

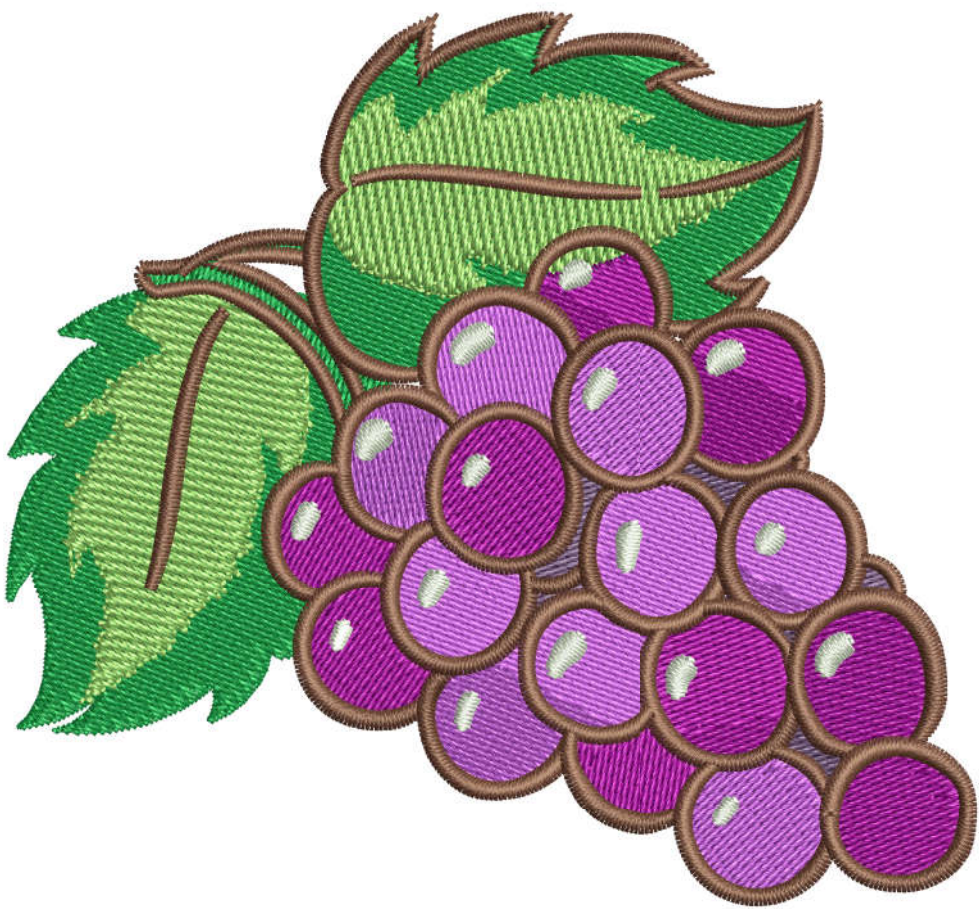
Production Worksheet

Wilcom TrueSizer
Design: E-20566 4x4
Colorway: Madeira Classic 40

Stitches: 20395
Colors: 7
Height: 3.52 in
Width: 3.80 in
Zoom: 1.32



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 36
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 44.7 mm
Down: 44.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.39 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 356.71ft
Total bobbin: 130.53ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	■	5377 1249	Green	Madeira Classic 40
2.	23	■	1378 1248	Light Green	Madeira Classic 40
3.	11	■	1035 1033	Purple	Madeira Classic 40
4.	26	■	3168	Thread #6	
5.	25	■	3039	Thread #5	
6.	24	■	5776 1158	Drak Brown	Madeira Classic 40
7.	13	□	620 1001	Super White	Madeira Classic 40

