

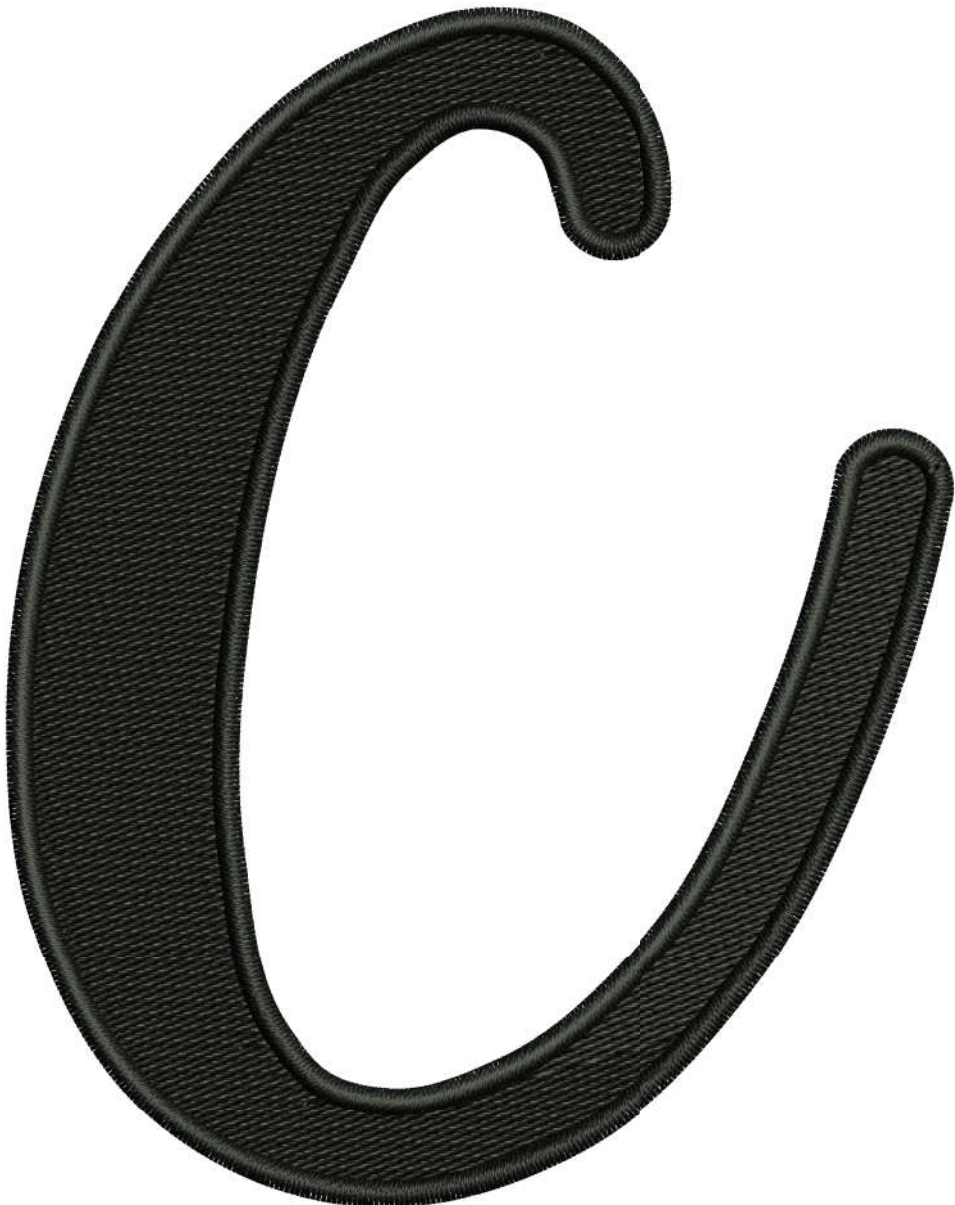
# Production Worksheet

Wilcom TrueSizer

Design: E-20685 4x4

Colorway: Madeira Classic 40

Stitches: 7070  
Colors: 1  
Height: 3.80 in  
Width: 2.99 in  
Zoom: 1.65



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 37.9 mm  
Right: 37.9 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.35 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.4 mm  
Max jump: 6.6 mm  
Total Thread: 133.37ft  
Total bobbin: 51.15ft

