

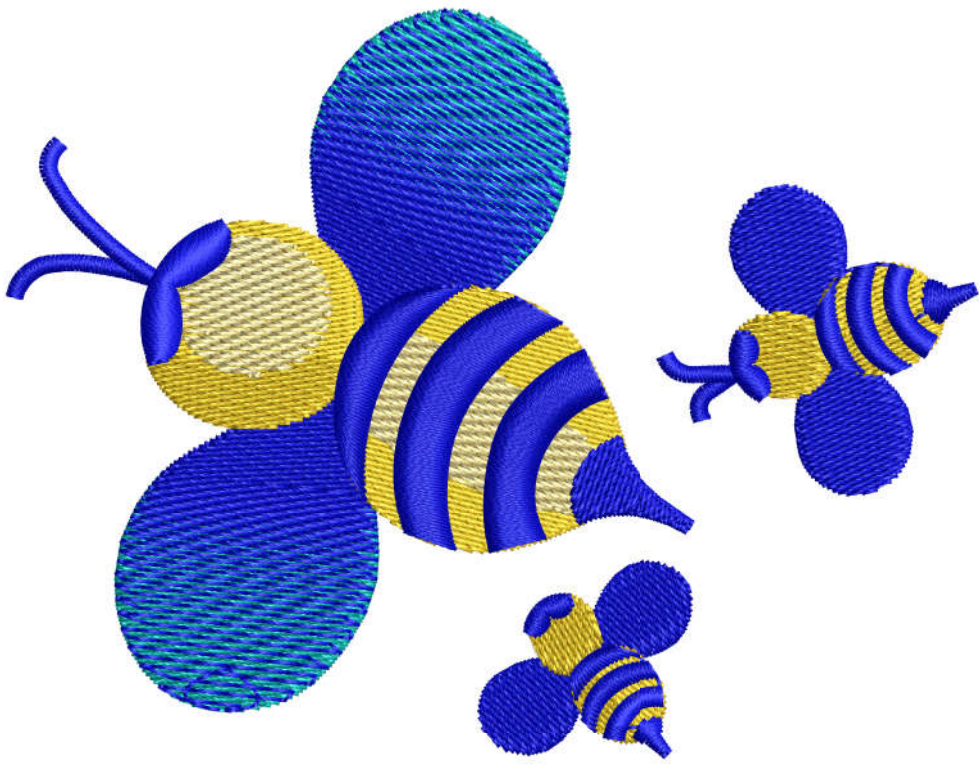
# Production Worksheet

Wilcom TrueSizer  
Design: E-22043 4x4  
Colorway: Madeira Classic 40

Stitches: 10448  
Colors: 4  
Height: 2.92 in  
Width: 3.77 in  
Zoom: 1.34



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 19  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 47.8 mm  
Right: 47.8 mm  
Up: 37.1 mm  
Down: 37.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 10.99 in<sup>2</sup>  
Max Stitch: 11.4 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 196.49ft  
Total bobbin: 74.25ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	2214	1094	Sky	Madeira Classic 40
2.	2	1539	1934	Royal Blue	Madeira Classic
3.	4	2029	1064	golden	Madeira Classic 40
4.	16	593	1066	Fune / Sand	Madeira Classic 40
5.	2	2542	1934	Royal Blue	Madeira Classic
6.	4	828	1064	golden	Madeira Classic 40
7.	2	701	1934	Royal Blue	Madeira Classic

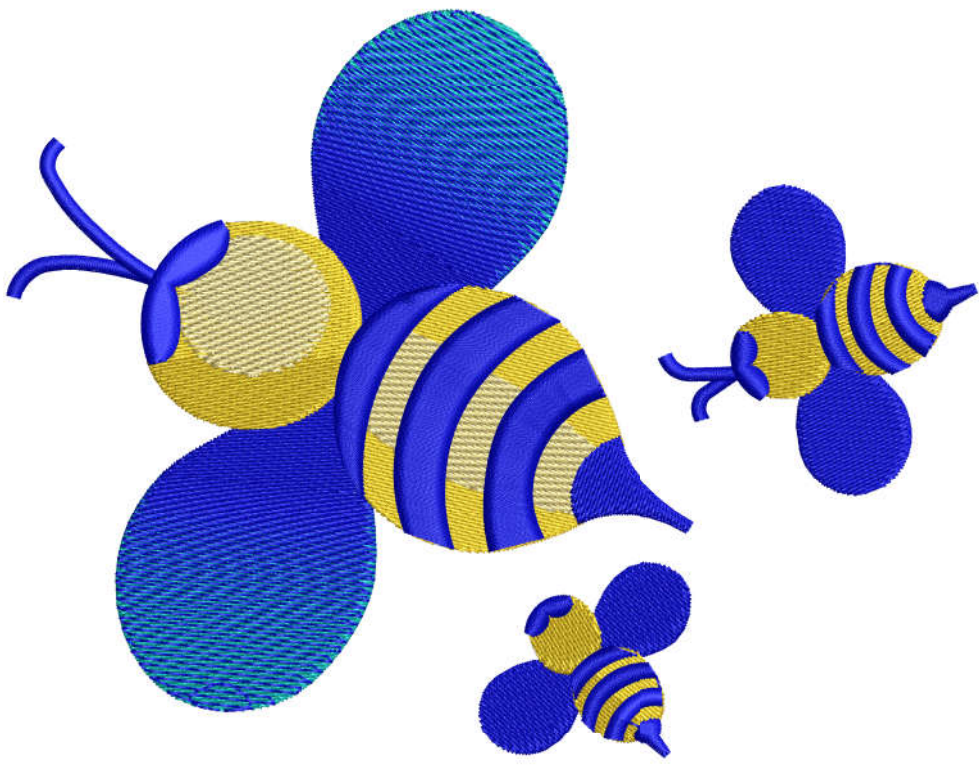
# Production Worksheet

Wilcom TrueSizer  
Design: E-22043 6x6  
Colorway: Madeira Classic 40

Stitches: 21021  
Colors: 4  
Height: 4.46 in  
Width: 5.76 in  
Zoom: 0.88



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 22  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.1 mm  
Right: 73.1 mm  
Up: 56.6 mm  
Down: 56.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 25.67 in<sup>2</sup>  
Max Stitch: 8.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 425.57ft  
Total bobbin: 168.89ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	4782	1094	Sky	Madeira Classic 40
2.	2	3316	1934	Royal Blue	Madeira Classic
3.	4	4354	1064	golden	Madeira Classic 40
4.	16	1249	1066	Fune / Sand	Madeira Classic 40
5.	2	4631	1934	Royal Blue	Madeira Classic
6.	4	1612	1064	golden	Madeira Classic 40
7.	2	1075	1934	Royal Blue	Madeira Classic