

# Production Worksheet

Wilcom TrueSizer

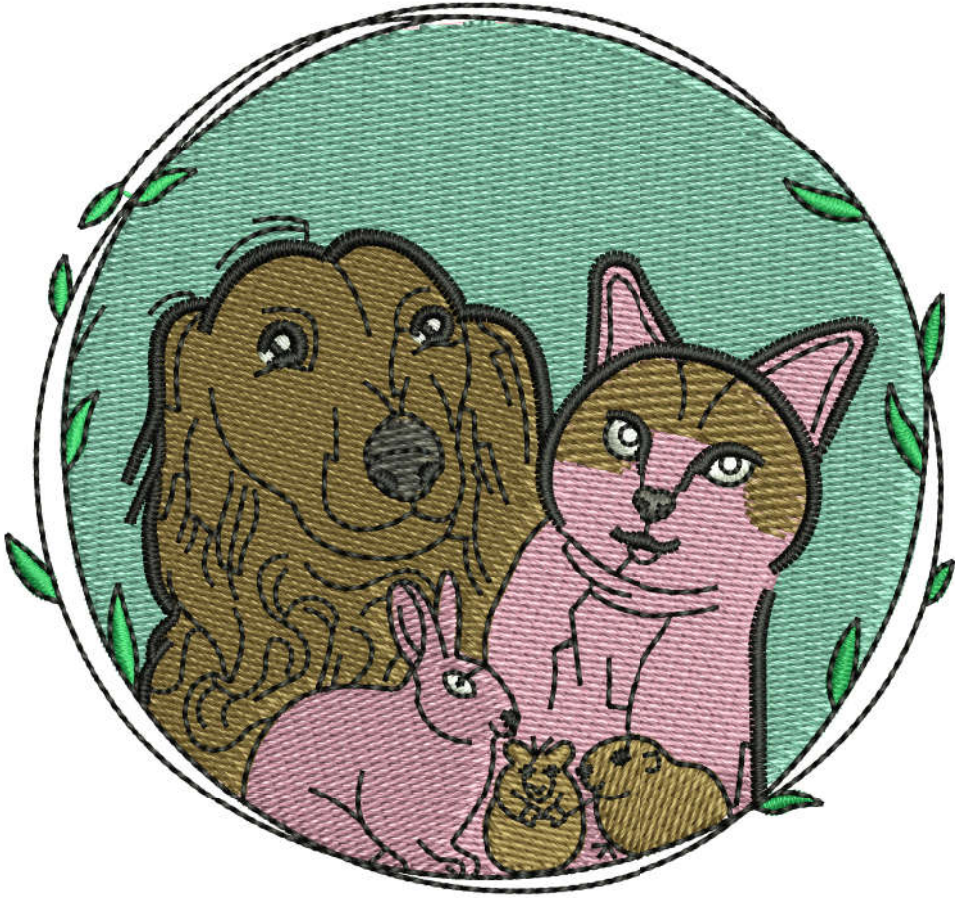
Design: E-23100 4x4

Colorway: Madeira Classic 40

Stitches: 14654  
Colors: 7  
Height: 2.82 in  
Width: 3.00 in  
Zoom: 1.64



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 27  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 38.1 mm  
Right: 38.1 mm  
Up: 35.8 mm  
Down: 35.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.46 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 254.80ft  
Total bobbin: 92.46ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	3781	1045	Light Blue	Madeira Classic 40
2.	15	2868	1321	Light Pink	Madeira Classic 40
3.	12	2844	1191	Brown	Madeira Classic 40
4.	22	119	1239	Dark Grey	Madeira Classic 40
5.	13	152	1001	Super White	Madeira Classic 40
6.	7	518	1249	Green	Madeira Classic 40
7.	14	4370	1000	Emerald Black	Madeira Classic 40