Production Worksheet

Wilcom TrueSizer
Design: E-20195 4x4
Colorway: Madeira Classic 40

Stitches:	4918
Colors:	4
Height:	1.90 in
Width:	3.81 in
Zoom:	1.29

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	3
Stops:	4
Trims:	13
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	48.3 mm
Right:	48.3 mm
Up:	24.1 mm
Down:	24.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	7.23 in²
Max Stitch:	6.9 mm
Min Stitch:	0.2 mm
Max jump:	6.9 mm
Total Thread:	84.18ft
Total bobbin:	29.79ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	1481	1249	Green	Madeira Classic 40
2.	3	2078	1146	Red	Madeira Classic 40
3.	19	156	1010	Light Grey	Madeira Classic 40
4.	14	1201	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20195 5x5
Colorway: Madeira Classic 40

Stitches:	6418
Colors:	4
Height:	2.40 in
Width:	4.80 in
Zoom:	1.03

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	3
Stops:	4
Trims:	13
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	61.0 mm
Right:	61.0 mm
Up:	30.4 mm
Down:	30.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	11.50 in²
Max Stitch:	6.9 mm
Min Stitch:	0.2 mm
Max jump:	6.9 mm
Total Thread:	119.63ft
Total bobbin:	44.97ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	1971	1249	Green	Madeira Classic 40
2.	3	2721	1146	Red	Madeira Classic 40
3.	19	218	1010	Light Grey	Madeira Classic 40
4.	14	1506	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20195 6x6

Colorway: Madeira Classic 40

Stitches:	8254
Colors:	4
Height:	2.88 in
Width:	5.80 in
Zoom:	0.85

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	3
Stops:	4
Trims:	13
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.7 mm
Right:	73.6 mm
Up:	36.6 mm
Down:	36.6 mm
EndX:	0.00 in
EndY:	0.00 in
Area	16.70 in²
Max Stitch:	7.8 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	168.17ft
Total bobbin:	66.59ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	2460	1249	Green	Madeira Classic 40
2.	3	3579	1146	Red	Madeira Classic 40
3.	19	267	1010	Light Grey	Madeira Classic 40
4.	14	1946	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20195 8x8

Colorway: Madeira Classic 40

Stitches:	12652
Colors:	4
Height:	3.85 in
Width:	7.80 in
Zoom:	0.63

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	3
Stops:	4
Trims:	13
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	99.1 mm
Right:	99.1 mm
Up:	48.9 mm
Down:	48.9 mm
EndX:	0.00 in
EndY:	0.00 in
Area	30.04 in²
Max Stitch:	8.8 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	288.56ft
Total bobbin:	120.83ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	4419	1249	Green	Madeira Classic 40
2.	3	5179	1146	Red	Madeira Classic 40
3.	19	374	1010	Light Grey	Madeira Classic 40
4.	14	2678	1000	Emerald Black	Madeira Classic 40