Production Worksheet

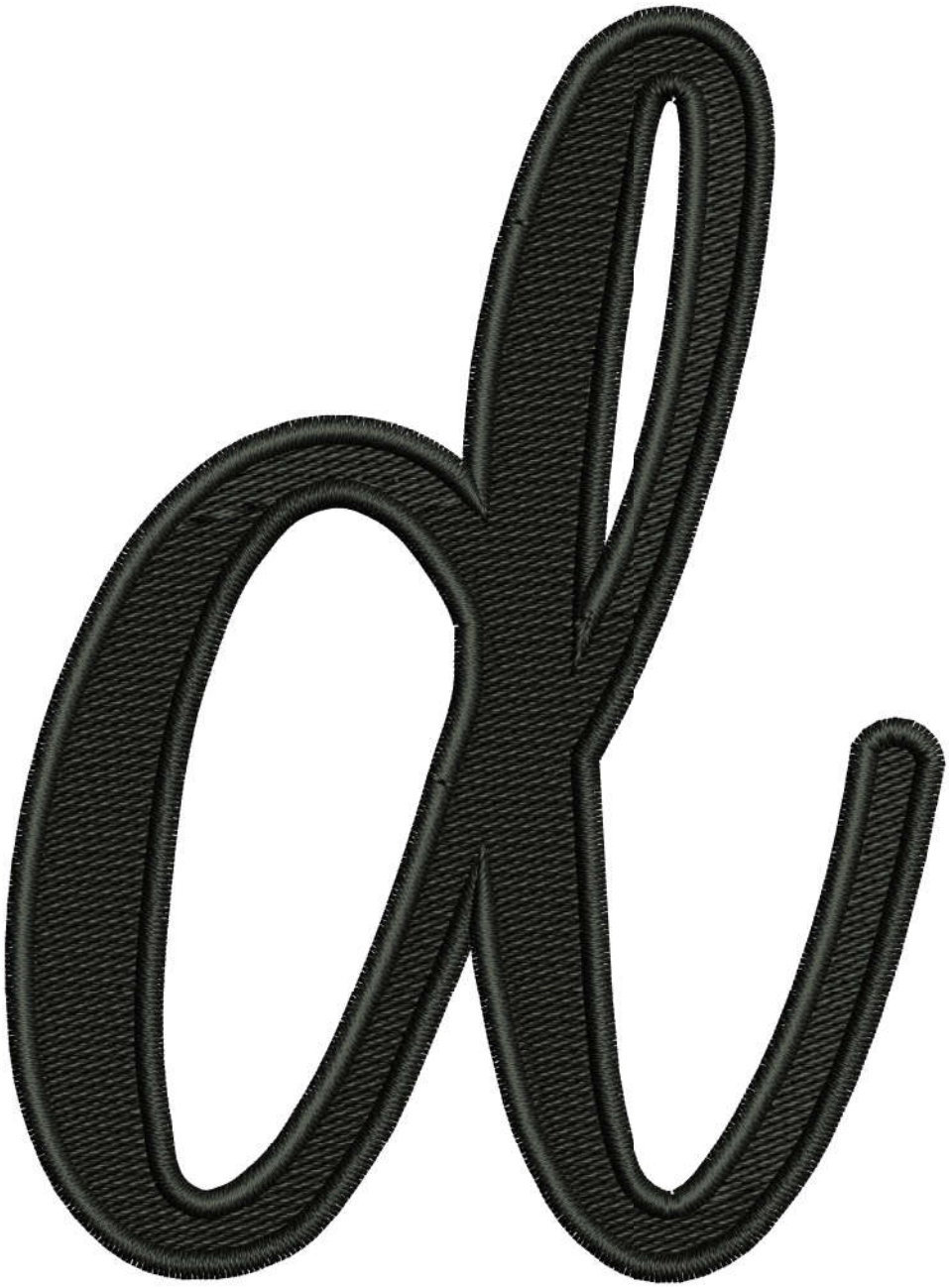
Wilcom TrueSizer

Design: E-20687 4x4

Colorway: Madeira Classic 40

Stitches:	8819
Colors:	1
Height:	3.80 in
Width:	2.79 in
Zoom:	1.76

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	3
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	35.4 mm
Right:	35.4 mm
Up:	48.2 mm
Down:	48.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	10.59 in²
Max Stitch:	6.6 mm
Min Stitch:	0.3 mm
Max jump:	6.6 mm
Total Thread:	155.78ft
Total bobbin:	57.64ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	8817	1000	Emerald Black	Madeira Classic 40

