

# Production Worksheet

Wilcom TrueSizer  
Design: E-23029 4x4  
Colorway: Madeira Classic 40

Stitches: 5588  
Colors: 6  
Height: 3.00 in  
Width: 1.74 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 32  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 22.0 mm  
Right: 22.0 mm  
Up: 38.0 mm  
Down: 38.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 5.20 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 78.13ft  
Total bobbin: 22.43ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	200	1146 Red	Madeira Classic 40
2.	7	■	316	1249 Green	Madeira Classic 40
3.	5	■	150	1094 Sky	Madeira Classic 40
4.	8	■	468	1134 Dark blue	Madeira Classic 40
5.	4	■	1045	1064 golden	Madeira Classic 40
6.	14	■	1151	1000 Emerald Black	Madeira Classic 40
7.	8	■	636	1134 Dark blue	Madeira Classic 40
8.	3	■	72	1146 Red	Madeira Classic 40
9.	4	■	434	1064 golden	Madeira Classic 40
10.	14	■	1114	1000 Emerald Black	Madeira Classic 40