

# Production Worksheet

Wilcom TrueSizer  
Design: E-22675 4x4  
Colorway: Colorway 1

Stitches: 12413  
Colors: 5  
Height: 1.60 in  
Width: 3.82 in  
Zoom: 1.49

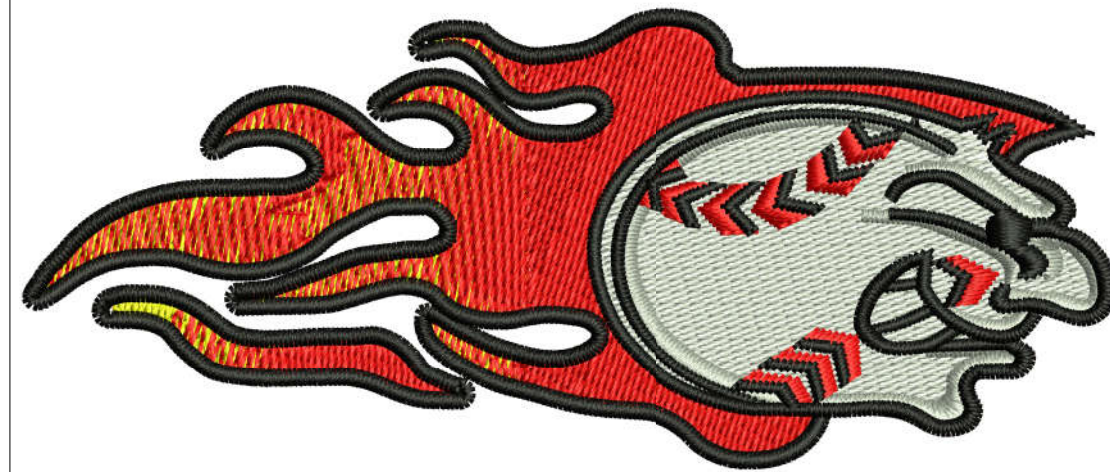
# DigitEMB

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Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 26  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.5 mm  
Right: 48.5 mm  
Up: 20.4 mm  
Down: 20.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 6.13 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.2 mm  
Max jump: 6.8 mm  
Total Thread: 201.65ft  
Total bobbin: 69.09ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	174	■	M- Yellow	
2.	15	239	■	RED	
3.	14	430	■	BLACK	
4.	4	1480	■	M- Yellow	
5.	15	2252	■	RED	
6.	14	2246	■	BLACK	
7.	13	2011	□	WHITE	
8.	19	1054	■	M-GRAY	
9.	15	359	■	RED	
10.	14	2166	■	BLACK	



# Production Worksheet

Wilcom TrueSizer  
Design: E-22675 5x5  
Colorway: Colorway 1

Stitches: 16733  
Colors: 5  
Height: 2.01 in  
Width: 4.82 in  
Zoom: 1.18



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 27  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.2 mm  
Right: 61.2 mm  
Up: 25.6 mm  
Down: 25.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.71 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 288.23ft  
Total bobbin: 103.60ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	233		M- Yellow	
2.	15	334		RED	
3.	14	552		BLACK	
4.	4	2081		M- Yellow	
5.	15	3109		RED	
6.	14	2850		BLACK	
7.	13	3058		WHITE	
8.	19	1334		M-GRAY	
9.	15	443		RED	
10.	14	2737		BLACK	



# Production Worksheet

Wilcom TrueSizer  
Design: E-22675 6x6  
Colorway: Colorway 1

Stitches: 21650  
Colors: 5  
Height: 2.43 in  
Width: 5.82 in  
Zoom: 0.98



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 29  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.9 mm  
Right: 73.9 mm  
Up: 30.9 mm  
Down: 30.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.17 in<sup>2</sup>  
Max Stitch: 7.8 mm  
Min Stitch: 0.0 mm  
Max jump: 6.9 mm  
Total Thread: 391.64ft  
Total bobbin: 145.76ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	316	■	M- Yellow	
2.	15	432	■	RED	
3.	14	670	■	BLACK	
4.	4	2786	■	M- Yellow	
5.	15	4143	■	RED	
6.	14	3460	■	BLACK	
7.	13	4325	□	WHITE	
8.	19	1642	■	M-GRAY	
9.	15	555	■	RED	
10.	14	3319	■	BLACK	



# Production Worksheet

Wilcom TrueSizer  
Design: E-22675 8x8  
Colorway: Colorway 1

Stitches: 32948  
Colors: 5  
Height: 3.25 in  
Width: 7.82 in  
Zoom: 0.73



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 32  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.3 mm  
Right: 99.3 mm  
Up: 41.3 mm  
Down: 41.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 25.45 in<sup>2</sup>  
Max Stitch: 10.9 mm  
Min Stitch: 0.2 mm  
Max jump: 7.0 mm  
Total Thread: 644.18ft  
Total bobbin: 251.48ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	492	■	M- Yellow	
2.	15	698	■	RED	
3.	14	909	■	BLACK	
4.	4	4439	■	M- Yellow	
5.	15	6655	■	RED	
6.	14	4714	■	BLACK	
7.	13	7450	□	WHITE	
8.	19	2297	■	M-GRAY	
9.	15	808	■	RED	
10.	14	4484	■	BLACK	