Production Worksheet

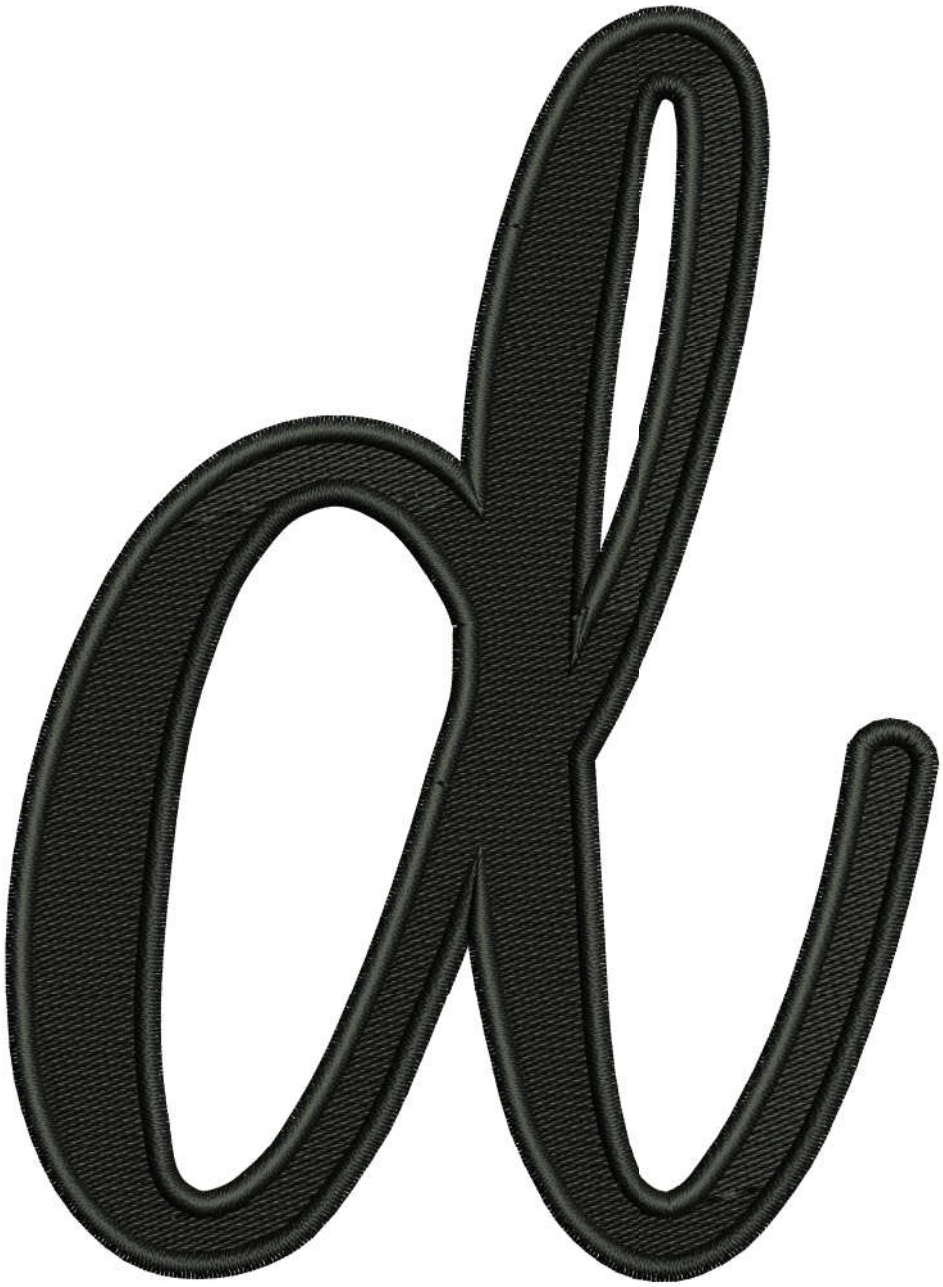
Wilcom TrueSizer

Design: E-20687 5x5

Colorway: Madeira Classic 40

Stitches:	12227
Colors:	1
Height:	4.80 in
Width:	3.50 in
Zoom:	1.38

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	3
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	44.5 mm
Right:	44.5 mm
Up:	61.0 mm
Down:	61.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	16.83 in²
Max Stitch:	6.6 mm
Min Stitch:	0.3 mm
Max jump:	6.5 mm
Total Thread:	230.64ft
Total bobbin:	88.74ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	12225	1000	Emerald Black	Madeira Classic 40

