

# Production Worksheet

Wilcom TrueSizer

Design: E-22084 4x4

Colorway: Madeira Classic 40

Stitches: 21111  
Colors: 2  
Height: 3.78 in  
Width: 3.78 in  
Zoom: 1.31

**DigitEMB**  
www.digitemb.com

Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.0 mm  
Right: 48.0 mm  
Up: 48.0 mm  
Down: 48.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.30 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 412.55ft  
Total bobbin: 161.80ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	■	8204 1103	drak green	Madeira Classic 40
2.	4	■	12905 1064	golden	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-22084 5x5

Colorway: Madeira Classic 40

Stitches: 30771  
Colors: 2  
Height: 4.78 in  
Width: 4.78 in  
Zoom: 1.04

**DigitEMB**  
www.digitemb.com

Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.7 mm  
Right: 60.7 mm  
Up: 60.7 mm  
Down: 60.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.86 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 628.47ft  
Total bobbin: 252.20ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	■	12424	1103 drak green	Madeira Classic 40
2.	4	■	18345	1064 golden	Madeira Classic 40





# Production Worksheet

Wilcom TrueSizer  
Design: E-22084 6x6  
Colorway: Madeira Classic 40

Stitches: 41596  
Colors: 2  
Height: 5.73 in  
Width: 5.73 in  
Zoom: 0.87



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 72.8 mm  
Right: 72.8 mm  
Up: 72.8 mm  
Down: 72.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.85 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 876.92ft  
Total bobbin: 357.33ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	■	17261	1103 drak green	Madeira Classic 40
2.	4	■	24333	1064 golden	Madeira Classic 40