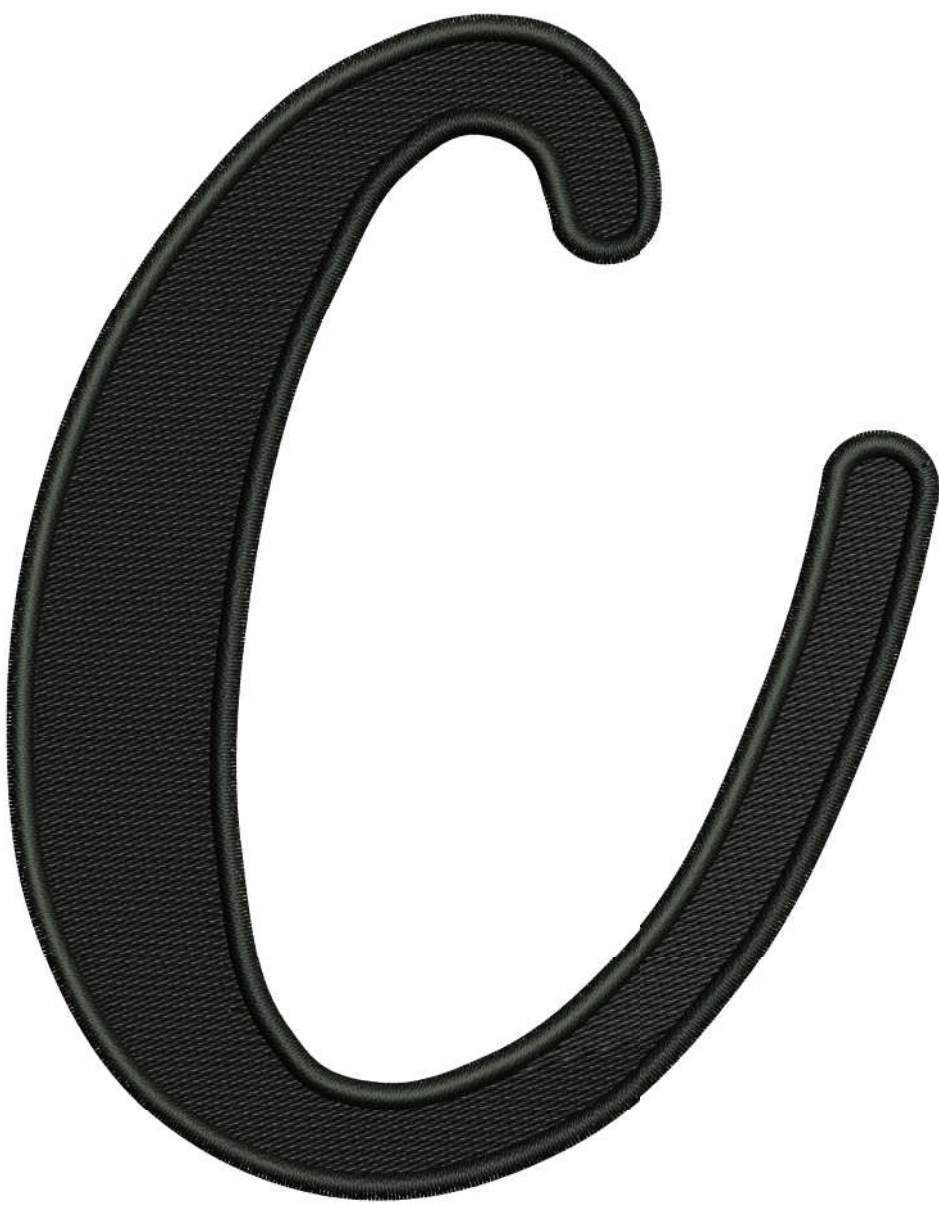
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7068	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20685 5x5  
Colorway: Madeira Classic 40

Stitches: 10112  
Colors: 1  
Height: 4.80 in  
Width: 3.76 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 47.8 mm  
Right: 47.8 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.07 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.4 mm  
Max jump: 6.7 mm  
Total Thread: 204.14ft  
Total bobbin: 81.26ft

