

Production Worksheet

Wilcom TrueSizer
Design: E-21184 4x4
Colorway: Madeira Classic 40

Stitches: 6934
Colors: 1
Height: 1.76 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 22.4 mm
Down: 22.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 6.70 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 112.26ft
Total bobbin: 39.17ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6932	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21184 5x5
Colorway: Madeira Classic 40

Stitches: 9497
Colors: 1
Height: 2.22 in
Width: 4.80 in
Zoom: 1.02



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 28.2 mm
Down: 28.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.65 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 164.57ft
Total bobbin: 60.20ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9495	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21184 6x6
Colorway: Madeira Classic 40

Stitches: 12460
Colors: 1
Height: 2.67 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 33.9 mm
Down: 33.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 15.46 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 226.06ft
Total bobbin: 85.13ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12458	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21184 8x8
Colorway: Madeira Classic 40

Stitches: 19804
Colors: 1
Height: 3.57 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 45.3 mm
Down: 45.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 27.81 in²
Max Stitch: 7.4 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 382.32ft
Total bobbin: 149.17ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	19802	1000 Emerald Black	Madeira Classic 40

