

# Production Worksheet

Wilcom TrueSizer

Design: E-22085 4x4

Colorway: Madeira Classic 40

Stitches: 13228

Colors: 6

Height: 3.76 in

Width: 3.34 in

Zoom: 1.43

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 42.4 mm  
Right: 42.4 mm  
Up: 47.8 mm  
Down: 47.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.57 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 232.44ft  
Total bobbin: 84.36ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	26	2400	1978	Light orange	Madeira PolyNeon 40
2.	10	1176	1172	Orange	Madeira Classic 40
3.	23	59	1248	Light Green	Madeira Classic 40
4.	5	2919	1094	Sky	Madeira Classic 40
5.	14	2273	1000	Emerald Black	Madeira Classic 40
6.	13	655	1001	Super White	Madeira Classic 40
7.	23	841	1248	Light Green	Madeira Classic 40
8.	13	797	1001	Super White	Madeira Classic 40
9.	5	2106	1094	Sky	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22085 6x6  
Colorway: Madeira Classic 40

Stitches: 22004  
Colors: 6  
Height: 5.36 in  
Width: 4.75 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.3 mm  
Right: 60.3 mm  
Up: 68.1 mm  
Down: 68.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 25.48 in<sup>2</sup>  
Max Stitch: 8.6 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 428.40ft  
Total bobbin: 166.36ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	26	4602	1978	Light orange	Madeira PolyNeon 40
2.	10	2297	1172	Orange	Madeira Classic 40
3.	23	88	1248	Light Green	Madeira Classic 40
4.	5	4301	1094	Sky	Madeira Classic 40
5.	14	3497	1000	Emerald Black	Madeira Classic 40
6.	13	1110	1001	Super White	Madeira Classic 40
7.	23	1556	1248	Light Green	Madeira Classic 40
8.	13	1465	1001	Super White	Madeira Classic 40
9.	5	3086	1094	Sky	Madeira Classic 40