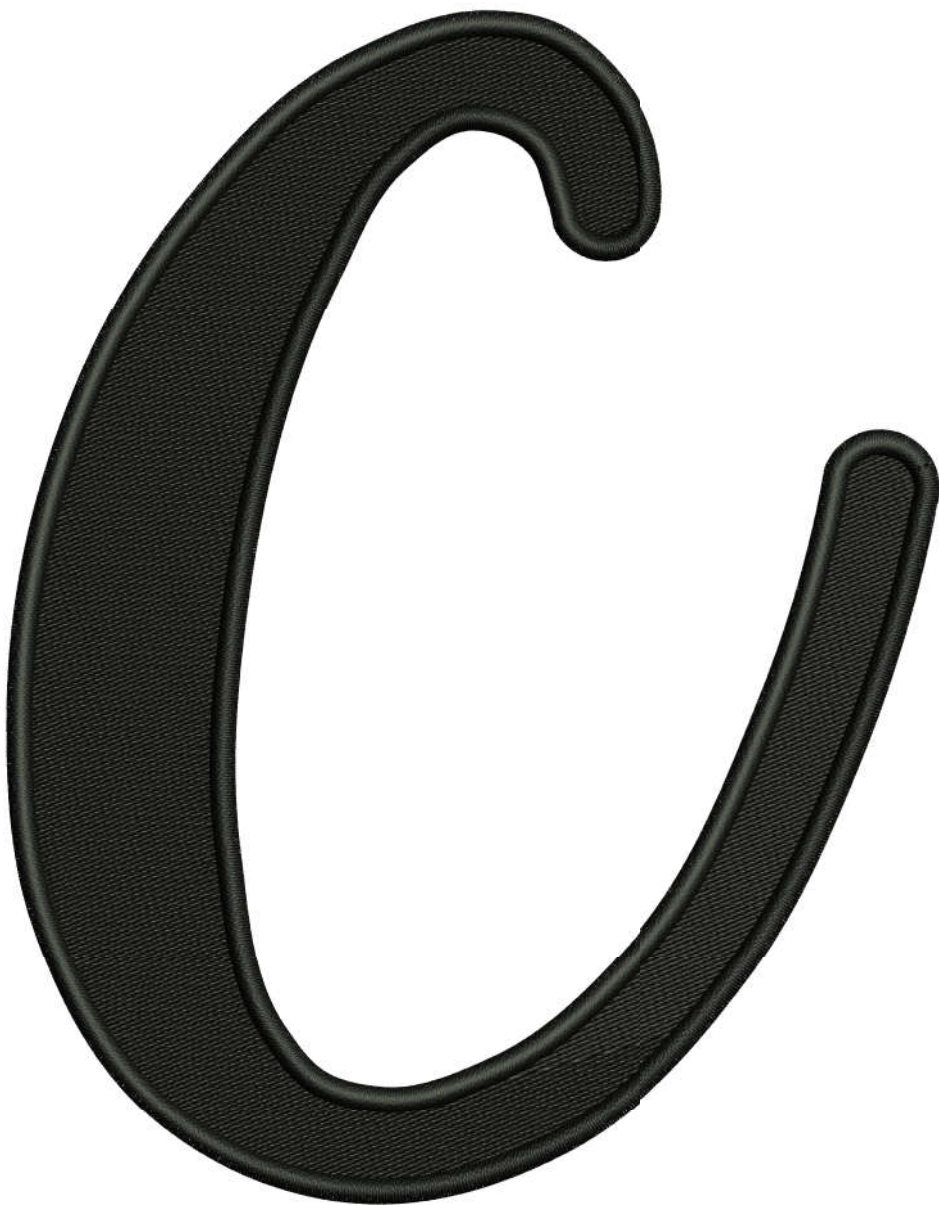
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10110	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20685 6x6  
Colorway: Madeira Classic 40

Stitches: 13666  
Colors: 1  
Height: 5.80 in  
Width: 4.52 in  
Zoom: 1.07



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 57.5 mm  
Right: 57.4 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 26.26 in<sup>2</sup>  
Max Stitch: 6.4 mm  
Min Stitch: 0.4 mm  
Max jump: 6.4 mm  
Total Thread: 288.09ft  
Total bobbin: 117.19ft

