

Production Worksheet

Wilcom TrueSizer
 Design: E-20615 4x4
 Colorway: Madeira Classic 40

Stitches: 18097
 Colors: 11
 Height: 3.80 in
 Width: 2.98 in
 Zoom: 1.51

DigitEMB
www.digitemb.com

Machine format: Tajima
 Color changes: 12
 Stops: 13
 Trims: 22
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 37.9 mm
 Right: 37.9 mm
 Up: 48.3 mm
 Down: 48.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 11.34 in²
 Max Stitch: 11.6 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 334.87ft
 Total bobbin: 125.35ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	1650	1249	Green	Madeira Classic 40
2.	1	1218	1103	drak green	Madeira Classic 40
3.	27	4514	1065		Madeira Classic 40
4.	10	794	1172	Orange	Madeira Classic 40
5.	13	3031	1001	Super White	Madeira Classic 40
6.	10	373	1172	Orange	Madeira Classic 40
7.	26	1004	1765		Madeira PolyNeon 40
8.	24	4283	1158	Drak Brown	Madeira Classic 40
9.	22	345	1239	Dark Grey	Madeira Classic 40
10.	20	343	1275	Powder blue	Madeira Classic 40
11.	21	298	1290	BLUE	Madeira Classic 40
12.	25	207	1005	Fluorescent White	Madeira Classic 40
13.	10	35	1172	Orange	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20615 5x5

Colorway: Madeira Classic 40

Stitches: 25562
Colors: 11
Height: 4.80 in
Width: 3.74 in
Zoom: 1.20



Machine format: Tajima
Color changes: 12
Stops: 13
Trims: 21
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.5 mm
Right: 47.5 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.97 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 500.56ft
Total bobbin: 194.51ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	2450	1249	Green	Madeira Classic 40
2.	1	1689	1103	drak green	Madeira Classic 40
3.	27	6742	1065		Madeira Classic 40
4.	10	1104	1172	Orange	Madeira Classic 40
5.	13	4563	1001	Super White	Madeira Classic 40
6.	10	483	1172	Orange	Madeira Classic 40
7.	26	1349	1765		Madeira PolyNeon 40
8.	24	5543	1158	Drak Brown	Madeira Classic 40
9.	22	460	1239	Dark Grey	Madeira Classic 40
10.	20	485	1275	Powder blue	Madeira Classic 40
11.	21	388	1290	BLUE	Madeira Classic 40
12.	25	261	1005	Fluorescent White	Madeira Classic 40
13.	10	43	1172	Orange	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20615 6x6

