

Production Worksheet

Wilcom TrueSizer
Design: E-20588 4x4
Colorway: Madeira Classic 40

Stitches: 10211
Colors: 1
Height: 3.35 in
Width: 3.80 in
Zoom: 1.27



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 42.6 mm
Down: 42.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.75 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 174.22ft
Total bobbin: 63.15ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10209	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20588 5x5
Colorway: Madeira Classic 40

Stitches: 13963
Colors: 1
Height: 4.21 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 53.5 mm
Down: 53.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.22 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 254.70ft
Total bobbin: 96.25ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13961	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20588 6x6
Colorway: Madeira Classic 40

Stitches: 18329
Colors: 1
Height: 5.07 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 64.4 mm
Down: 64.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 29.44 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 352.47ft
Total bobbin: 137.21ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	18327	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20588 8x8
Colorway: Madeira Classic 40

Stitches: 28458
Colors: 1
Height: 6.79 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 86.3 mm
Down: 86.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 52.96 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 594.00ft
Total bobbin: 240.95ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	28456	1000 Emerald Black	Madeira Classic 40