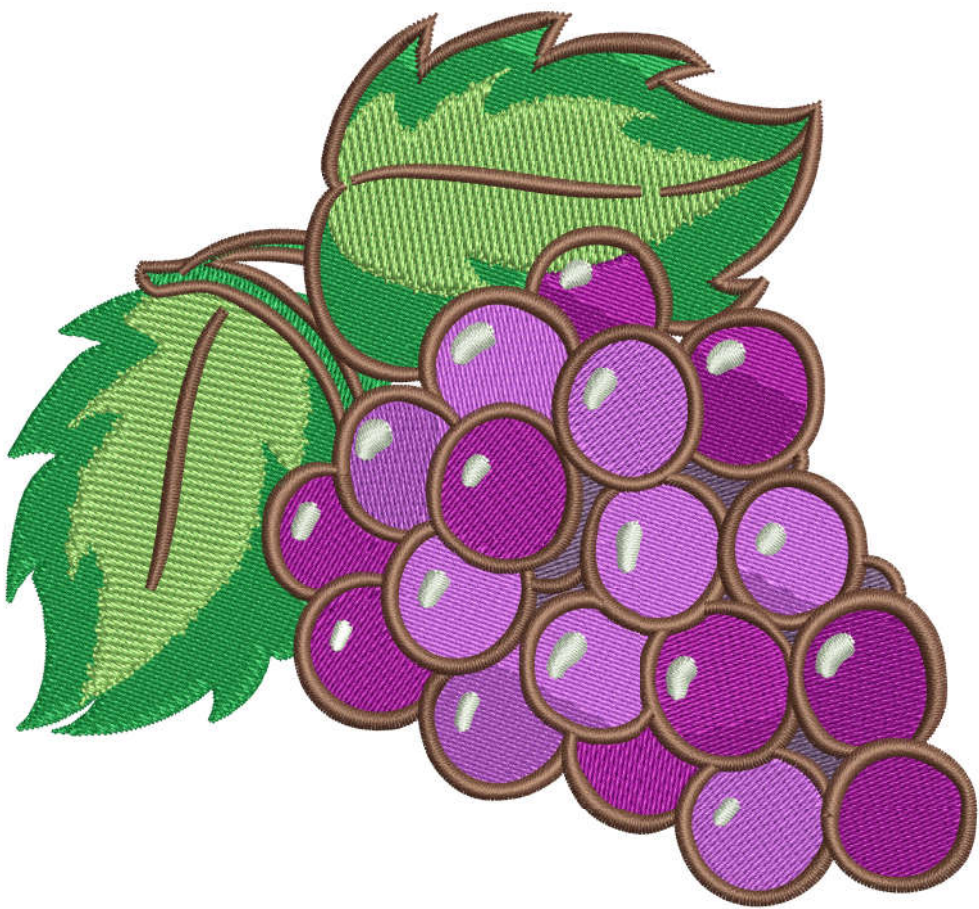
Production Worksheet

Wilcom TrueSizer
Design: E-20566 5x5
Colorway: Madeira Classic 40

Stitches: 28471
Colors: 7
Height: 4.45 in
Width: 4.81 in
Zoom: 1.05



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 36
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 56.5 mm
Down: 56.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.38 in²
Max Stitch: 6.9 mm
Min Stitch: 0.1 mm
Max jump: 6.9 mm
Total Thread: 528.21ft
Total bobbin: 200.75ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	■	7874 1249	Green	Madeira Classic 40
2.	23	■	1978 1248	Light Green	Madeira Classic 40
3.	11	■	1401 1033	Purple	Madeira Classic 40
4.	26	■	4669	Thread #6	
5.	25	■	4438	Thread #5	
6.	24	■	7359 1158	Drak Brown	Madeira Classic 40
7.	13	□	750 1001	Super White	Madeira Classic 40

