Production Worksheet

Wilcom TrueSizer

Design: E-22413 4x4

Colorway: Colorway 1

Stitches:	17001
Colors:	5
Height:	2.08 in
Width:	3.82 in
Zoom:	1.50

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	4
Stops:	5
Trims:	8
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	48.5 mm
Right:	48.5 mm
Up:	26.4 mm
Down:	26.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	7.95 in²
Max Stitch:	10.6 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	284.60ft
Total bobbin:	101.38ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	3424	9	Dark Red	Default
2.	19	1014	19	light grey	Default
3.	14	5770	14	Black	Default
4.	18	552		Dark-Grey	Default
5.	13	6239	13	White	Default

Production Worksheet

Wilcom TrueSizer

Design: E-22413 5x5

Colorway: Colorway 1

Stitches:	23545
Colors:	5
Height:	2.62 in
Width:	4.82 in
Zoom:	1.19

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	4
Stops:	5
Trims:	13
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	61.2 mm
Right:	61.2 mm
Up:	33.3 mm
Down:	33.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	12.64 in²
Max Stitch:	6.9 mm
Min Stitch:	0.4 mm
Max jump:	6.9 mm
Total Thread:	418.57ft
Total bobbin:	155.32ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	5201	9	Dark Red	Default
2.	19	1470	19	light grey	Default
3.	14	8208	14	Black	Default
4.	18	713		Dark-Grey	Default
5.	13	7951	13	White	Default

Production Worksheet

Wilcom TrueSizer

Design: E-22413 6x6

Colorway: Colorway 1

Stitches:	30869
Colors:	5
Height:	3.17 in
Width:	5.82 in
Zoom:	0.97

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	4
Stops:	5
Trims:	20
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.9 mm
Right:	73.9 mm
Up:	40.3 mm
Down:	40.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	18.46 in²
Max Stitch:	8.1 mm
Min Stitch:	0.4 mm
Max jump:	7.0 mm
Total Thread:	578.99ft
Total bobbin:	221.91ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	9	7405	9	Dark Red	Default
2.	19	2002	19	light grey	Default
3.	14	10861	14	Black	Default
4.	18	884		Dark-Grey	Default
5.	13	9715	13	White	Default