

# Production Worksheet

Wilcom TrueSizer  
Design: E-22859 4x4  
Colorway: Madeira Classic 40

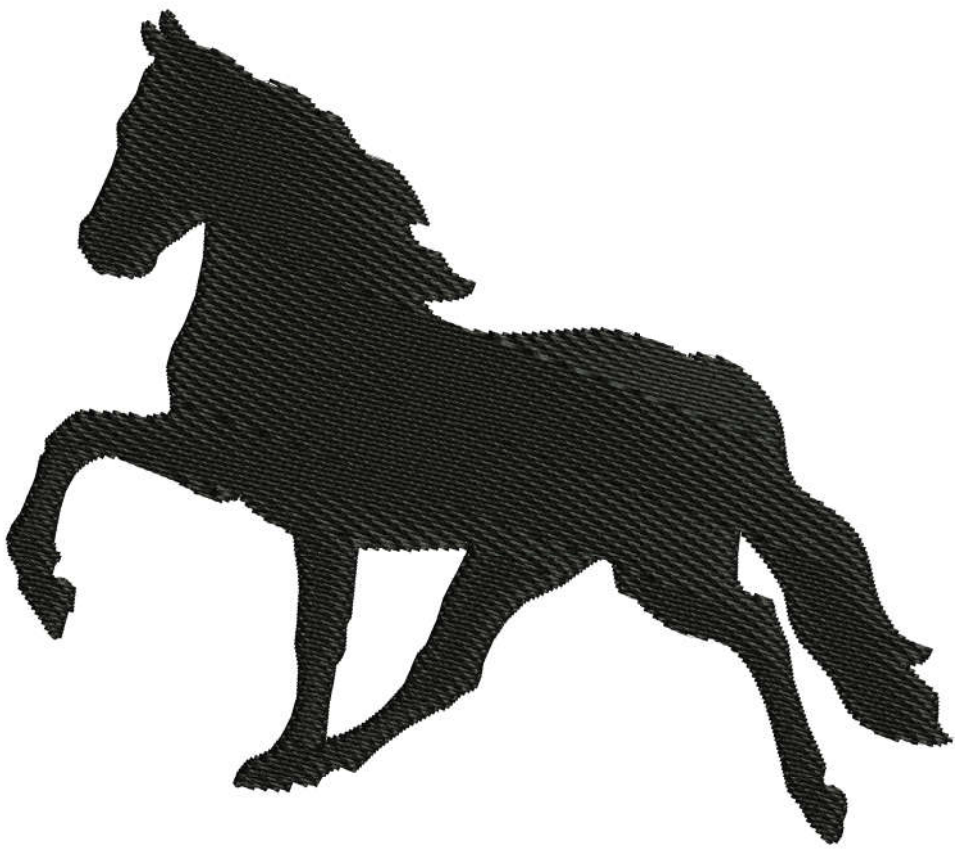
Stitches: 6604  
Colors: 1  
Height: 3.37 in  
Width: 3.81 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.4 mm  
Right: 48.4 mm  
Up: 42.8 mm  
Down: 42.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.84 in<sup>2</sup>  
Max Stitch: 6.1 mm  
Min Stitch: 0.3 mm  
Max jump: 6.1 mm  
Total Thread: 133.29ft  
Total bobbin: 52.92ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6602	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22859 6x6  
Colorway: Madeira Classic 40

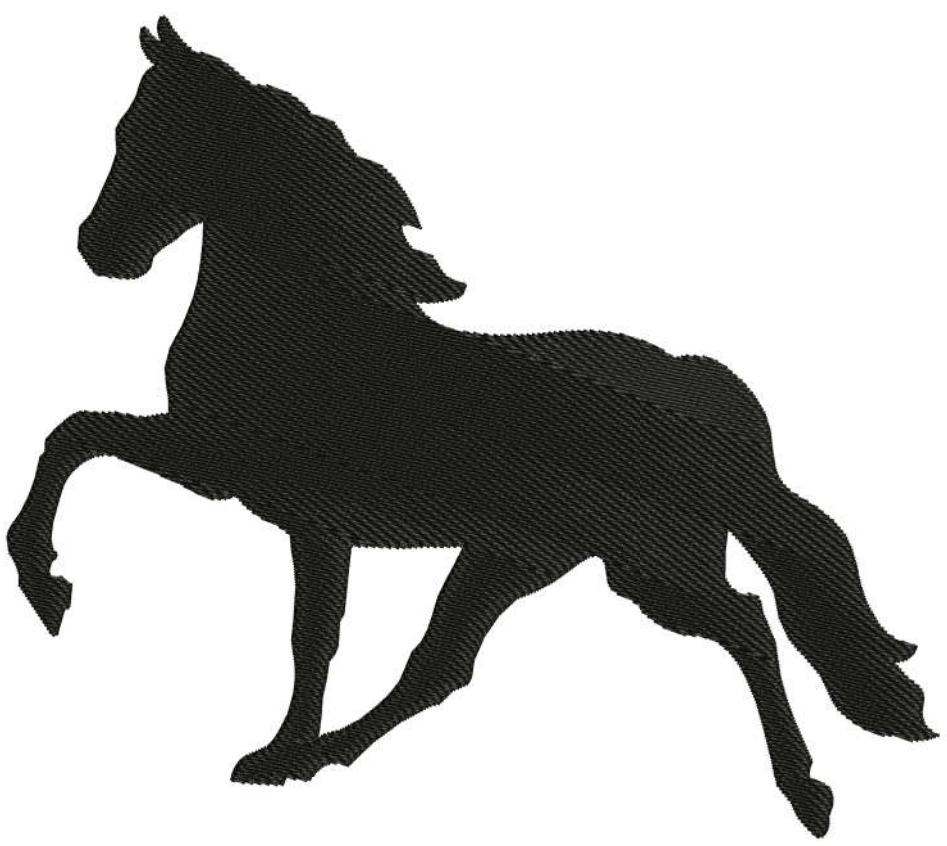
Stitches: 14211  
Colors: 1  
Height: 5.00 in  
Width: 5.65 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 71.8 mm  
Right: 71.8 mm  
Up: 63.5 mm  
Down: 63.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 28.26 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 283.79ft  
Total bobbin: 112.52ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	14209	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22859 8x8  
Colorway: Madeira Classic 40