Production Worksheet

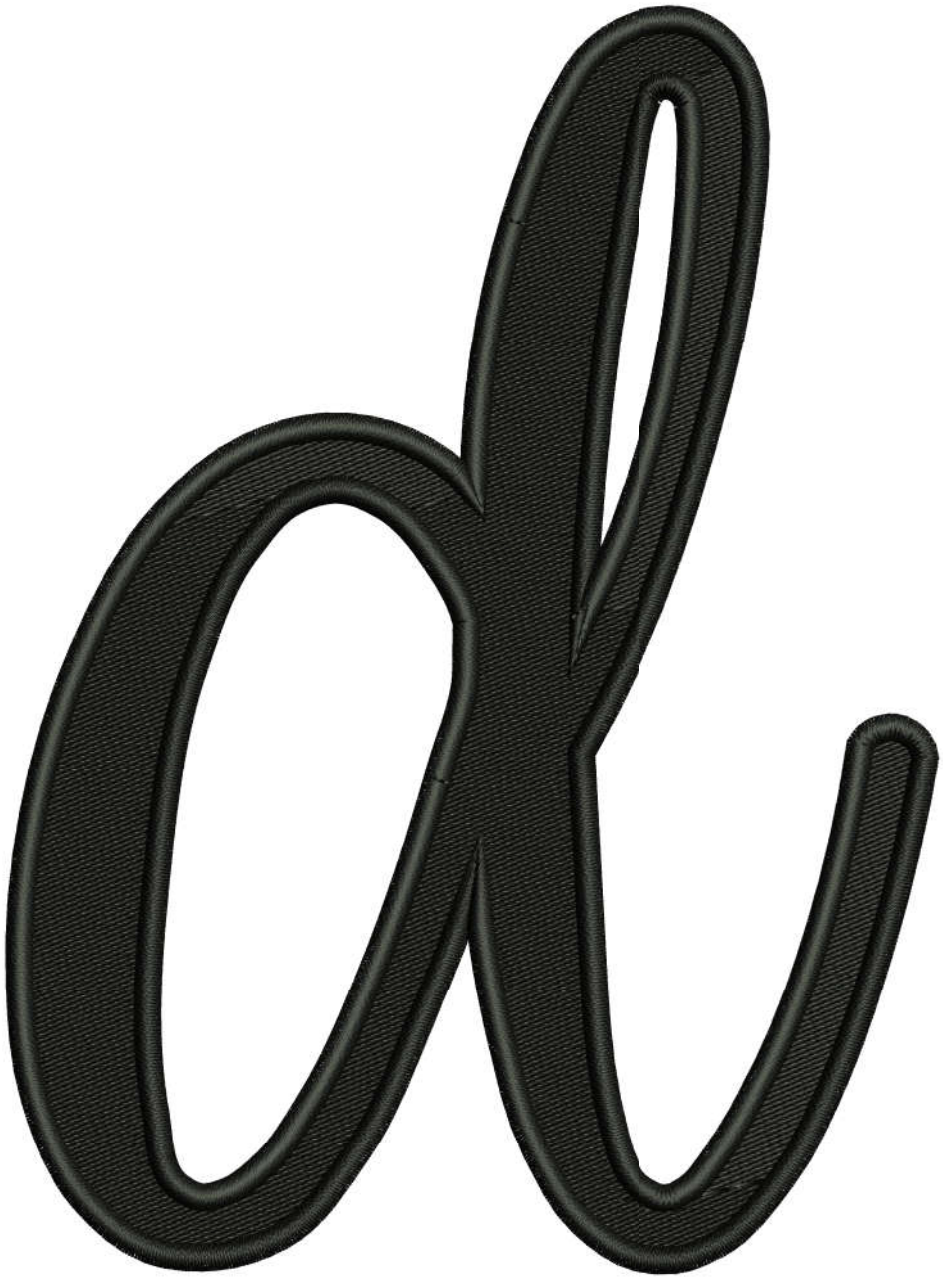
Wilcom TrueSizer

Design: E-20687 6x6

Colorway: Madeira Classic 40

Stitches:	16346
Colors:	1
Height:	5.79 in
Width:	4.25 in
Zoom:	1.14

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	3
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	54.0 mm
Right:	54.0 mm
Up:	73.6 mm
Down:	73.6 mm
EndX:	0.00 in
EndY:	0.00 in
Area	24.63 in²
Max Stitch:	6.8 mm
Min Stitch:	0.3 mm
Max jump:	6.8 mm
Total Thread:	329.78ft
Total bobbin:	131.47ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	16344	1000	Emerald Black	Madeira Classic 40

