

Production Worksheet

Wilcom TrueSizer
Design: E-20323 4x4
Colorway: Madeira Classic 40

Stitches: 5605
Colors: 7
Height: 3.80 in
Width: 3.07 in
Zoom: 1.60



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 39.0 mm
Right: 39.0 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.67 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 98.77ft
Total bobbin: 34.98ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	430	1000	Emerald Black	Madeira Classic 40
2.	24	490	1158	Drak Brown	Madeira Classic 40
3.	3	1320	1146	Red	Madeira Classic 40
4.	30	1088		Thread #10	
5.	28	463		Thread #8	
6.	29	917		Thread #9	
7.	4	824	1064	golden	Madeira Classic 40
8.	28	71		Thread #8	

Production Worksheet

Wilcom TrueSizer
Design: E-20323 5x5
Colorway: Madeira Classic 40

Stitches: 7759
Colors: 7
Height: 4.80 in
Width: 3.86 in
Zoom: 1.27



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 49.1 mm
Right: 49.1 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.54 in²
Max Stitch: 8.4 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 144.86ft
Total bobbin: 53.92ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	568	1000	Emerald Black	Madeira Classic 40
2.	24	661	1158	Drak Brown	Madeira Classic 40
3.	3	1846	1146	Red	Madeira Classic 40
4.	30	1580		Thread #10	
5.	28	658		Thread #8	
6.	29	1249		Thread #9	
7.	4	1109	1064	golden	Madeira Classic 40
8.	28	86		Thread #8	

Production Worksheet

Wilcom TrueSizer

Design: E-20323 6x6

Colorway: Madeira Classic 40

Stitches: 10187
Colors: 7
Height: 5.80 in
Width: 4.65 in
Zoom: 1.06



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 59.0 mm
Right: 59.0 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 26.98 in²
Max Stitch: 10.4 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 199.67ft
Total bobbin: 76.96ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	726	1000	Emerald Black	Madeira Classic 40
2.	24	836	1158	Drak Brown	Madeira Classic 40
3.	3	2469	1146	Red	Madeira Classic 40
4.	30	2149		Thread #10	
5.	28	878		Thread #8	
6.	29	1628		Thread #9	
7.	4	1394	1064	golden	Madeira Classic 40
8.	28	105		Thread #8	

Production Worksheet

Wilcom TrueSizer
Design: E-20323 8x8
Colorway: Madeira Classic 40

Stitches: 16023
Colors: 7
Height: 7.80 in
Width: 6.22 in
Zoom: 0.79



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 8
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 79.0 mm
Right: 79.0 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 48.56 in²
Max Stitch: 7.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 335.38ft
Total bobbin: 134.69ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	1125	1000 Emerald Black	Madeira Classic 40
2.	24	■	1216	1158 Drak Brown	Madeira Classic 40
3.	3	■	3988	1146 Red	Madeira Classic 40
4.	30	■	3589	Thread #10	
5.	28	■	1439	Thread #8	
6.	29	■	2466	Thread #9	
7.	4	■	2054	1064 golden	Madeira Classic 40
8.	28	■	144	Thread #8	