

Production Worksheet

Wilcom TrueSizer

Design: E-22644 4x4

Colorway: Madeira Classic 40

Stitches: 23335
Colors: 4
Height: 3.84 in
Width: 3.20 in
Zoom: 1.36



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 37.3 mm
Right: 43.8 mm
Up: 95.0 mm
Down: 2.4 mm
EndX: 0.10 in
EndY: 2.41 in
Area: 12.26 in²
Max Stitch: 9.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 380.94ft
Total bobbin: 133.45ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	■	10	BLACK	
2.	2	■	2769	SAND/ LIGHT BROWN	
3.	13	□	2698	1001 Super White	Madeira Classic 40
4.	3	■	5618	DARK BROWN	
5.	1	■	11373	BLACK	
6.	13	□	72	1001 Super White	Madeira Classic 40
7.	2	■	793	SAND/ LIGHT BROWN	

Production Worksheet

Wilcom TrueSizer

Design: E-22644 5x5

Colorway: Madeira Classic 40

Stitches: 32101

Colors: 4

Height: 4.84 in

Width: 4.04 in

Zoom: 1.08

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.1 mm
Right: 55.4 mm
Up: 119.8 mm
Down: 3.0 mm
EndX: 0.12 in
EndY: 3.04 in
Area: 19.51 in²
Max Stitch: 11.3 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 551.77ft
Total bobbin: 200.60ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	■	11	BLACK	
2.	2	■	3946	SAND/ LIGHT BROWN	
3.	13	□	3701	1001 Super White	Madeira Classic 40
4.	3	■	8054	DARK BROWN	
5.	1	■	15212	BLACK	
6.	13	□	86	1001 Super White	Madeira Classic 40
7.	2	■	1089	SAND/ LIGHT BROWN	



Production Worksheet

Wilcom TrueSizer
Design: E-22644 6x6
Colorway: Madeira Classic 40

Stitches: 41900
Colors: 4
Height: 5.84 in
Width: 4.87 in
Zoom: 0.89



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 56.8 mm
Right: 66.8 mm
Up: 144.7 mm
Down: 3.5 mm
EndX: 0.15 in
EndY: 3.67 in
Area: 28.39 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 750.95ft
Total bobbin: 280.53ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	■	12	BLACK	
2.	2	■	5310	SAND/ LIGHT BROWN	
3.	13	■	4885	1001 Super White	Madeira Classic 40
4.	3	■	11137	DARK BROWN	
5.	1	■	18980	BLACK	
6.	13	■	104	1001 Super White	Madeira Classic 40
7.	2	■	1470	SAND/ LIGHT BROWN	

Production Worksheet

Wilcom TrueSizer
 Design: E-22644 8x8
 Colorway: Madeira Classic 40

Stitches: 64269
 Colors: 4
 Height: 7.84 in
 Width: 6.51 in
 Zoom: 0.67



Machine format: Tajima
 Color changes: 6
 Stops: 7
 Trims: 15
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 76.0 mm
 Right: 89.3 mm
 Up: 194.5 mm
 Down: 4.5 mm
 EndX: 0.21 in
 EndY: 4.94 in
 Area: 50.97 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 1226.56ft
 Total bobbin: 475.39ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	■	14	BLACK	
2.	2	■	8712	SAND/ LIGHT BROWN	
3.	13	□	7619 1001	Super White	Madeira Classic 40
4.	3	■	18130	DARK BROWN	
5.	1	■	27340	BLACK	
6.	13	□	133 1001	Super White	Madeira Classic 40
7.	2	■	2319	SAND/ LIGHT BROWN	