

Production Worksheet

Wilcom TrueSizer
Design: E-22151 4x4
Colorway: Madeira Classic 40

Stitches: 12591
Colors: 7
Height: 2.94 in
Width: 3.75 in
Zoom: 1.29



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 25
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.7 mm
Right: 47.7 mm
Up: 37.4 mm
Down: 37.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.05 in²
Max Stitch: 6.7 mm
Min Stitch: 0.1 mm
Max jump: 6.7 mm
Total Thread: 188.85ft
Total bobbin: 60.81ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4510	1000 Emerald Black	Madeira Classic 40
2.	18	■	2397	1287 Mlde Grey	Madeira Classic 40
3.	13	□	1535	1001 Super White	Madeira Classic 40
4.	12	■	1185	1191 Brown	Madeira Classic 40
5.	24	■	456	1158 Drak Brown	Madeira Classic 40
6.	4	■	281	1064 golden	Madeira Classic 40
7.	16	■	229	1066 Fune / Sand	Madeira Classic 40
8.	18	■	25	1287 Mlde Grey	Madeira Classic 40
9.	13	□	433	1001 Super White	Madeira Classic 40
10.	14	■	1538	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22151 5x7
Colorway: Madeira Classic 40

Stitches: 23620
Colors: 7
Height: 4.75 in
Width: 6.07 in
Zoom: 0.80



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 24
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 77.1 mm
Right: 77.1 mm
Up: 60.4 mm
Down: 60.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 28.86 in²
Max Stitch: 8.3 mm
Min Stitch: 0.1 mm
Max jump: 7.0 mm
Total Thread: 398.22ft
Total bobbin: 142.00ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9670 1000	Emerald Black	Madeira Classic 40
2.	18	■	3984 1287	Mlde Grey	Madeira Classic 40
3.	13	□	2482 1001	Super White	Madeira Classic 40
4.	12	■	2502 1191	Brown	Madeira Classic 40
5.	24	■	743 1158	Drak Brown	Madeira Classic 40
6.	4	■	473 1064	golden	Madeira Classic 40
7.	16	■	403 1066	Fune / Sand	Madeira Classic 40
8.	18	■	36 1287	Mlde Grey	Madeira Classic 40
9.	13	□	883 1001	Super White	Madeira Classic 40
10.	14	■	2442 1000	Emerald Black	Madeira Classic 40