

Production Worksheet

Wilcom TrueSizer
Design: E-20924 4x4
Colorway: Madeira Classic 40

Stitches: 6665
Colors: 1
Height: 2.70 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.2 mm
Up: 34.3 mm
Down: 34.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.25 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 115.33ft
Total bobbin: 42.04ft



Stop Sequence:

#	N#	St. Code	Description	Brand
1.	14	6663	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20924 5x5
Colorway: Madeira Classic 40

Stitches: 9186
Colors: 1
Height: 3.39 in
Width: 4.80 in
Zoom: 1.02



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 43.0 mm
Down: 43.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 16.25 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 169.95ft
Total bobbin: 64.60ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9184	1000 Emerald Black	Madreira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20924 6x6
Colorway: Madeira Classic 40

Stitches: 12026
Colors: 1
Height: 4.08 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 5
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 73.6 mm
 Right: 73.6 mm
 Up: 51.8 mm
 Down: 51.8 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 23.65 in²
 Max Stitch: 7.1 mm
 Min Stitch: 0.3 mm
 Max jump: 6.8 mm
 Total Thread: 235.00ft
 Total bobbin: 92.11ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12024	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20924 8x8
Colorway: Madeira Classic 40

Stitches: 18880
Colors: 1
Height: 5.45 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 69.2 mm
Down: 69.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 42.52 in²
Max Stitch: 8.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 396.63ft
Total bobbin: 161.24ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	18878	1000 Emerald Black	Madeira Classic 40