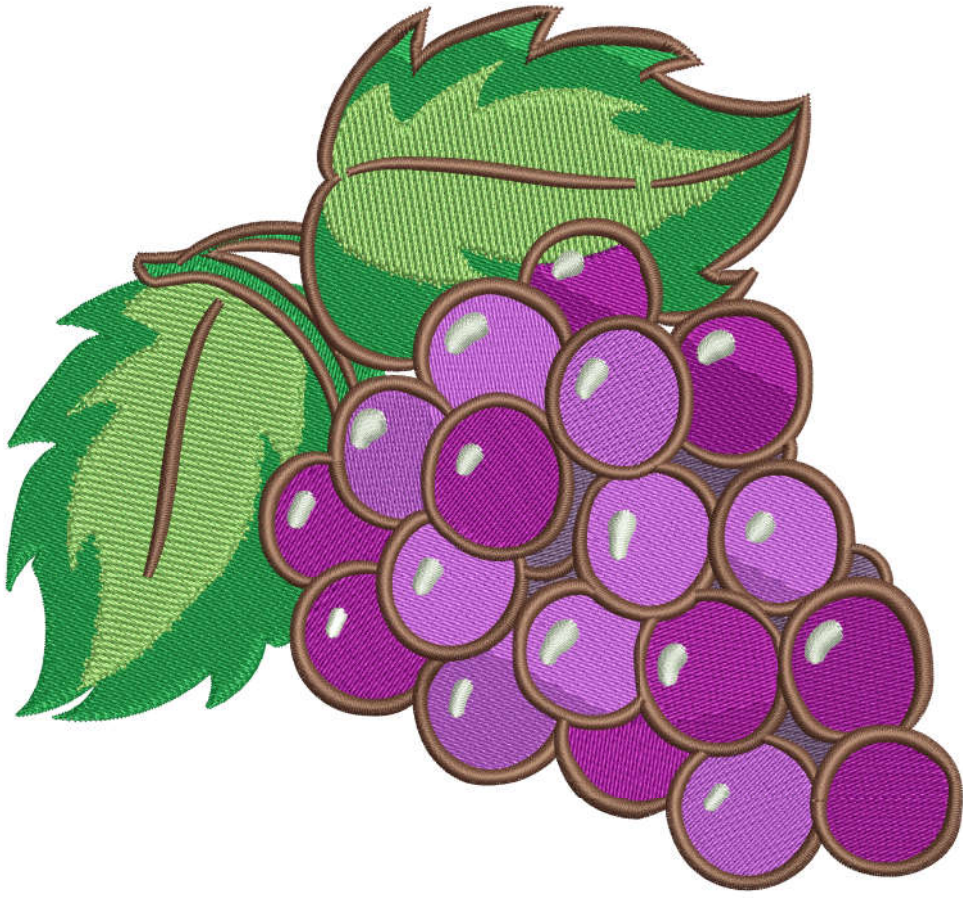
Production Worksheet

Wilcom TrueSizer
Design: E-20566 6x6
Colorway: Madeira Classic 40

Stitches: 39078
Colors: 7
Height: 5.39 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 37
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 68.4 mm
Down: 68.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 31.29 in²
Max Stitch: 7.0 mm
Min Stitch: 0.0 mm
Max jump: 7.0 mm
Total Thread: 758.80ft
Total bobbin: 296.15ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	■	11377 1249	Green	Madeira Classic 40
2.	23	■	2825 1248	Light Green	Madeira Classic 40
3.	11	■	1975 1033	Purple	Madeira Classic 40
4.	26	■	6757	Thread #6	
5.	25	■	6117	Thread #5	
6.	13	□	877 1001	Super White	Madeira Classic 40
7.	24	■	9148 1158	Drak Brown	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20566 8x8
Colorway: Madeira Classic 40

Stitches: 62648
Colors: 7
Height: 7.27 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 38
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 92.3 mm
Down: 92.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 56.74 in²
Max Stitch: 7.0 mm
Min Stitch: 0.1 mm
Max jump: 7.0 mm
Total Thread: 1296.49ft
Total bobbin: 523.13ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	■	19247	1249 Green	Madeira Classic 40
2.	23	■	4705	1248 Light Green	Madeira Classic 40
3.	11	■	3093	1033 Purple	Madeira Classic 40
4.	26	■	11481	Thread #6	
5.	25	■	10302	Thread #5	
6.	24	■	12614	1158 Drak Brown	Madeira Classic 40
7.	13	□	1204	1001 Super White	Madeira Classic 40