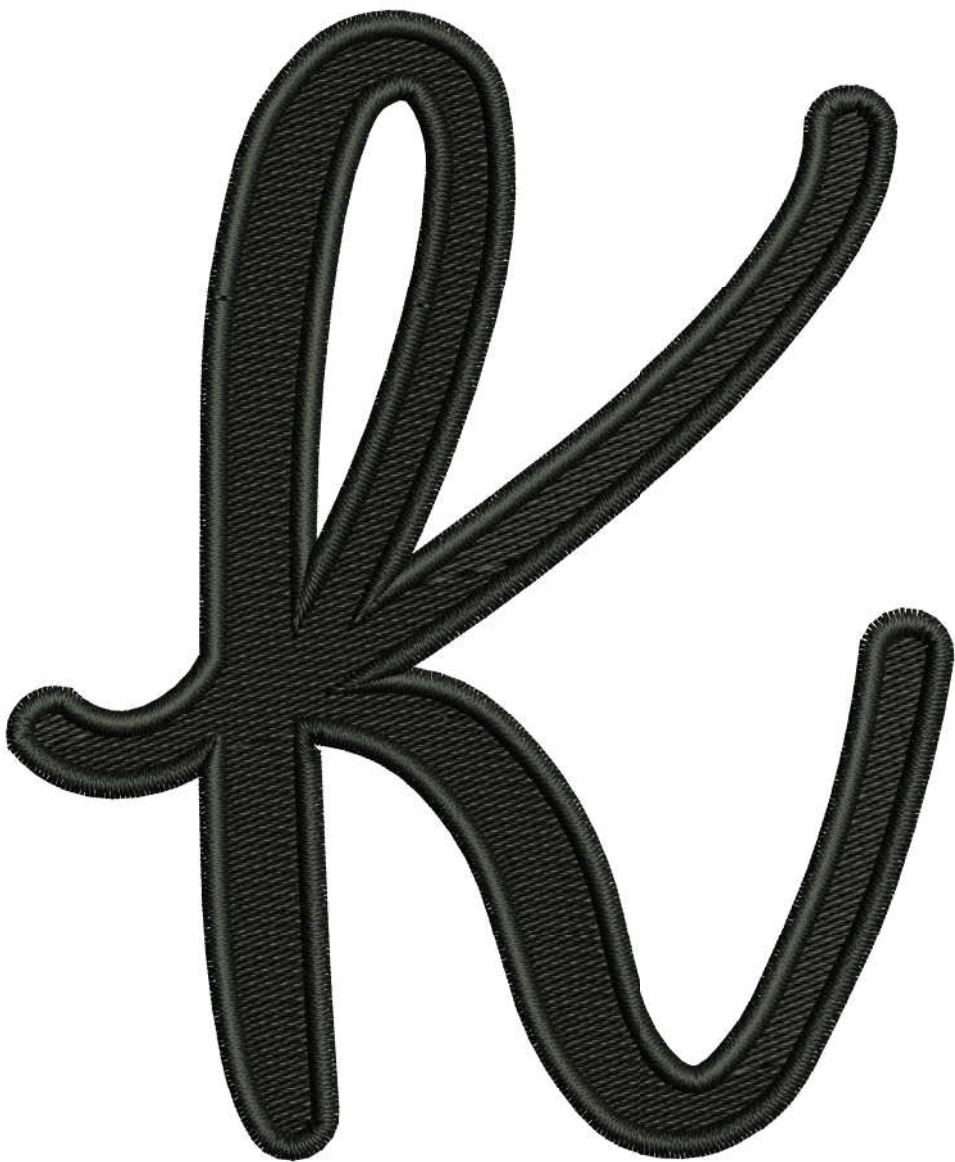


Production Worksheet

Wilcom TrueSizer
Design: E-20700 4x4
Colorway: Madeira Classic 40

Stitches: 9297
Colors: 1
Height: 3.80 in
Width: 3.12 in
Zoom: 1.58



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 39.7 mm
Right: 39.7 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.88 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 166.55ft
Total bobbin: 62.16ft

