

# Production Worksheet

Wilcom TrueSizer  
 Design: E-22017 4x4  
 Colorway: Madeira Classic 40

Stitches: 11636  
 Colors: 6  
 Height: 3.77 in  
 Width: 2.82 in  
 Zoom: 1.72

**DigitEMB**  
 www.digitemb.com

Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 17  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 35.8 mm  
 Right: 35.8 mm  
 Up: 47.8 mm  
 Down: 47.8 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 10.61 in<sup>2</sup>  
 Max Stitch: 11.8 mm  
 Min Stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total Thread: 201.88ft  
 Total bobbin: 72.05ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	■	3690 1134	Dark blue	Madeira Classic 40
2.	13	□	970 1001	Super White	Madeira Classic 40
3.	8	■	551 1134	Dark blue	Madeira Classic 40
4.	16	■	371 1066	Fune / Sand	Madeira Classic 40
5.	24	■	406 1158	Drak Brown	Madeira Classic 40
6.	4	■	2438 1064	golden	Madeira Classic 40
7.	16	■	800 1066	Fune / Sand	Madeira Classic 40
8.	14	■	931 1000	Emerald Black	Madeira Classic 40
9.	13	□	211 1001	Super White	Madeira Classic 40
10.	24	■	120 1158	Drak Brown	Madeira Classic 40
11.	4	■	1146 1064	golden	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-22017 6x6  
 Colorway: Madeira Classic 40

Stitches: 21448  
 Colors: 6  
 Height: 5.76 in  
 Width: 4.31 in  
 Zoom: 1.13



Machine format: Tajima  
 Color changes: 10  
 Stops: 11  
 Trims: 19  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 54.7 mm  
 Right: 54.7 mm  
 Up: 73.2 mm  
 Down: 73.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 24.83 in<sup>2</sup>  
 Max Stitch: 7.0 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 411.62ft  
 Total bobbin: 158.19ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	■	7217	1134 Dark blue	Madeira Classic 40
2.	13	□	1926	1001 Super White	Madeira Classic 40
3.	8	■	1052	1134 Dark blue	Madeira Classic 40
4.	16	■	650	1066 Fune / Sand	Madeira Classic 40
5.	24	■	628	1158 Drak Brown	Madeira Classic 40
6.	4	■	4382	1064 golden	Madeira Classic 40
7.	16	■	1546	1066 Fune / Sand	Madeira Classic 40
8.	14	■	1717	1000 Emerald Black	Madeira Classic 40
9.	13	□	361	1001 Super White	Madeira Classic 40
10.	24	■	192	1158 Drak Brown	Madeira Classic 40
11.	4	■	1775	1064 golden	Madeira Classic 40