

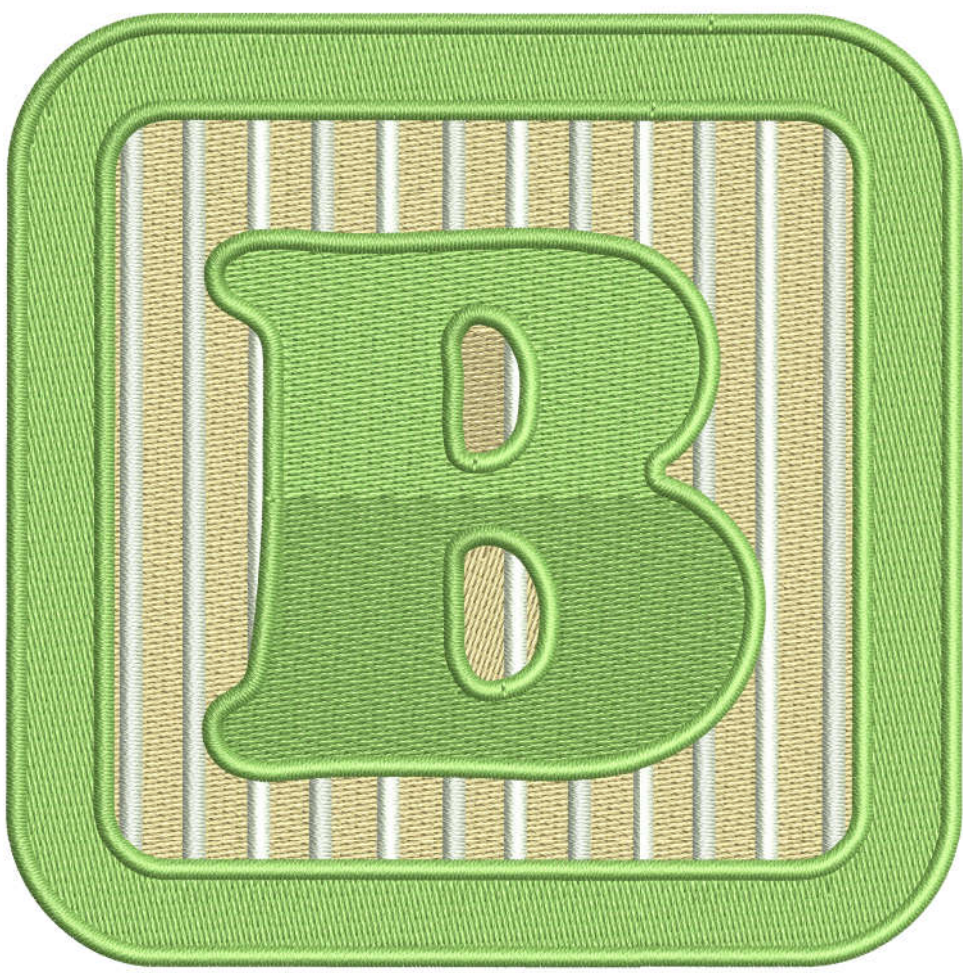
Production Worksheet

Wilcom TrueSizer
Design: E-20360 4x4
Colorway: Madeira Classic 40

Stitches: 28439
Colors: 3
Height: 3.80 in
Width: 3.80 in
Zoom: 1.31



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.46 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 551.58ft
Total bobbin: 215.50ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		8121	1066 Fune / Sand	Madeira Classic 40
2.	13		4281	1001 Super White	Madeira Classic 40
3.	23		16035	1248 Light Green	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20360 5x5
Colorway: Madeira Classic 40

Stitches: 40623
Colors: 3
Height: 4.80 in
Width: 4.80 in
Zoom: 1.04



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.03 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 833.91ft
Total bobbin: 335.43ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		12295	1066 Fune / Sand	Madeira Classic 40
2.	13		5478	1001 Super White	Madeira Classic 40
3.	23		22848	1248 Light Green	Madeira Classic 40

