

Production Worksheet

Wilcom TrueSizer
Design: E-20200 4x4
Colorway: Madeira Classic 40

Stitches: 10890
Colors: 1
Height: 3.78 in
Width: 3.80 in
Zoom: 1.31



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 48.0 mm
Down: 48.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.35 in²
Max Stitch: 6.5 mm
Min Stitch: 0.1 mm
Max jump: 6.8 mm
Total Thread: 149.66ft
Total bobbin: 45.95ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	■	10888	1287 Mlde Grey	Madreira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20200 5x5
Colorway: Madeira Classic 40

Stitches: 14039
Colors: 1
Height: 4.77 in
Width: 4.80 in
Zoom: 1.04



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 60.6 mm
Down: 60.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.88 in²
Max Stitch: 6.7 mm
Min Stitch: 0.2 mm
Max jump: 6.7 mm
Total Thread: 212.64ft
Total bobbin: 71.03ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	■	14037	1287 Mlde Grey	Madreia Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20200 6x6
Colorway: Madeira Classic 40

Stitches: 17027
Colors: 1
Height: 5.78 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 73.4 mm
Down: 73.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.56 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 278.38ft
Total bobbin: 98.37ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	■	17025	1287 Mlde Grey	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20200 8x8
Colorway: Madeira Classic 40

Stitches: 28609
Colors: 1
Height: 7.77 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 45
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 98.7 mm
Down: 98.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.57 in²
Max Stitch: 8.6 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 506.04ft
Total bobbin: 188.24ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	■	28607	1287 Mlde Grey	Madeira Classic 40