

Production Worksheet

Wilcom TrueSizer
 Design: E-22090 4x4
 Colorway: Madeira Classic 40

Stitches: 12732
 Colors: 7
 Height: 3.26 in
 Width: 1.71 in
 Zoom: 2.83



Machine format: Tajima
 Color changes: 19
 Stops: 20
 Trims: 28
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 21.7 mm
 Right: 21.7 mm
 Up: 41.4 mm
 Down: 41.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 5.58 in²
 Max Stitch: 11.5 mm
 Min Stitch: 0.2 mm
 Max jump: 6.8 mm
 Total Thread: 229.31ft
 Total bobbin: 82.30ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	2257	1172	Orange	Madeira Classic 40
2.	25	530	1026		Madeira Classic 40
3.	13	1937	1001	Super White	Madeira Classic 40
4.	19	674	1010	Light Grey	Madeira Classic 40
5.	25	280	1026		Madeira Classic 40
6.	18	395	1287	Mlde Grey	Madeira Classic 40
7.	10	2133	1172	Orange	Madeira Classic 40
8.	14	585	1000	Emerald Black	Madeira Classic 40
9.	13	205	1001	Super White	Madeira Classic 40
10.	25	397	1026		Madeira Classic 40
11.	13	469	1001	Super White	Madeira Classic 40
12.	19	94	1010	Light Grey	Madeira Classic 40
13.	10	626	1172	Orange	Madeira Classic 40
14.	13	227	1001	Super White	Madeira Classic 40
15.	25	305	1026		Madeira Classic 40
16.	18	605	1287	Mlde Grey	Madeira Classic 40
17.	22	155	1239	Dark Grey	Madeira Classic 40
18.	18	112	1287	Mlde Grey	Madeira Classic 40
19.	14	707	1000	Emerald Black	Madeira Classic 40
20.	13	37	1001	Super White	Madeira Classic 40