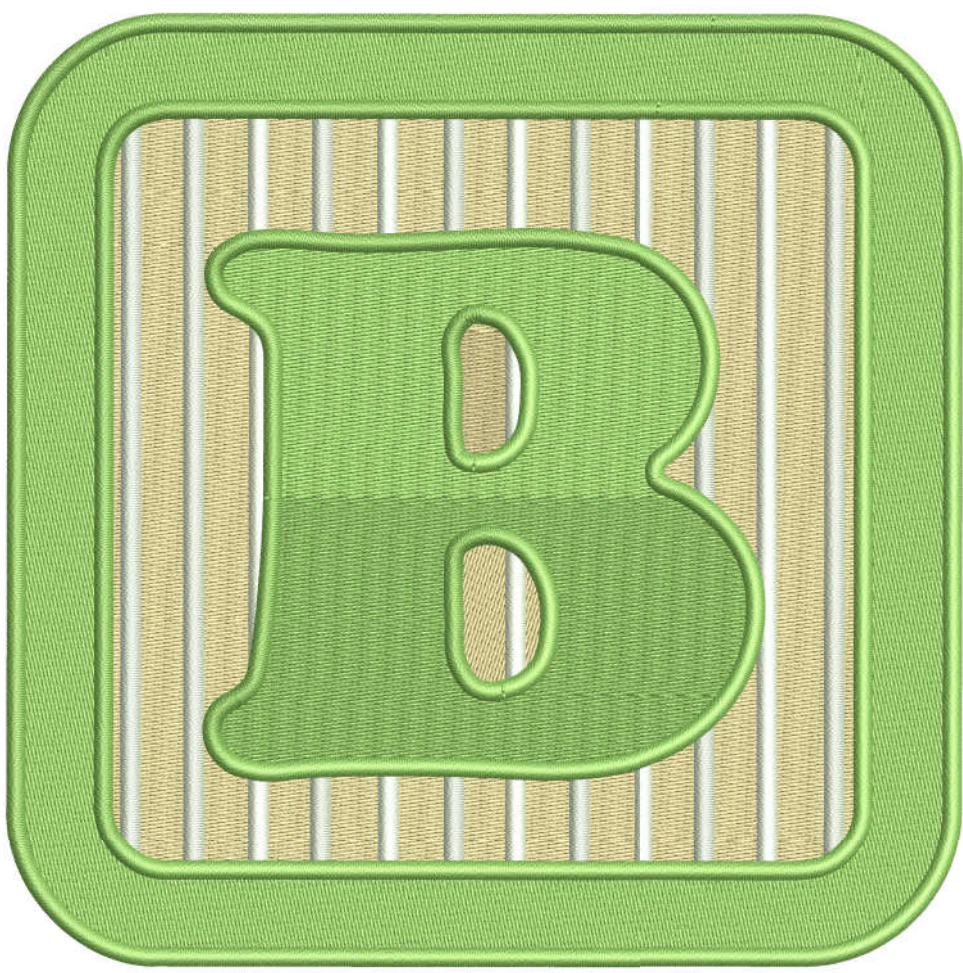
Production Worksheet

Wilcom TrueSizer
Design: E-20360 6x6
Colorway: Madeira Classic 40

Stitches: 55512
Colors: 3
Height: 5.80 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.59 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1187.11ft
Total bobbin: 486.84ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		17572	1066 Fune / Sand	Madeira Classic 40
2.	13		6818	1001 Super White	Madeira Classic 40
3.	23		31120	1248 Light Green	Madeira Classic 40

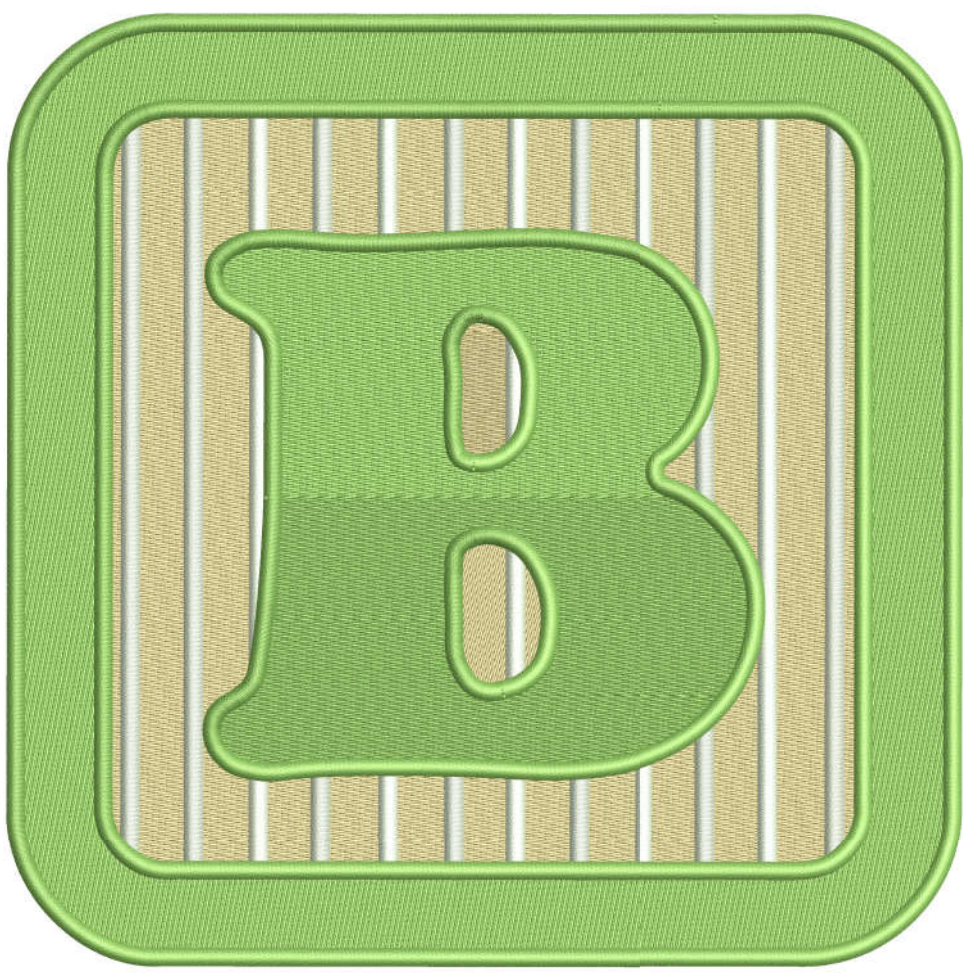
Production Worksheet

Wilcom TrueSizer
Design: E-20360 8x8
Colorway: Madeira Classic 40

Stitches: 91211
Colors: 3
Height: 7.80 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.83 in²
Max Stitch: 7.0 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 2074.79ft
Total bobbin: 874.06ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		30573	1066 Fune / Sand	Madeira Classic 40
2.	13		9631	1001 Super White	Madeira Classic 40
3.	23		51005	1248 Light Green	Madeira Classic 40