Colorway: Madeira Classic 40

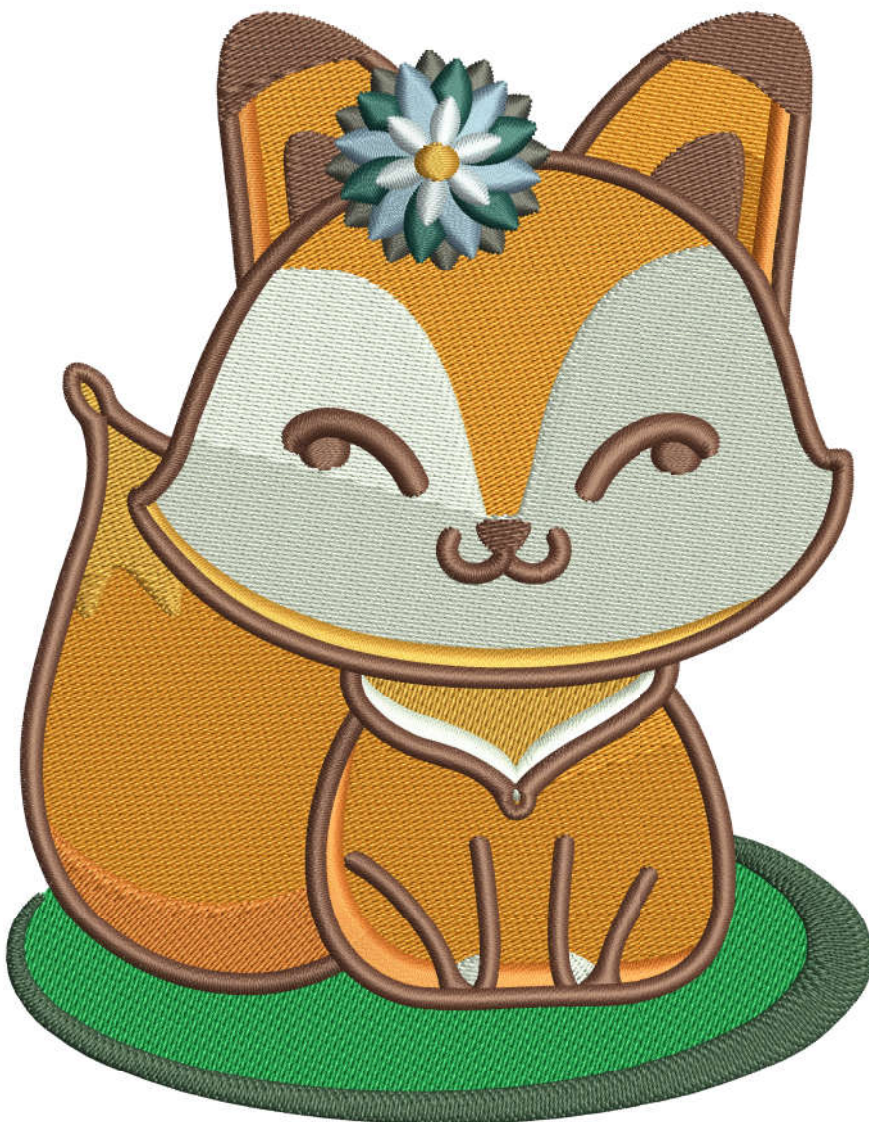
Stitches: 34211
Colors: 11
Height: 5.80 in
Width: 4.50 in
Zoom: 1.00

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 12
Stops: 13
Trims: 21
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 57.2 mm
Right: 57.2 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 26.12 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 700.59ft
Total bobbin: 279.42ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	3410	1249	Green	Madeira Classic 40
2.	1	2169	1103	drak green	Madeira Classic 40
3.	27	9427	1065		Madeira Classic 40
4.	10	1450	1172	Orange	Madeira Classic 40
5.	13	6400	1001	Super White	Madeira Classic 40
6.	10	604	1172	Orange	Madeira Classic 40
7.	26	1781	1765		Madeira PolyNeon 40
8.	24	6905	1158	Drak Brown	Madeira Classic 40
9.	22	588	1239	Dark Grey	Madeira Classic 40
10.	20	609	1275	Powder blue	Madeira Classic 40
11.	21	498	1290	BLUE	Madeira Classic 40
12.	25	313	1005	Fluorescent White	Madeira Classic 40
13.	10	55	1172	Orange	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-20615 8x8
 Colorway: Madeira Classic 40

Stitches: 55271
 Colors: 11
 Height: 7.80 in
 Width: 6.03 in
 Zoom: 0.73



Machine format: Tajima
 Color changes: 12
 Stops: 13
 Trims: 21
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 76.6 mm
 Right: 76.6 mm
 Up: 99.1 mm
 Down: 99.1 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 47.05 in²
 Max Stitch: 8.9 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 1207.73ft
 Total bobbin: 498.05ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	5804	1249	Green	Madeira Classic 40
2.	1	3370	1103	drak green	Madeira Classic 40
3.	27	16009	1065		Madeira Classic 40
4.	10	2311	1172	Orange	Madeira Classic 40
5.	13	11146	1001	Super White	Madeira Classic 40
6.	10	947	1172	Orange	Madeira Classic 40
7.	26	2768	1765		Madeira PolyNeon 40
8.	24	10015	1158	Drak Brown	Madeira Classic 40
9.	22	802	1239	Dark Grey	Madeira Classic 40
10.	20	868	1275	Powder blue	Madeira Classic 40
11.	21	697	1290	BLUE	Madeira Classic 40
12.	25	459	1005	Fluorescent White	Madeira Classic 40
13.	10	73	1172	Orange	Madeira Classic 40