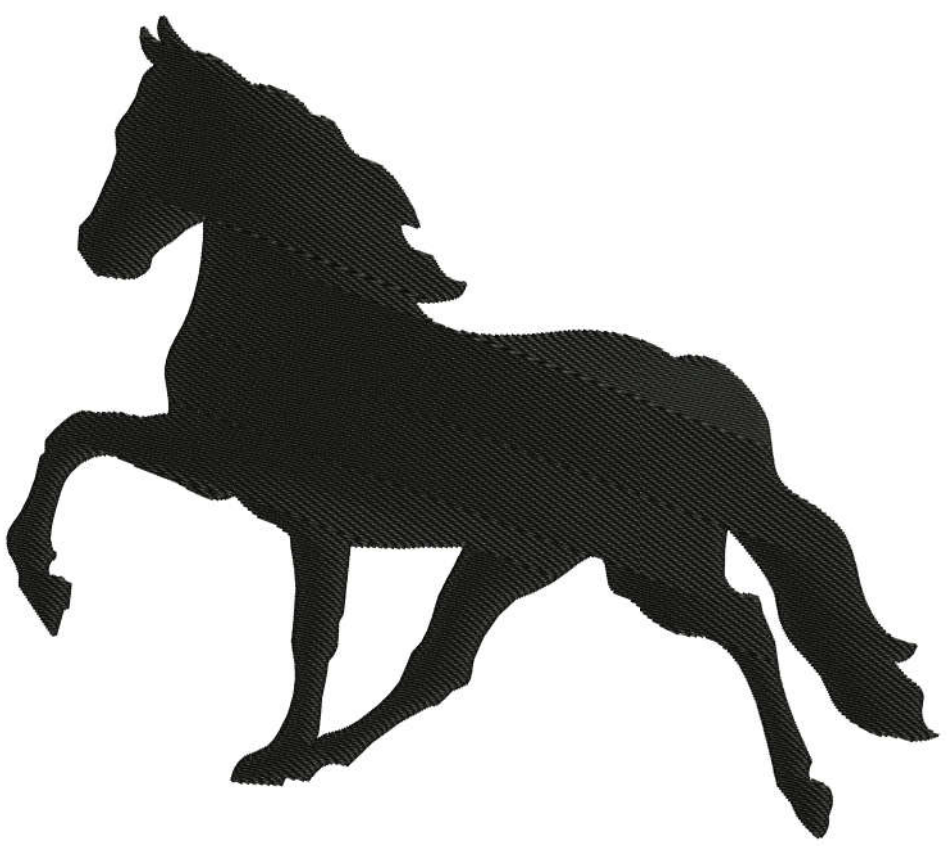
Stitches: 19850  
Colors: 1  
Height: 6.03 in  
Width: 6.81 in  
Zoom: 0.71



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 86.4 mm  
Right: 86.4 mm  
Up: 76.6 mm  
Down: 76.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 41.04 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 403.01ft  
Total bobbin: 161.25ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	19848	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22859 12x12  
Colorway: Madeira Classic 40

Stitches: 38776  
Colors: 1  
Height: 8.64 in  
Width: 9.82 in  
Zoom: 0.49



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 124.7 mm  
Right: 124.7 mm  
Up: 109.7 mm  
Down: 109.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 84.84 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 808.81ft  
Total bobbin: 328.13ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	38774	1000 Emerald Black	Madeira Classic 40

