

Production Worksheet

Wilcom TrueSizer
 Design: E-22479 4x4
 Colorway: Madeira Classic 40

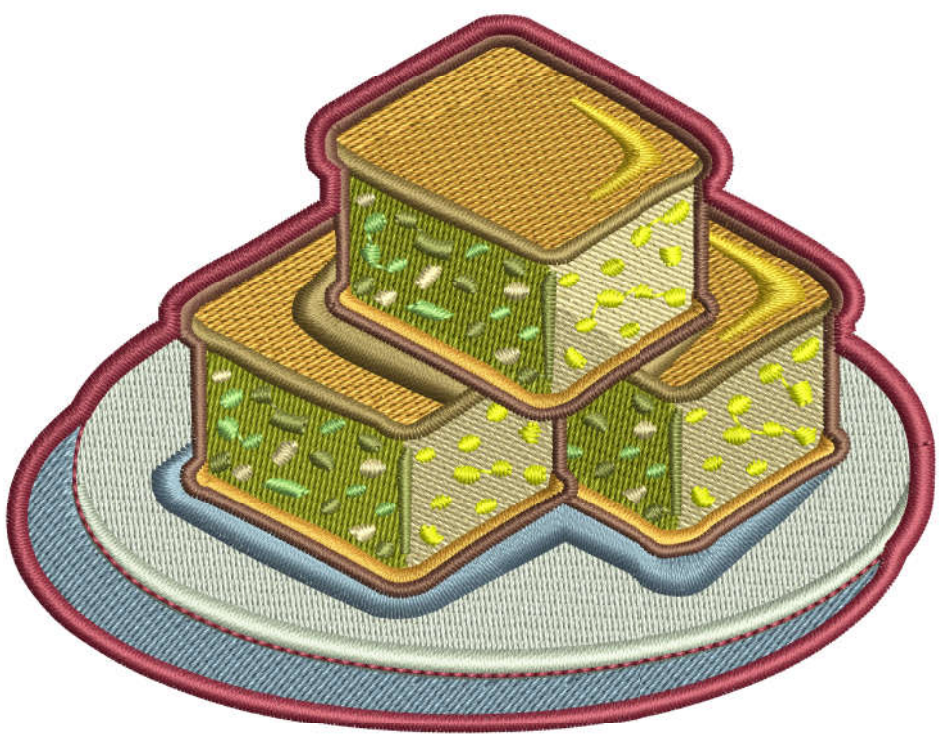
Stitches: 18542
 Colors: 13
 Height: 2.97 in
 Width: 3.82 in
 Zoom: 1.26



Machine format: Tajima
 Color changes: 14
 Stops: 15
 Trims: 80
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 48.5 mm
 Right: 48.5 mm
 Up: 37.7 mm
 Down: 37.7 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 11.34 in²
 Max Stitch: 9.3 mm
 Min Stitch: 0.3 mm
 Max jump: 6.9 mm
 Total Thread: 340.23ft
 Total bobbin: 126.41ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	3066	1001	Super White	Madeira Classic 40
2.	20	1932	1275	Powder blue	Madeira Classic 40
3.	19	634	1010	Light Grey	Madeira Classic 40
4.	16	1820	1066	Fune / Sand	Madeira Classic 40
5.	1	1857	1103	light Mandhi	Madeira Classic 40
6.	10	2014	1172	Orange	Madeira Classic 40
7.	25	561	1995	Yellow	Madeira PolyNeon 40
8.	16	233	1066	Fune / Sand	Madeira Classic 40
9.	23	300	1248	Light Green	Madeira Classic 40
10.	29	492	1140	Mandhi	Madeira Classic 40
11.	10	859	1172	Orange	Madeira Classic 40
12.	4	182	1064	golden	Madeira Classic 40
13.	12	971	1191	Brown	Madeira Classic 40
14.	24	1798	1158	Drak Brown	Madeira Classic 40
15.	9	1821	1281	Marron	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-22479 5x5
 Colorway: Madeira Classic 40