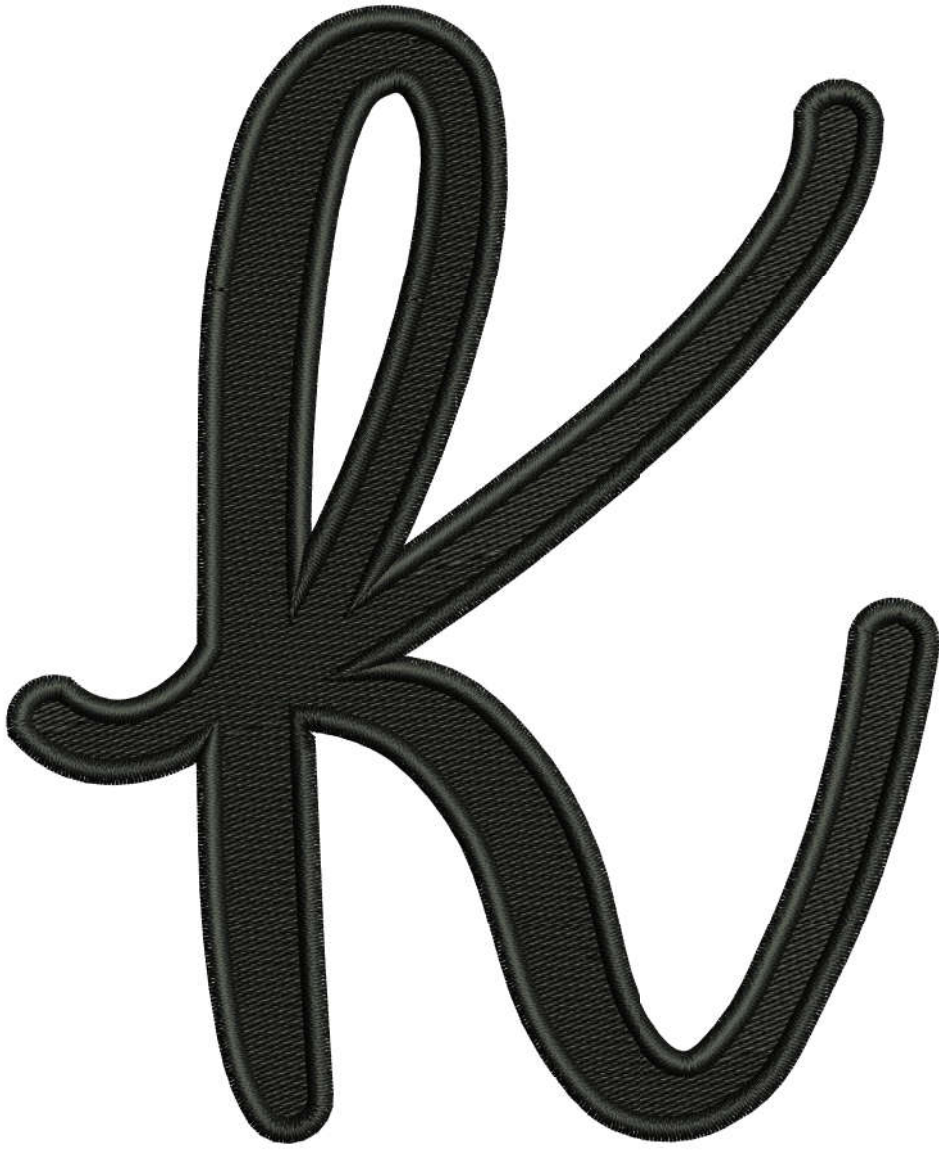
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9295	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20700 5x5
Colorway: Madeira Classic 40

Stitches: 12844
Colors: 1
Height: 4.80 in
Width: 3.92 in
Zoom: 1.24



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 49.8 mm
Right: 49.8 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.83 in²
Max Stitch: 6.5 mm
Min Stitch: 0.4 mm
Max jump: 6.5 mm
Total Thread: 245.66ft
Total bobbin: 95.25ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12842	1000 Emerald Black	Madeira Classic 40

