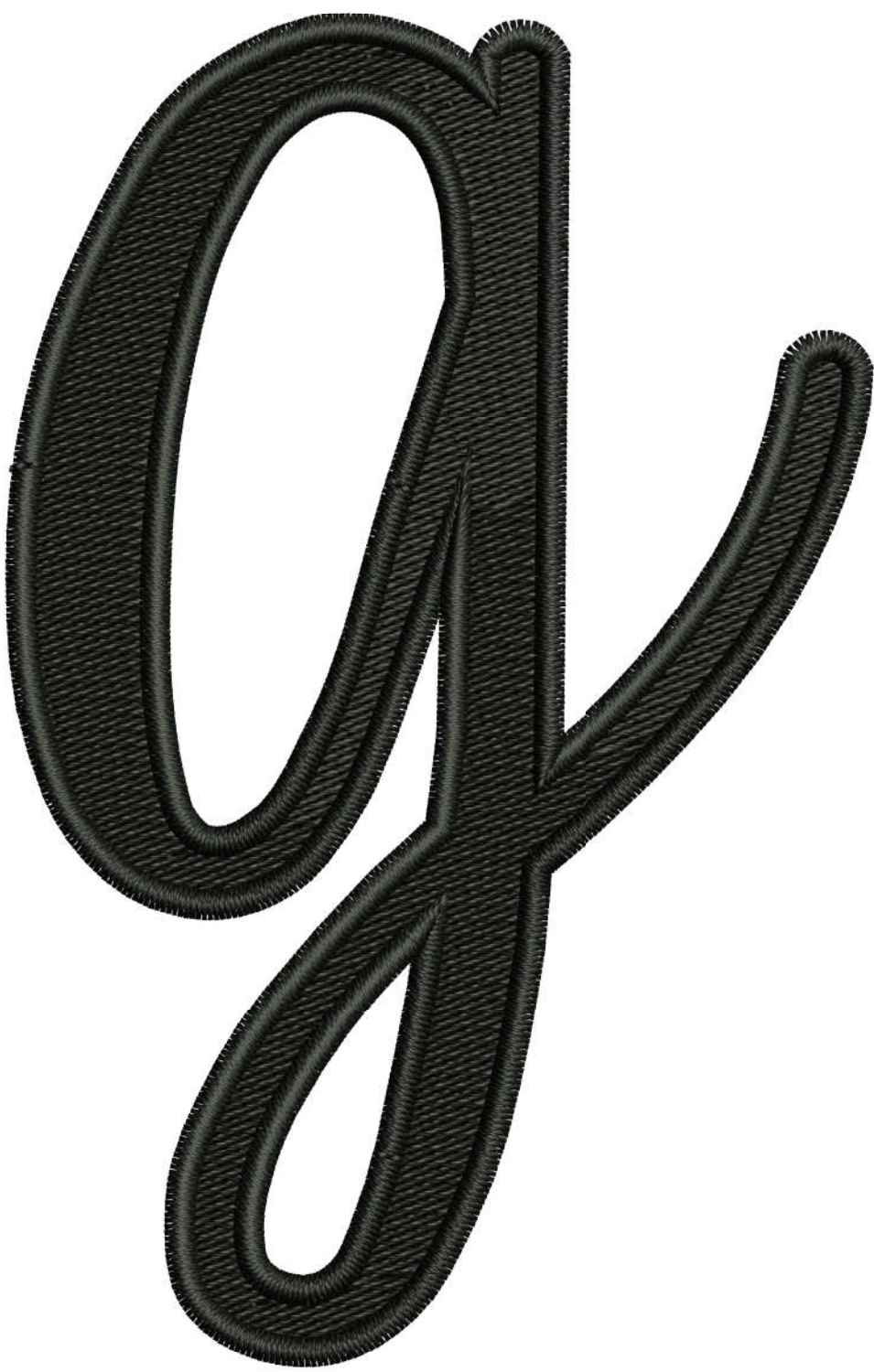


# Production Worksheet

Wilcom TrueSizer  
Design: E-20693 4x4  
Colorway: Madeira Classic 40

Stitches: 8043  
Colors: 1  
Height: 3.80 in  
Width: 2.43 in  
Zoom: 2.03



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 30.8 mm  
Right: 30.8 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.21 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 140.70ft  
Total bobbin: 51.72ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8041	1000 Emerald Black	Madeira Classic 40

**Production Worksheet**

Wilcom TrueSizer  
Design: E-20693 5x5  
Colorway: Madeira Classic 40

Stitches: 11066  
Colors: 1  
Height: 4.80 in  
Width: 3.05 in  
Zoom: 1.59



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 38.7 mm  
Right: 38.7 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.63 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.5 mm  
Total Thread: 210.53ft  
Total bobbin: 81.34ft