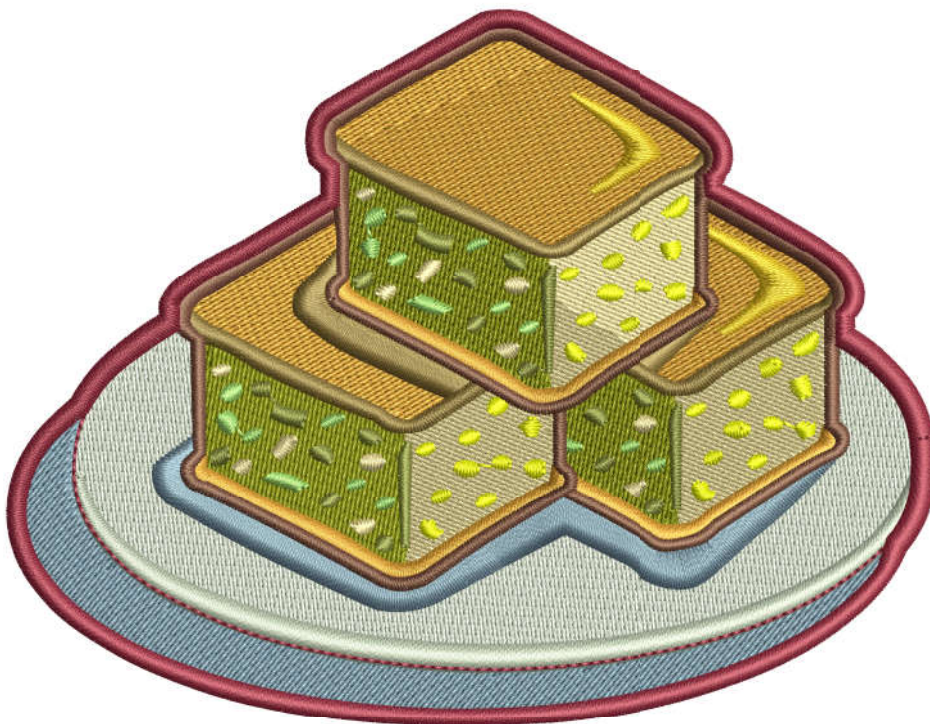
Stitches: 25833
 Colors: 13
 Height: 3.74 in
 Width: 4.82 in
 Zoom: 1.00



Machine format: Tajima
 Color changes: 14
 Stops: 15
 Trims: 89
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 61.2 mm
 Right: 61.2 mm
 Up: 47.5 mm
 Down: 47.5 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 18.02 in²
 Max Stitch: 11.5 mm
 Min Stitch: 0.3 mm
 Max jump: 6.9 mm
 Total Thread: 505.16ft
 Total bobbin: 195.79ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	4625	1001	Super White	Madeira Classic 40
2.	20	2756	1275	Powder blue	Madeira Classic 40
3.	19	831	1010	Light Grey	Madeira Classic 40
4.	16	2705	1066	Fune / Sand	Madeira Classic 40
5.	1	2771	1103	light Mandhi	Madeira Classic 40
6.	10	2987	1172	Orange	Madeira Classic 40
7.	25	699	1995	Yellow	Madeira PolyNeon 40
8.	16	267	1066	Fune / Sand	Madeira Classic 40
9.	23	353	1248	Light Green	Madeira Classic 40
10.	29	596	1140	Mandhi	Madeira Classic 40
11.	10	1098	1172	Orange	Madeira Classic 40
12.	4	230	1064	golden	Madeira Classic 40
13.	12	1255	1191	Brown	Madeira Classic 40
14.	24	2313	1158	Drak Brown	Madeira Classic 40
15.	9	2345	1281	Marron	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-22479 6x6
 Colorway: Madeira Classic 40

