

# Production Worksheet

Wilcom TrueSizer  
 Design: E-20321 4x4  
 Colorway: Madeira Classic 40

Stitches: 9012  
 Colors: 8  
 Height: 3.80 in  
 Width: 2.09 in  
 Zoom: 2.31



Machine format: Tajima  
 Color changes: 9  
 Stops: 10  
 Trims: 15  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 26.6 mm  
 Right: 26.6 mm  
 Up: 48.3 mm  
 Down: 48.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 7.97 in<sup>2</sup>  
 Max Stitch: 6.7 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.7 mm  
 Total Thread: 174.28ft  
 Total bobbin: 66.10ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	27	2154		Thread #7	
2.	18	380	1287	Mlde Grey	Madreia Classic 40
3.	13	1389	1001	Super White	Madreia Classic 40
4.	29	1248		Thread #9	
5.	30	680		Thread #10	
6.	4	951	1064	golden	Madreia Classic 40
7.	28	578		Thread #8	
8.	13	554	1001	Super White	Madreia Classic 40
9.	14	412	1000	Emerald Black	Madreia Classic 40
10.	13	664	1001	Super White	Madreia Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20321 5x5  
Colorway: Madeira Classic 40

Stitches: 12934  
Colors: 8  
Height: 4.80 in  
Width: 2.65 in  
Zoom: 1.83



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 15  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 33.6 mm  
Right: 33.6 mm  
Up: 60.9 mm  
Down: 60.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.69 in<sup>2</sup>  
Max Stitch: 8.0 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 264.36ft  
Total bobbin: 104.23ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	27	3261		Thread #7	
2.	18	540	1287	Mlde Grey	Madeira Classic 40
3.	13	1880	1001	Super White	Madeira Classic 40
4.	29	1883		Thread #9	
5.	30	999		Thread #10	
6.	4	1406	1064	golden	Madeira Classic 40
7.	28	746		Thread #8	
8.	13	744	1001	Super White	Madeira Classic 40
9.	14	560	1000	Emerald Black	Madeira Classic 40
10.	13	913	1001	Super White	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20321 6x6  
Colorway: Madeira Classic 40

Stitches: 17938  
Colors: 8  
Height: 5.84 in  
Width: 3.21 in  
Zoom: 1.51



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 15  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 40.7 mm  
Right: 40.7 mm  
Up: 74.2 mm  
Down: 74.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.75 in<sup>2</sup>  
Max Stitch: 9.8 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 380.71ft  
Total bobbin: 153.72ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	27	4709		Thread #7	
2.	18	737	1287	Mlde Grey	Madeira Classic 40
3.	13	2606	1001	Super White	Madeira Classic 40
4.	29	2686		Thread #9	
5.	30	1404		Thread #10	
6.	4	1916	1064	golden	Madeira Classic 40
7.	28	934		Thread #8	
8.	13	992	1001	Super White	Madeira Classic 40
9.	14	744	1000	Emerald Black	Madeira Classic 40
10.	13	1208	1001	Super White	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20321 8x8

Colorway: Madeira Classic 40

Stitches: 28810  
Colors: 8  
Height: 7.80 in  
Width: 4.27 in  
Zoom: 1.14

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Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 15  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 54.2 mm  
Right: 54.2 mm  
Up: 99.0 mm  
Down: 99.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.25 in<sup>2</sup>  
Max Stitch: 8.3 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 651.54ft  
Total bobbin: 271.93ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	27	7954		Thread #7	
2.	18	1185	1287	Mlde Grey	Madeira Classic 40
3.	13	3797	1001	Super White	Madeira Classic 40
4.	29	4558		Thread #9	
5.	30	2314		Thread #10	
6.	4	3151	1064	golden	Madeira Classic 40
7.	28	1307		Thread #8	
8.	13	1576	1001	Super White	Madeira Classic 40
9.	14	1150	1000	Emerald Black	Madeira Classic 40
10.	13	1816	1001	Super White	Madeira Classic 40