

Production Worksheet

Wilcom TrueSizer
Design: E-20691 4x4
Colorway: Madeira Classic 40

Stitches: 5292
Colors: 1
Height: 3.81 in
Width: 1.37 in
Zoom: 2.55



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 17.4 mm
Right: 17.4 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 5.23 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 89.37ft
Total bobbin: 32.00ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5290	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20691 5x5
Colorway: Madeira Classic 40

Stitches: 7121
Colors: 1
Height: 4.80 in
Width: 1.72 in
Zoom: 2.02



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 21.8 mm
Right: 21.8 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 8.25 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 129.28ft
Total bobbin: 48.53ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7119	1000 Emerald Black	Madreia Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20691 6x6
Colorway: Madeira Classic 40

Stitches: 9255
Colors: 1
Height: 5.80 in
Width: 2.07 in
Zoom: 1.67



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 26.3 mm
Right: 26.3 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.99 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 177.92ft
Total bobbin: 69.06ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9253	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20691 8x8
Colorway: Madeira Classic 40

Stitches: 14293
Colors: 1
Height: 7.80 in
Width: 2.76 in
Zoom: 1.24



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 35.0 mm
Right: 35.0 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.50 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 300.49ft
Total bobbin: 122.10ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	14291	1000 Emerald Black	Madeira Classic 40