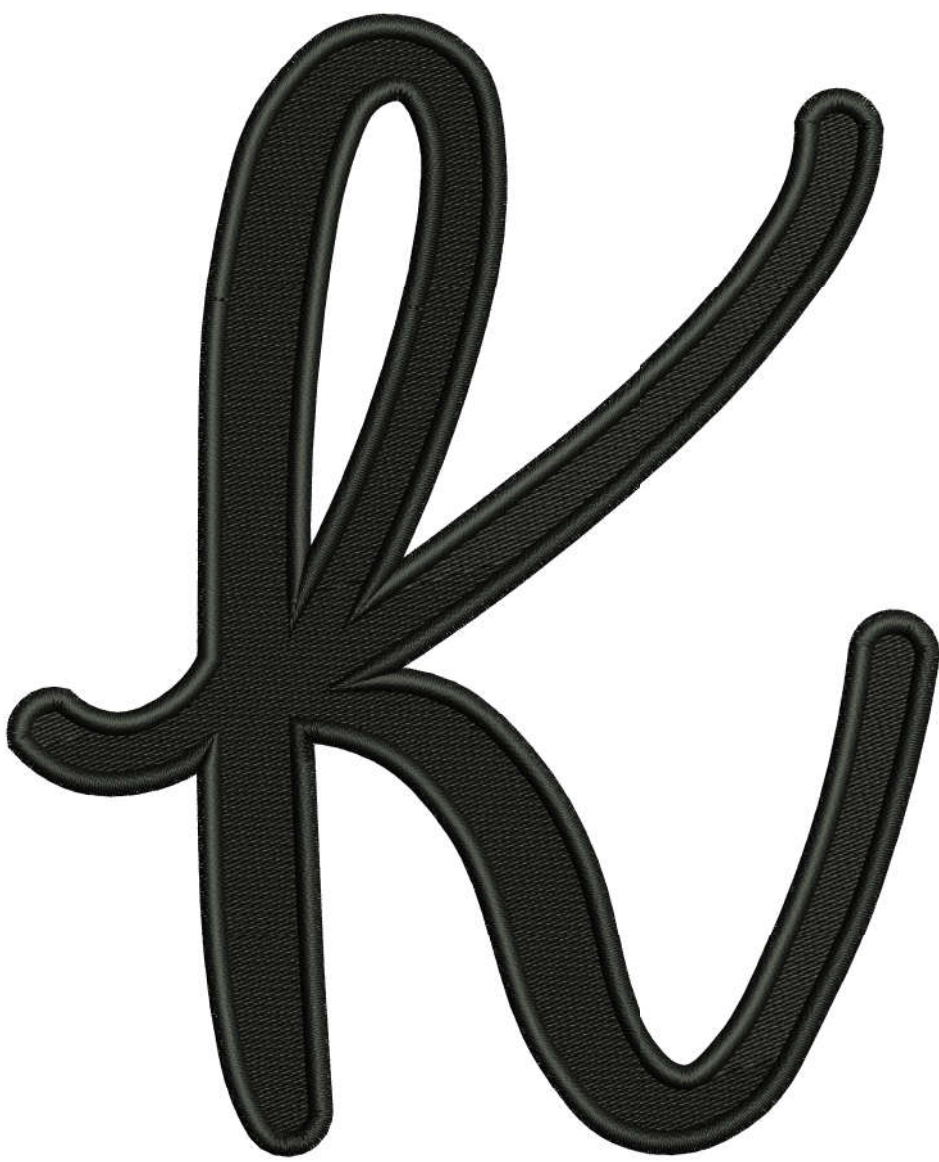
Production Worksheet

Wilcom TrueSizer
Design: E-20700 6x6
Colorway: Madeira Classic 40

Stitches: 17100
Colors: 1
Height: 5.80 in
Width: 4.72 in
Zoom: 1.03



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.0 mm
Right: 60.0 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 27.41 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.4 mm
Total Thread: 344.78ft
Total bobbin: 137.43ft



