

Production Worksheet

Wilcom TrueSizer
Design: E-20592 4x4
Colorway: Madeira Classic 40

Stitches: 18049
Colors: 5
Height: 3.77 in
Width: 3.80 in
Zoom: 1.27



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 47.9 mm
Down: 47.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.35 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 376.49ft
Total bobbin: 151.37ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	12334	1064	golden	Madeira Classic 40
2.	24	280	1158	Drak Brown	Madeira Classic 40
3.	13	2626	1001	Super White	Madeira Classic 40
4.	8	1462	1134	Dark blue	Madeira Classic 40
5.	14	615	1000	Emerald Black	Madeira Classic 40
6.	13	171	1001	Super White	Madeira Classic 40
7.	14	559	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20592 5x5
Colorway: Madeira Classic 40

Stitches: 27074
Colors: 5
Height: 4.77 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 60.6 mm
Down: 60.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.93 in²
Max Stitch: 7.0 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 583.73ft
Total bobbin: 239.08ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	18735	1064	golden	Madeira Classic 40
2.	24	358	1158	Drak Brown	Madeira Classic 40
3.	13	3895	1001	Super White	Madeira Classic 40
4.	8	2119	1134	Dark blue	Madeira Classic 40
5.	14	908	1000	Emerald Black	Madeira Classic 40
6.	13	253	1001	Super White	Madeira Classic 40
7.	14	804	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20592 6x6
Colorway: Madeira Classic 40

Stitches: 37767
Colors: 5
Height: 5.77 in
Width: 5.80 in
Zoom: 0.83



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 73.3 mm
Down: 73.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.51 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 836.63ft
Total bobbin: 347.37ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	26462	1064	golden	Madeira Classic 40
2.	24	439	1158	Drak Brown	Madeira Classic 40
3.	13	5376	1001	Super White	Madeira Classic 40
4.	8	2888	1134	Dark blue	Madeira Classic 40
5.	14	1266	1000	Emerald Black	Madeira Classic 40
6.	13	319	1001	Super White	Madeira Classic 40
7.	14	1015	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20592 8x8
Colorway: Madeira Classic 40

Stitches: 64265
Colors: 5
Height: 7.77 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 98.7 mm
Down: 98.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.66 in²
Max Stitch: 7.8 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 1477.03ft
Total bobbin: 623.83ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	45656	1064	golden	Madeira Classic 40
2.	24	646	1158	Drak Brown	Madeira Classic 40
3.	13	9127	1001	Super White	Madeira Classic 40
4.	8	4805	1134	Dark blue	Madeira Classic 40
5.	14	2096	1000	Emerald Black	Madeira Classic 40
6.	13	485	1001	Super White	Madeira Classic 40
7.	14	1448	1000	Emerald Black	Madeira Classic 40