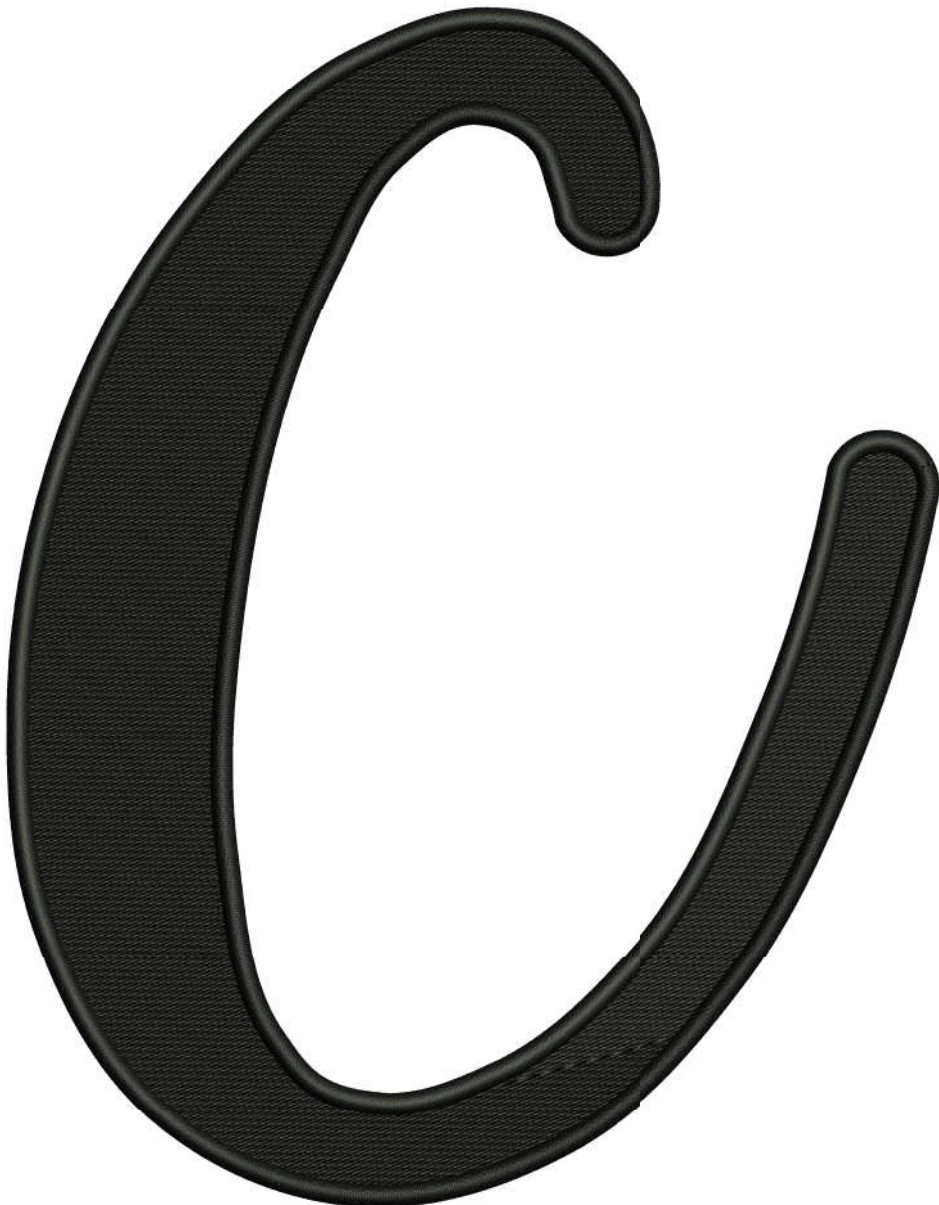
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13664	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20685 8x8  
Colorway: Madeira Classic 40

Stitches: 21995  
Colors: 1  
Height: 7.79 in  
Width: 6.04 in  
Zoom: 0.80



Machine format: Tajima  
 Color changes: 0  
 Stops: 1  
 Trims: 1  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 76.7 mm  
 Right: 76.7 mm  
 Up: 98.9 mm  
 Down: 98.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 47.04 in<sup>2</sup>  
 Max Stitch: 6.8 mm  
 Min Stitch: 0.4 mm  
 Max jump: 6.9 mm  
 Total Thread: 486.92ft  
 Total bobbin: 202.63ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	21993	1000 Emerald Black	Madeira Classic 40