

Production Worksheet

Wilcom TrueSizer
Design: E-22127 4x4
Colorway: Madeira Classic 40

Stitches: 13877
Colors: 6
Height: 3.78 in
Width: 2.55 in
Zoom: 0.30



Machine format: Tajima
Color changes: 10
Stops: 11
Trims: 20
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 32.3 mm
Right: 32.3 mm
Up: 48.0 mm
Down: 48.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.62 in²
Max Stitch: 8.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 253.63ft
Total bobbin: 94.01ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	1098	1066	Fune / Sand	Madeira Classic 40
2.	4	2985	1064	golden	Madeira Classic 40
3.	24	1131	1158	Drak Brown	Madeira Classic 40
4.	13	197	1001	Super White	Madeira Classic 40
5.	14	165	1000	Emerald Black	Madeira Classic 40
6.	13	588	1001	Super White	Madeira Classic 40
7.	18	327	1287	Mlde Grey	Madeira Classic 40
8.	13	3486	1001	Super White	Madeira Classic 40
9.	16	403	1066	Fune / Sand	Madeira Classic 40
10.	18	971	1287	Mlde Grey	Madeira Classic 40
11.	14	2524	1000	Emerald Black	Madeira Classic 40



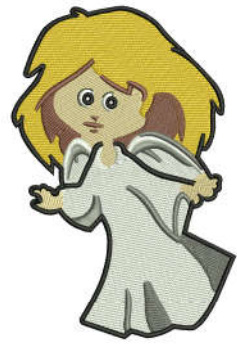
Production Worksheet

Wilcom TrueSizer
Design: E-22127 6x6
Colorway: Madeira Classic 40

Stitches: 26414
Colors: 6
Height: 5.78 in
Width: 3.89 in
Zoom: 0.30



Machine format: Tajima
Color changes: 10
Stops: 11
Trims: 20
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 49.4 mm
Right: 49.3 mm
Up: 73.4 mm
Down: 73.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.45 in²
Max Stitch: 11.7 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 528.87ft
Total bobbin: 208.36ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	2344	1066	Fune / Sand	Madeira Classic 40
2.	4	6132	1064	golden	Madeira Classic 40
3.	24	2010	1158	Drak Brown	Madeira Classic 40
4.	13	292	1001	Super White	Madeira Classic 40
5.	14	241	1000	Emerald Black	Madeira Classic 40
6.	13	1114	1001	Super White	Madeira Classic 40
7.	18	527	1287	Mlde Grey	Madeira Classic 40
8.	13	7214	1001	Super White	Madeira Classic 40
9.	16	754	1066	Fune / Sand	Madeira Classic 40
10.	18	1845	1287	Mlde Grey	Madeira Classic 40
11.	14	3939	1000	Emerald Black	Madeira Classic 40