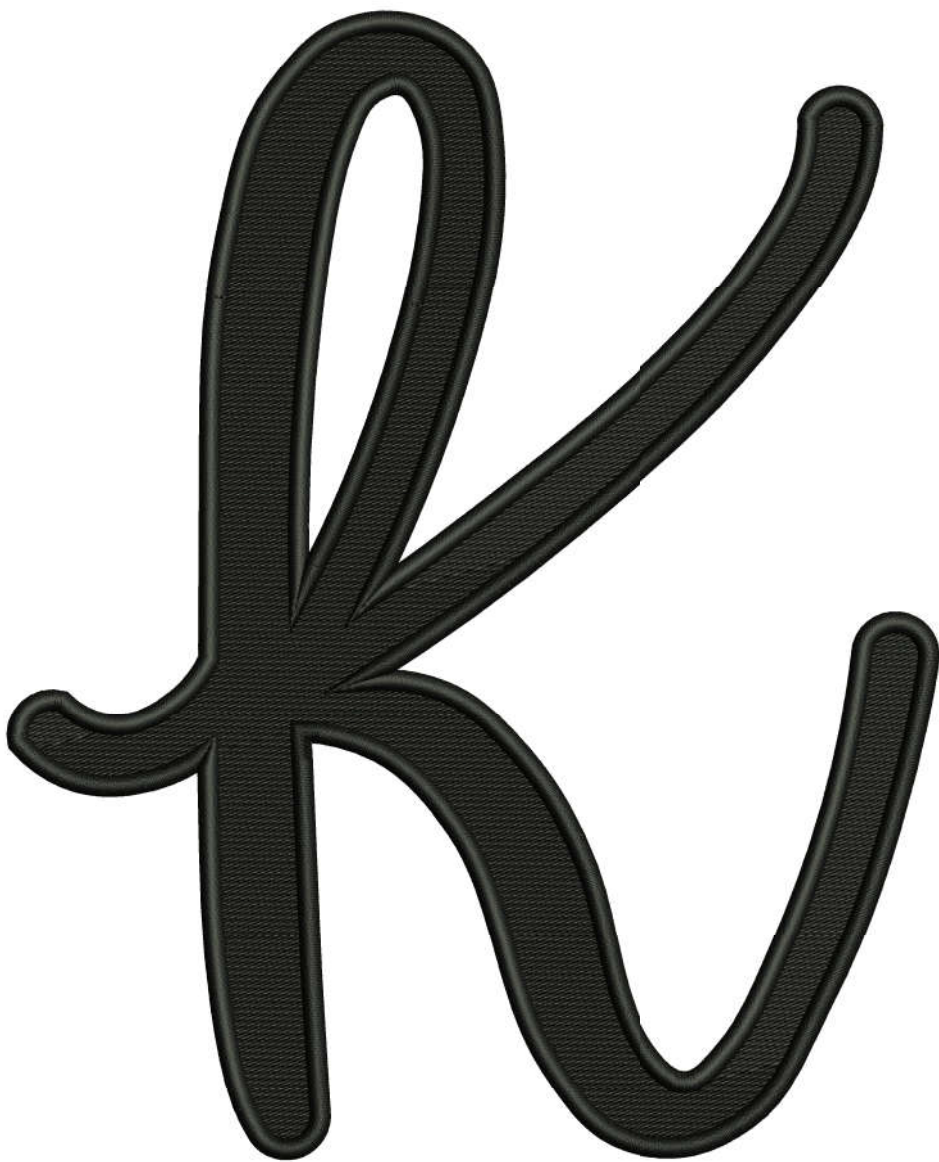
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	17098	1000 Emerald Black	Madreia Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20700 8x8
Colorway: Madeira Classic 40

Stitches: 26668
Colors: 1
Height: 7.80 in
Width: 6.31 in
Zoom: 0.77



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 80.2 mm
Right: 80.2 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 49.27 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 571.96ft
Total bobbin: 234.85ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	26666	1000 Emerald Black	Madeira Classic 40