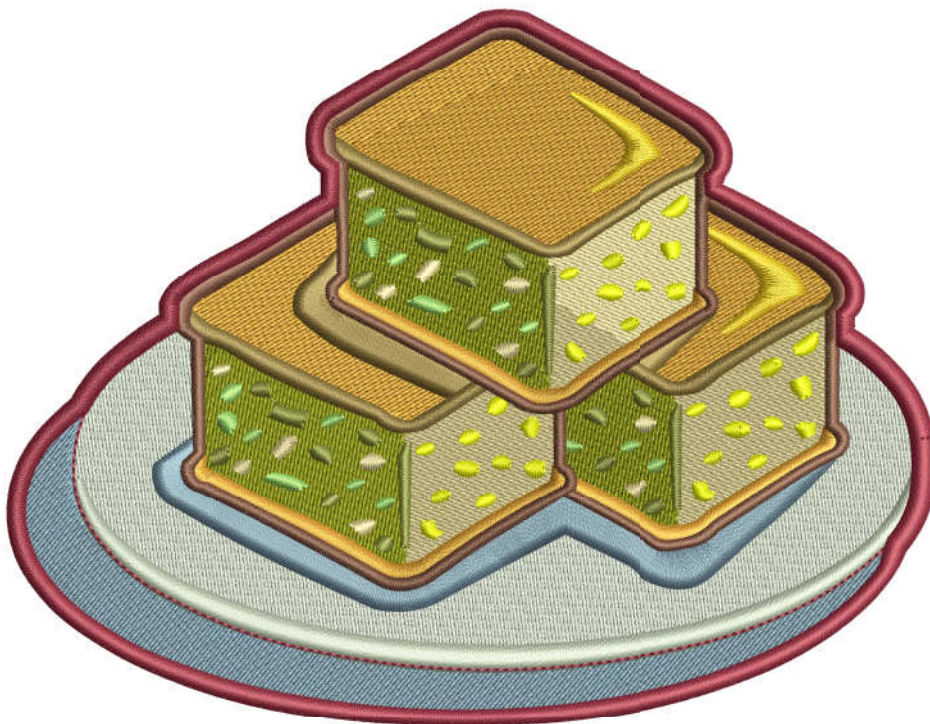
Stitches: 34261
 Colors: 13
 Height: 4.52 in
 Width: 5.82 in
 Zoom: 0.83



Machine format: Tajima
 Color changes: 14
 Stops: 15
 Trims: 94
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 73.9 mm
 Right: 73.9 mm
 Up: 57.4 mm
 Down: 57.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 26.30 in²
 Max Stitch: 8.4 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 706.49ft
 Total bobbin: 282.33ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	6526	1001	Super White	Madeira Classic 40
2.	20	3747	1275	Powder blue	Madeira Classic 40
3.	19	1032	1010	Light Grey	Madeira Classic 40
4.	16	3739	1066	Fune / Sand	Madeira Classic 40
5.	1	3877	1103	light Mandhi	Madeira Classic 40
6.	10	4141	1172	Orange	Madeira Classic 40
7.	25	805	1995	Yellow	Madeira PolyNeon 40
8.	16	302	1066	Fune / Sand	Madeira Classic 40
9.	23	424	1248	Light Green	Madeira Classic 40
10.	29	690	1140	Mandhi	Madeira Classic 40
11.	10	1356	1172	Orange	Madeira Classic 40
12.	4	282	1064	golden	Madeira Classic 40
13.	12	1568	1191	Brown	Madeira Classic 40
14.	24	2853	1158	Drak Brown	Madeira Classic 40
15.	9	2917	1281	Marron	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-22479 8x8
 Colorway: Madeira Classic 40

Stitches: 54337
 Colors: 13
 Height: 6.05 in
 Width: 7.82 in
 Zoom: 0.61



Machine format: Tajima
 Color changes: 14
 Stops: 15
 Trims: 96
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 99.3 mm
 Right: 99.3 mm
 Up: 76.8 mm
 Down: 76.8 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 47.30 in²
 Max Stitch: 11.0 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 1209.99ft
 Total bobbin: 502.64ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	□	11190	1001 Super White	Madeira Classic 40
2.	20	■	6065	1275 Powder blue	Madeira Classic 40
3.	19	■	1610	1010 Light Grey	Madeira Classic 40
4.	16	■	6291	1066 Fune / Sand	Madeira Classic 40
5.	1	■	6604	1103 light Mandhi	Madeira Classic 40
6.	10	■	7054	1172 Orange	Madeira Classic 40
7.	25	■	1006	1995 Yellow	Madeira PolyNeon 40
8.	16	■	378	1066 Fune / Sand	Madeira Classic 40
9.	23	■	527	1248 Light Green	Madeira Classic 40
10.	29	■	912	1140 Mandhi	Madeira Classic 40
11.	10	■	1919	1172 Orange	Madeira Classic 40
12.	4	■	394	1064 golden	Madeira Classic 40
13.	12	■	2200	1191 Brown	Madeira Classic 40
14.	24	■	4026	1158 Drak Brown	Madeira Classic 40
15.	9	■	4159	1281 Marron	Madeira Classic 40

