Production Worksheet

Wilcom TrueSizer
Design: E-20204 4x4
Colorway: Madeira Classic 40

Stitches:	5510
Colors:	1
Height:	1.55 in
Width:	3.80 in
Zoom:	1.29

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	7
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	48.3 mm
Right:	48.3 mm
Up:	19.7 mm
Down:	19.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	5.90 in²
Max Stitch:	6.6 mm
Min Stitch:	0.3 mm
Max jump:	6.6 mm
Total Thread:	71.77ft
Total bobbin:	20.72ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	5508	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20204 5x5

Colorway: Madeira Classic 40

Stitches:	7128
Colors:	1
Height:	1.96 in
Width:	4.80 in
Zoom:	1.03

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	8
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	60.9 mm
Right:	60.9 mm
Up:	24.9 mm
Down:	24.9 mm
EndX:	0.00 in
EndY:	0.00 in
Area	9.42 in²
Max Stitch:	7.0 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	100.23ft
Total bobbin:	31.29ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	7126	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20204 6x6

Colorway: Madeira Classic 40

Stitches:	9553
Colors:	1
Height:	2.38 in
Width:	5.80 in
Zoom:	0.85

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	8
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.7 mm
Right:	73.7 mm
Up:	30.3 mm
Down:	30.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	13.82 in²
Max Stitch:	6.8 mm
Min Stitch:	0.3 mm
Max jump:	6.8 mm
Total Thread:	143.15ft
Total bobbin:	47.29ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	9551	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20204 8x8

Colorway: Madeira Classic 40

Stitches:	13223
Colors:	1
Height:	3.22 in
Width:	7.80 in
Zoom:	0.62

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	9
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	99.1 mm
Right:	99.1 mm
Up:	40.9 mm
Down:	40.9 mm
EndX:	0.00 in
EndY:	0.00 in
Area	25.15 in²
Max Stitch:	7.0 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	222.76ft
Total bobbin:	80.20ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	13221	1000	Emerald Black	Madeira Classic 40