

Production Worksheet

Wilcom TrueSizer
Design: E-22441 4x4
Colorway: Madeira Classic 40

Stitches: 14886
Colors: 4
Height: 2.57 in
Width: 3.82 in
Zoom: 1.29



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 15
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.6 mm
Right: 48.6 mm
Up: 32.7 mm
Down: 32.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.84 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 254.62ft
Total bobbin: 91.84ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	4419	1001 Super White	Madeira Classic 40
2.	18	<input checked="" type="checkbox"/>	1717	1287 MIde Grey	Madeira Classic 40
3.	3	<input checked="" type="checkbox"/>	1002	1146 Red	Madeira Classic 40
4.	13	<input type="checkbox"/>	1310	1001 Super White	Madeira Classic 40
5.	14	<input checked="" type="checkbox"/>	6436	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22441 5x5
Colorway: Madeira Classic 40

Stitches: 20301
Colors: 4
Height: 3.23 in
Width: 4.82 in
Zoom: 1.02



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.3 mm
Right: 61.3 mm
Up: 41.1 mm
Down: 41.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 15.60 in²
Max Stitch: 7.3 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 371.01ft
Total bobbin: 139.75ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	6618	1001 Super White	Madeira Classic 40
2.	18	<input checked="" type="checkbox"/>	2481	1287 Mlde Grey	Madeira Classic 40
3.	3	<input checked="" type="checkbox"/>	1340	1146 Red	Madeira Classic 40
4.	13	<input type="checkbox"/>	1747	1001 Super White	Madeira Classic 40
5.	14	<input checked="" type="checkbox"/>	8113	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22441 6x6
Colorway: Madeira Classic 40

Stitches: 26503
Colors: 4
Height: 3.90 in
Width: 5.82 in
Zoom: 0.85



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 19
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 74.0 mm
Right: 74.0 mm
Up: 49.6 mm
Down: 49.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.73 in²
Max Stitch: 8.7 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 510.10ft
Total bobbin: 198.06ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	9240	1001 Super White	Madeira Classic 40
2.	18	<input checked="" type="checkbox"/>	3405	1287 Mlde Grey	Madeira Classic 40
3.	3	<input checked="" type="checkbox"/>	1752	1146 Red	Madeira Classic 40
4.	13	<input type="checkbox"/>	2216	1001 Super White	Madeira Classic 40
5.	14	<input checked="" type="checkbox"/>	9888	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22441 8x8
Colorway: Madeira Classic 40

Stitches: 40999
Colors: 4
Height: 5.22 in
Width: 7.82 in
Zoom: 0.62



Machine format: Tajima
Color changes: 4
Stops: 5
Trims: 25
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.4 mm
Right: 99.4 mm
Up: 66.3 mm
Down: 66.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 40.86 in²
Max Stitch: 11.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 851.97ft
Total bobbin: 344.28ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	<input type="checkbox"/>	15702	1001 Super White	Madeira Classic 40
2.	18	<input type="checkbox"/>	5619	1287 MIde Grey	Madeira Classic 40
3.	3	<input type="checkbox"/>	2665	1146 Red	Madeira Classic 40
4.	13	<input type="checkbox"/>	3359	1001 Super White	Madeira Classic 40
5.	14	<input type="checkbox"/>	13652	1000 Emerald Black	Madeira Classic 40

