

# Production Worksheet

Wilcom TrueSizer

Design: E-20696 4x4

Colorway: Madeira Classic 40

Stitches: 7093

Colors: 1

Height: 3.80 in

Width: 2.38 in

Zoom: 2.07



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 30.2 mm  
Right: 30.2 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.03 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 125.32ft  
Total bobbin: 46.29ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7091	1000 Emerald Black	Madeira Classic 40

**Production Worksheet**

Wilcom TrueSizer  
Design: E-20696 5x5  
Colorway: Madeira Classic 40

Stitches: 9812  
Colors: 1  
Height: 4.80 in  
Width: 2.99 in  
Zoom: 1.64



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 38.0 mm  
Right: 38.0 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.37 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.5 mm  
Total Thread: 188.11ft  
Total bobbin: 72.93ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9810	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20696 6x6  
Colorway: Madeira Classic 40

Stitches: 13057  
Colors: 1  
Height: 5.80 in  
Width: 3.60 in  
Zoom: 1.35



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 45.8 mm  
Right: 45.8 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 20.92 in<sup>2</sup>  
Max Stitch: 6.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.4 mm  
Total Thread: 263.52ft  
Total bobbin: 105.00ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13055	1000 Emerald Black	Madreia Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20696 8x8

Colorway: Madeira Classic 40

Stitches: 20371

Colors: 1

Height: 7.77 in

Width: 4.81 in

Zoom: 1.01

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.1 mm  
Right: 61.1 mm  
Up: 98.7 mm  
Down: 98.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 37.37 in<sup>2</sup>  
Max Stitch: 7.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 436.94ft  
Total bobbin: 179.32ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	20369	1000 Emerald Black	Madeira Classic 40