Production Worksheet

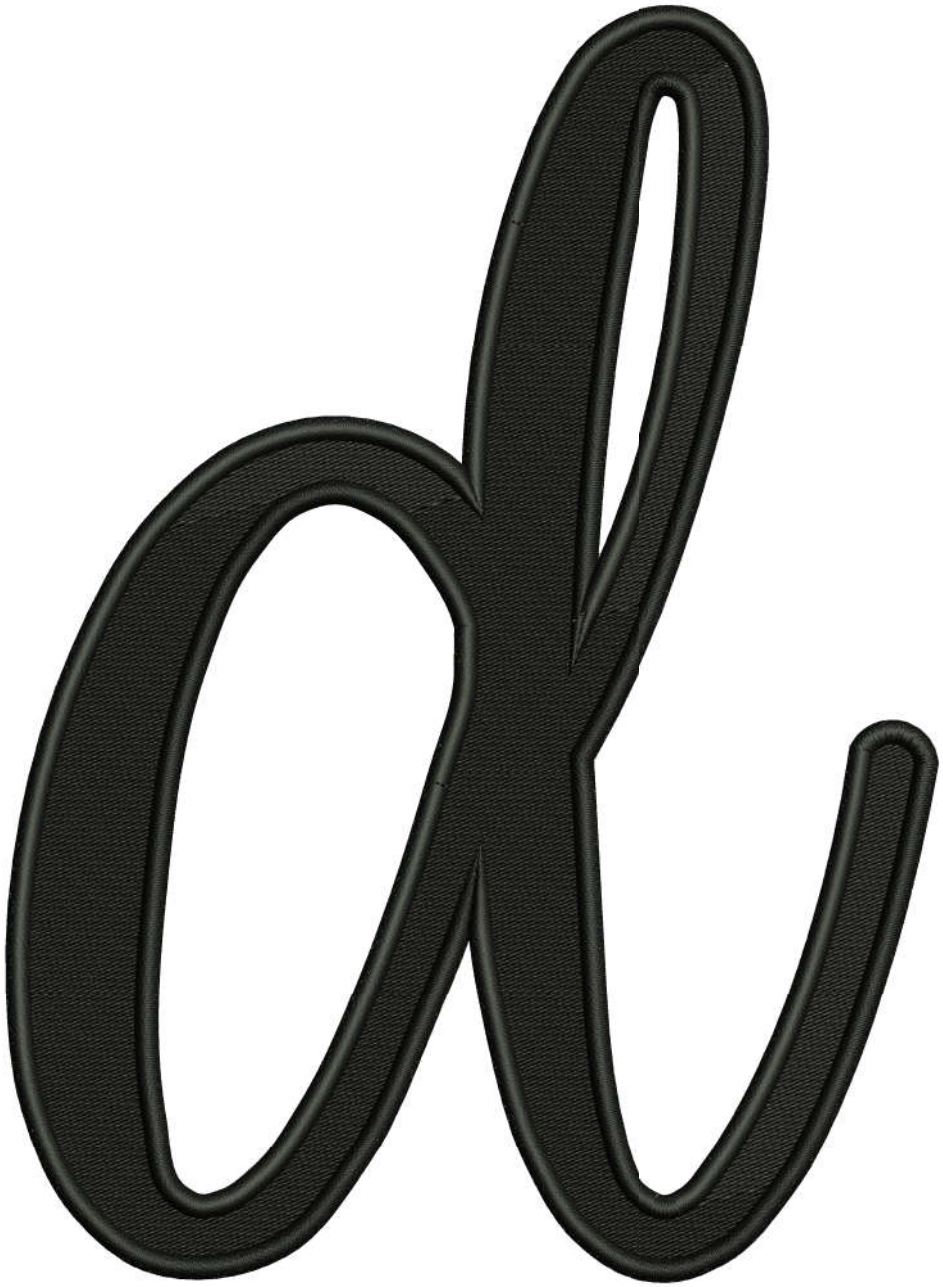
Wilcom TrueSizer

Design: E-20687 8x8

Colorway: Madeira Classic 40

Stitches:	25772
Colors:	1
Height:	7.80 in
Width:	5.68 in
Zoom:	0.85

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	3
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	72.2 mm
Right:	72.2 mm
Up:	99.1 mm
Down:	99.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	44.35 in²
Max Stitch:	6.8 mm
Min Stitch:	0.3 mm
Max jump:	6.8 mm
Total Thread:	554.90ft
Total bobbin:	228.23ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	25770	1000	Emerald Black	Madeira Classic 40