

# Production Worksheet

Wilcom TrueSizer  
Design: E-20332 4x4  
Colorway: Madeira Classic 40

Stitches: 7916  
Colors: 1  
Height: 2.69 in  
Width: 3.80 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 18  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 34.2 mm  
Down: 34.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 10.23 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.4 mm  
Max jump: 6.5 mm  
Total Thread: 127.59ft  
Total bobbin: 44.44ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7914	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20332 5x5  
Colorway: Madeira Classic 40

Stitches: 11052  
Colors: 1  
Height: 3.43 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 18  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 43.5 mm  
Down: 43.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 16.47 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 190.60ft  
Total bobbin: 69.59ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11050	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20332 6x6  
Colorway: Madeira Classic 40

Stitches: 14488  
Colors: 1  
Height: 4.13 in  
Width: 5.80 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 18  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 52.4 mm  
Down: 52.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.95 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 263.26ft  
Total bobbin: 99.28ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	14486	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20332 8x8  
Colorway: Madeira Classic 40

Stitches: 22667  
Colors: 1  
Height: 5.57 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 18  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 70.7 mm  
Down: 70.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 43.43 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 445.84ft  
Total bobbin: 175.67ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	22665	1000 Emerald Black	Madreia Classic 40