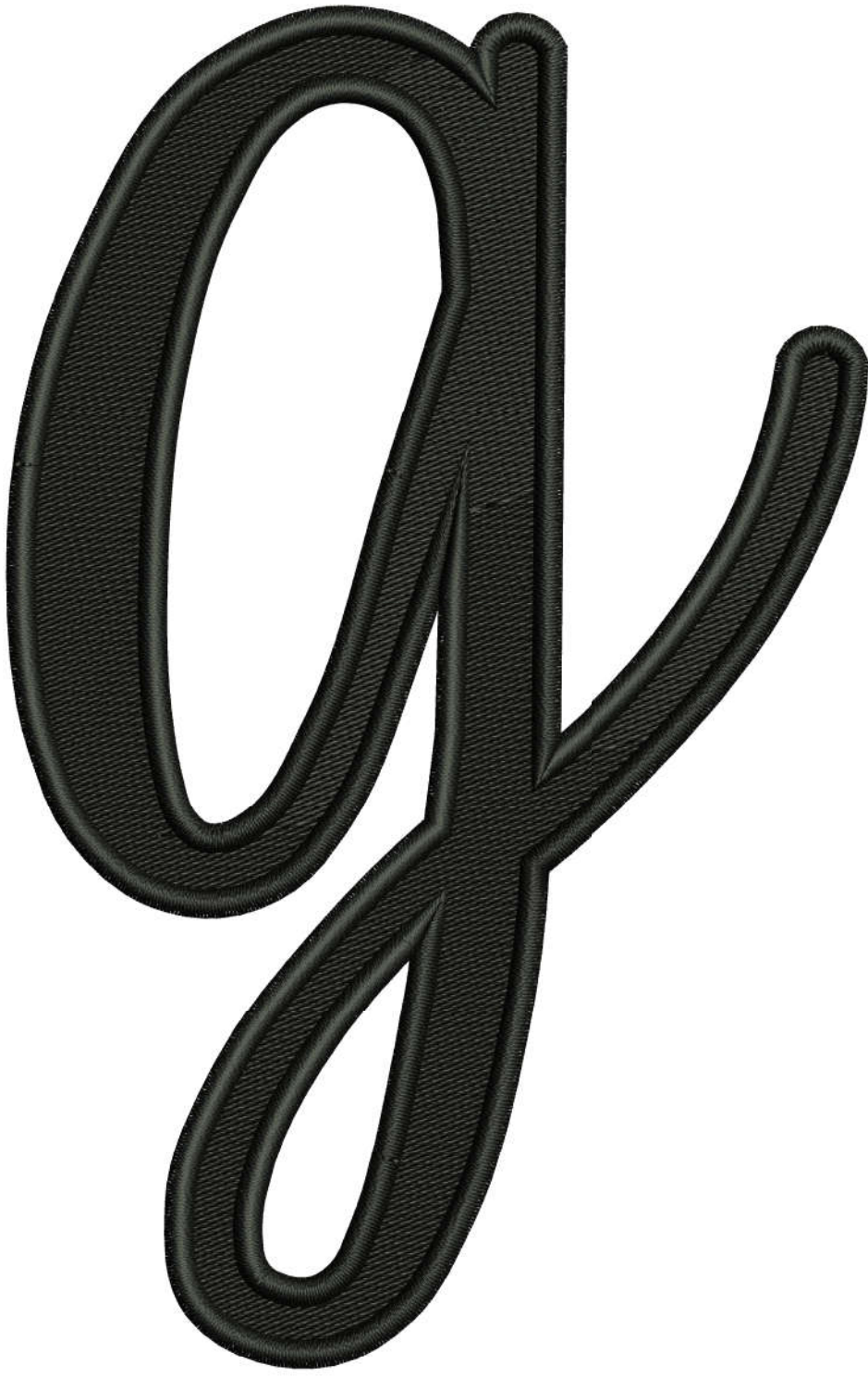
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11064	1000 Emerald Black	Madeira Classic 40

**Production Worksheet**

Wilcom TrueSizer  
Design: E-20693 6x6  
Colorway: Madeira Classic 40

Stitches: 14718  
Colors: 1  
Height: 5.80 in  
Width: 3.67 in  
Zoom: 1.32



Machine format: Tajima  
 Color changes: 0  
 Stops: 1  
 Trims: 3  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 46.6 mm  
 Right: 46.6 mm  
 Up: 73.7 mm  
 Down: 73.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 21.28 in<sup>2</sup>  
 Max Stitch: 6.9 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.9 mm  
 Total Thread: 295.49ft  
 Total bobbin: 117.49ft

