# Production Worksheet

Wilcom TrueSizer

Design: E-22673 4x4

Colorway: Colorway 1

| | |
|---|---|
| Stitches: | 19023 |
| Colors: | 5 |
| Height: | 3.82 in |
| Width: | 3.54 in |
| Zoom: | 1.63 |

DigitEMB
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| | |
|---|---|
| Machine format: | Tajima |
| Color changes: | 8 |
| Stops: | 9 |
| Trims: | 13 |
| Auto fabric: | Fabric Name |
| Required stabilizer: | Stabilizer |
| Left: | 44.9 mm |
| Right: | 44.9 mm |
| Up: | 48.5 mm |
| Down: | 48.5 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Area | 13.51 in² |
| Max Stitch: | 11.1 mm |
| Min Stitch: | 0.3 mm |
| Max jump: | 7.0 mm |
| Total Thread: | 323.46ft |
| Total bobbin: | 115.77ft |

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|---|---|---|---|---|---|
| 1. | 14 | 9114 | | BLACK | |
| 2. | 15 | 3030 | | RED | |
| 3. | 13 | 1018 | | WHITE | |
| 4. | 15 | 1628 | | RED | |
| 5. | 25 | 269 | | D-ORANGE | |
| 6. | 13 | 77 | | WHITE | |
| 7. | 10 | 423 | | M-BLUE | |
| 8. | 15 | 896 | | RED | |
| 9. | 13 | 2566 | | WHITE | |

# Production Worksheet

Wilcom TrueSizer

Design: E-22673 5x5

Colorway: Colorway 1

| | |
|---|---|
| Stitches: | 26309 |
| Colors: | 5 |
| Height: | 4.82 in |
| Width: | 4.45 in |
| Zoom: | 1.28 |

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| | |
|---|---|
| Machine format: | Tajima |
| Color changes: | 8 |
| Stops: | 9 |
| Trims: | 13 |
| Auto fabric: | Fabric Name |
| Required stabilizer: | Stabilizer |
| Left: | 56.6 mm |
| Right: | 56.6 mm |
| Up: | 61.2 mm |
| Down: | 61.2 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Area | 21.48 in² |
| Max Stitch: | 7.0 mm |
| Min Stitch: | 0.3 mm |
| Max jump: | 7.0 mm |
| Total Thread: | 473.23ft |
| Total bobbin: | 176.19ft |

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|---|---|---|---|---|---|
| 1. | 14 | 13514 | | BLACK | |
| 2. | 15 | 3895 | | RED | |
| 3. | 13 | 1478 | | WHITE | |
| 4. | 15 | 1995 | | RED | |
| 5. | 25 | 351 | | D-ORANGE | |
| 6. | 13 | 95 | | WHITE | |
| 7. | 10 | 537 | | M-BLUE | |
| 8. | 15 | 1226 | | RED | |
| 9. | 13 | 3216 | | WHITE | |

# Production Worksheet

Wilcom TrueSizer

Design: E-22673 6x6

Colorway: Colorway 1

| | |
|---|---|
| Stitches: | 34687 |
| Colors: | 5 |
| Height: | 5.82 in |
| Width: | 5.39 in |
| Zoom: | 1.06 |

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| | |
|---|---|
| Machine format: | Tajima |
| Color changes: | 8 |
| Stops: | 9 |
| Trims: | 13 |
| Auto fabric: | Fabric Name |
| Required stabilizer: | Stabilizer |
| Left: | 68.4 mm |
| Right: | 68.4 mm |
| Up: | 73.9 mm |
| Down: | 73.9 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Area | 31.33 in² |
| Max Stitch: | 7.0 mm |
| Min Stitch: | 0.3 mm |
| Max jump: | 7.0 mm |
| Total Thread: | 652.45ft |
| Total bobbin: | 249.82ft |

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|---|---|---|---|---|---|
| 1. | 14 | 18715 | | BLACK | |
| 2. | 15 | 4824 | | RED | |
| 3. | 13 | 1977 | | WHITE | |
| 4. | 15 | 2370 | | RED | |
| 5. | 25 | 461 | | D-ORANGE | |
| 6. | 13 | 117 | | WHITE | |
| 7. | 10 | 661 | | M-BLUE | |
| 8. | 15 | 1639 | | RED | |
| 9. | 13 | 3921 | | WHITE | |

# Production Worksheet

Wilcom TrueSizer

Design: E-22673 8x8

Colorway: Colorway 1

| | |
|---|---|
| Stitches: | 54590 |
| Colors: | 5 |
| Height: | 7.82 in |
| Width: | 7.21 in |
| Zoom: | 0.79 |

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| | |
|---|---|
| Machine format: | Tajima |
| Color changes: | 8 |
| Stops: | 9 |
| Trims: | 19 |
| Auto fabric: | Fabric Name |
| Required stabilizer: | Stabilizer |
| Left: | 91.6 mm |
| Right: | 91.6 mm |
| Up: | 99.4 mm |
| Down: | 99.4 mm |
| EndX: | 0.00 in |
| EndY: | 0.00 in |
| Area | 56.42 in² |
| Max Stitch: | 7.4 mm |
| Min Stitch: | 0.3 mm |
| Max jump: | 7.0 mm |
| Total Thread: | 1097.09ft |
| Total bobbin: | 435.91ft |

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|---|---|---|---|---|---|
| 1. | 14 | 31660 | | BLACK | |
| 2. | 15 | 6853 | | RED | |
| 3. | 13 | 3127 | | WHITE | |
| 4. | 15 | 3168 | | RED | |
| 5. | 25 | 718 | | D-ORANGE | |
| 6. | 13 | 154 | | WHITE | |
| 7. | 10 | 899 | | M-BLUE | |
| 8. | 15 | 2609 | | RED | |
| 9. | 13 | 5400 | | WHITE | |