

Production Worksheet

Wilcom TrueSizer
Design: E-20548 4x4
Colorway: Madeira Classic 40

Stitches: 19257
Colors: 7
Height: 3.78 in
Width: 3.80 in
Zoom: 1.27



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.1 mm
Down: 48.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.39 in²
Max Stitch: 7.0 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 396.10ft
Total bobbin: 158.10ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	12434	1064	golden	Madeira Classic 40
2.	13	2789	1001	Super White	Madeira Classic 40
3.	5	1544	1094	Sky	Madeira Classic 40
4.	14	644	1000	Emerald Black	Madeira Classic 40
5.	13	176	1001	Super White	Madeira Classic 40
6.	24	257	1158	Drak Brown	Madeira Classic 40
7.	22	1103	1239	Dark Grey	Madeira Classic 40
8.	6	308	1309	Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20548 5x5
Colorway: Madeira Classic 40

Stitches: 28702
Colors: 7
Height: 4.78 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 60.8 mm
Down: 60.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.98 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 610.87ft
Total bobbin: 248.64ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	18777	1064	golden	Madeira Classic 40
2.	13	4101	1001	Super White	Madeira Classic 40
3.	5	2245	1094	Sky	Madeira Classic 40
4.	14	977	1000	Emerald Black	Madeira Classic 40
5.	13	252	1001	Super White	Madeira Classic 40
6.	24	326	1158	Drak Brown	Madeira Classic 40
7.	22	1598	1239	Dark Grey	Madeira Classic 40
8.	6	424	1309	Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20548 6x6
Colorway: Madeira Classic 40

Stitches: 40176
Colors: 7
Height: 5.80 in
Width: 5.80 in
Zoom: 0.83



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.68 in²
Max Stitch: 7.0 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 876.50ft
Total bobbin: 361.44ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	26565	1064	golden	Madeira Classic 40
2.	13	5703	1001	Super White	Madeira Classic 40
3.	5	3099	1094	Sky	Madeira Classic 40
4.	14	1328	1000	Emerald Black	Madeira Classic 40
5.	13	324	1001	Super White	Madeira Classic 40
6.	24	403	1158	Drak Brown	Madeira Classic 40
7.	22	2164	1239	Dark Grey	Madeira Classic 40
8.	6	588	1309	Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20548 8x8
Colorway: Madeira Classic 40

Stitches: 68717
Colors: 7
Height: 7.82 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 99.4 mm
Down: 99.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 61.06 in²
Max Stitch: 7.0 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 1550.87ft
Total bobbin: 650.09ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	46018	1064	golden	Madeira Classic 40
2.	13	9714	1001	Super White	Madeira Classic 40
3.	5	5085	1094	Sky	Madeira Classic 40
4.	14	2244	1000	Emerald Black	Madeira Classic 40
5.	13	502	1001	Super White	Madeira Classic 40
6.	24	589	1158	Drak Brown	Madeira Classic 40
7.	22	3578	1239	Dark Grey	Madeira Classic 40
8.	6	985	1309	Pink	Madeira Classic 40