Stop Sequence:

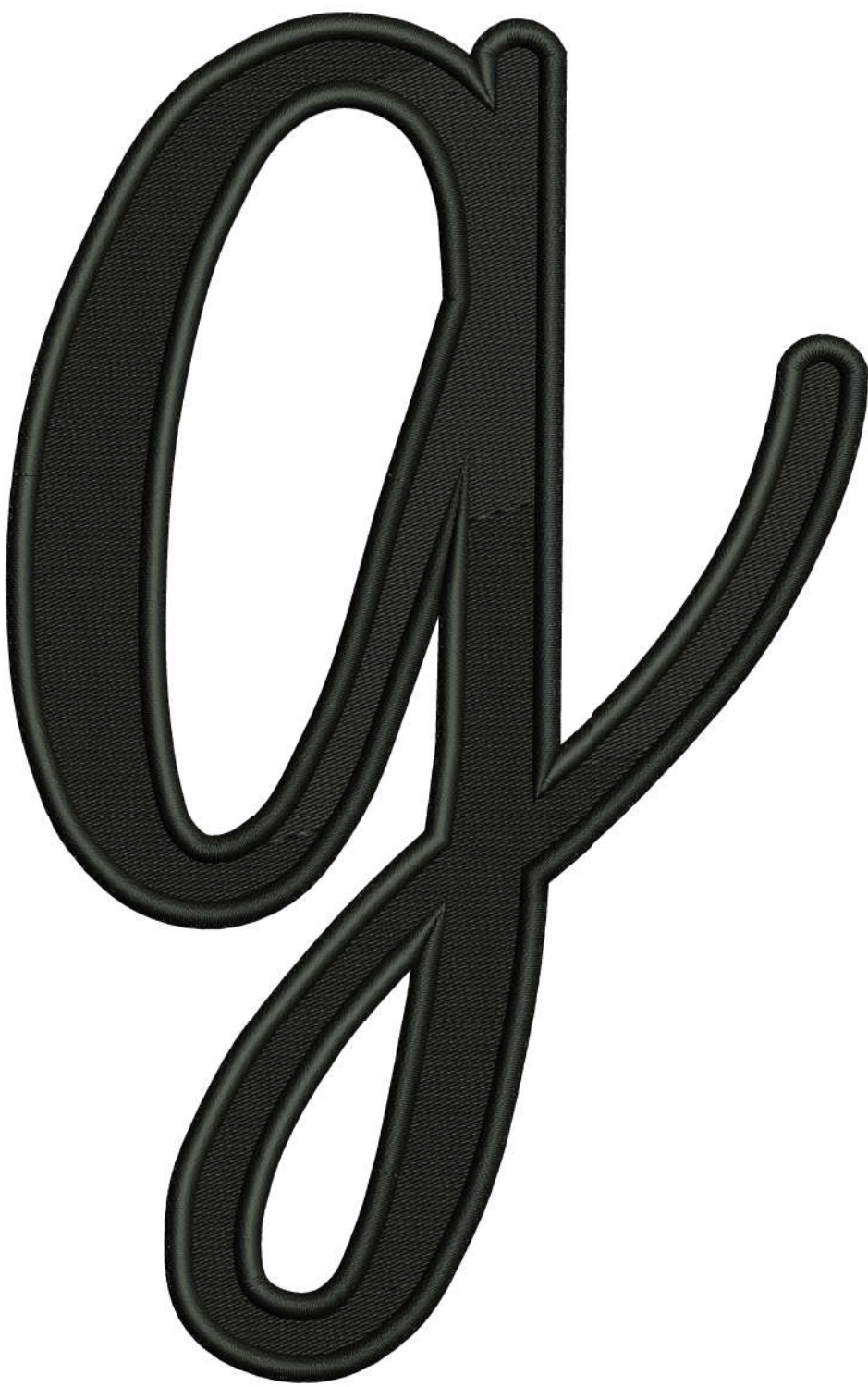
#	N#	St.	Code	Description	Brand
1.	14	■	14716	1000 Emerald Black	Madreia Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20693 8x8  
Colorway: Madeira Classic 40

Stitches: 22994  
Colors: 1  
Height: 7.80 in  
Width: 4.90 in  
Zoom: 0.99



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 62.2 mm  
Right: 62.2 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 38.24 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 503.03ft  
Total bobbin: 208.29ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	22992	1000 Emerald Black	Madeira Classic 40